

## **Paint Protection Film Decal Removal**

Service

Category Vehicle Exterior

Section Exterior Panels/Trim Market USA



#### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2021	4Runner, Avalon, Avalon HV, C-HR, Camry, Camry HV, Corolla, Corolla Hatchback, Corolla HV, Highlander, Highlander HV, Land Cruiser, Mirai, Prius, Prius Prime, RAV4, RAV4 HV, RAV4 Prime, Sequoia, Supra, Tacoma, Tundra, Venza HV		

#### **REVISION NOTICE**

July 31, 2020 Rev1:

 Applicability has been updated to include 2021 model year RAV4 Prime and Venza Hybrid vehicles.

Any previous printed versions of this bulletin should be discarded.

#### Introduction

TMNA Accessory Sales and Marketing has developed a Toyota paint protection film (PPF) decal (treated with a specially developed light adhesive) for 2021 model year Toyota vehicles. The decal comes in two sizes (2.8 in. x 8 in. and 4 in. x 8 in.) for small and large hoods and will be applied to the top of PPF for all series at TLS accessory installation facilities. **The decal is intended to stay affixed to the film until delivery detail/wash**.

Just before customer delivery, follow the Removal Procedure in this bulletin to remove the decal and any residue left by the adhesive.

Figure 1.





## **Paint Protection Film Decal Removal**

#### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty		_	_	_

#### **Required Tools & Equipment**

REQUIRED TOOLS & MATERIAL	QTY	
70% Isopropyl Alcohol, Goo Gone®, or Equivalent	As Needed	
Spray Wax (Meguiar's® Ultimate Quik Detailer™ or Equivalent)	As Needed	

#### **Removal Procedure**

#### **Decal Removal**

1. With a fingernail, pick up one of the corners of the hood decal.

#### **NOTICE**

Do NOT push down on the decal while picking up the corner.

Figure 2.



- 2. Lift the loose corner of the decal until there is enough loose material to grab.
- 3. Slowly pull the decal up and away from the sticking surface, being careful not to force it.

Figure 3.



# **TOYOTA**

### **Paint Protection Film Decal Removal**

#### **Removal Procedure (continued)**

#### **Residue Cleaning**

1. Apply a small amount of 70% isopropyl alcohol, Goo Gone®, or equivalent to a clean cloth and wipe down the adhesive area using a circular motion.

#### **NOTE**

- If using a spray cleaner, apply a light mist and allow the liquid to settle.
- Make sure to clean the surrounding area.

Figure 4.



Once ALL adhesive is removed from the vehicle panel, perform a final inspection.If necessary, perform a final wipedown with spray wax.

#### **NOTE**

Make sure to clean the surrounding area.

Figure 5.

