ACCOUNT TEAM COVERAGE

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: X15 CM2450 X124B Calibration ATC for FC7935

Number: Atc2305 **Date:** 23-Jul-2020

Expires: 15-Jul-2022 (U.S./Canada)
15-Jul-2022 (International)

Attention: U.S. / Canadian Dealers
U.S. / Canadian Distr./Branches and Div. Offices (Automotive)

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This ATC is being issued to address the occurrence of FC7935 on certain X15 CM2450 X124B engines. This ATC authorizes certified repair locations to recalibrate the engine control module (ECM).

NOTE: A claim with multiple ESNs is acceptable and is highly encouraged.

This field action provides retroactive coverage for repairs documented in this publication made in anticipation of and prior to the release of this publication.

ACTION:

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. **must** show as OPEN on QuickServe® Online for this field action.

NOTE: The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

1. Use the ECM Calibration Revision History available on QuickServe® Online to confirm the revision date of the calibration currently installed in the engine. If ECM already contains a calibration released 10-June-2020 or later, DO **NOT** calibrate the engine. No further action is needed. File one claim with Admin and 17-902 (Campaign Check) to close the field action.
2. For all engines requiring an ECM calibration, calibrate the ECM as described in Procedure 019-032 of appropriate Service Manual.

MATERIAL DISPOSITION:

There are no materials involved in the field action.

REIMBURSEMENTS:

Parts:

There are no parts covered in this field action.

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

NOTE: All SRTs listed are OPTIONAL. Select **ONLY** the appropriate SRTs for the repair performed. Claim **ONLY** SRTs 19-0G5 and Admin if the unit DID require an updated calibration. **Only** SRT 17-902 and Admin should be claimed if the unit DID **NOT** require calibration.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-90X	Administrative time	
17-902	CAMPAIGN/ATC CHECK (OPTIONAL)	
19-0G5	ENGINE CONTROL MODULE CALIBRATION CODE - TRANSFER (CMI) (OPTIONAL)	

Travel:

Travel is covered under this field action. Towing is **not** covered under this field action.

Other Claimables:

Consumables are **not** covered under this field action.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPID**SERVE™ Web (rsw.cummins.com). For information regarding **RAPID**SERVE™ Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: 27
Pay Code: ..... Distributor = X
Pay Code: ..... Dealer = D
Pay Code: ..... International = I
Failure Code: ..... WEQPEM

Attachments
atc2305_esn-list.xlsx