



# TECHNICAL SERVICE BULLETIN

|                           |                          |
|---------------------------|--------------------------|
| ISSUE DATE:               | 5/13/2020                |
| SERVICE BULLETIN SUBJECT: | Front Reflector Retrofit |
| VINs or MODELS AFFECTED:  | Service Specified Buses  |
| COMPLETE BY:              | Next Service Opportunity |
| SERVICE BULLETIN #:       | SB-20-74                 |

## FRONT REFLECTOR RETROFIT

**NOTICE! It is expected that this process will require 1/2 hour per bus. Please schedule appropriately to minimize vehicle downtime.**

### **Retrofit Description:**

This retrofit adds reflective tape to the front of the bus to comply with state regulations.

## Tools/Parts Required

### Tools and Supplies Required:

- Isopropyl Alcohol
- Shop Towels

### Kit Parts Required:

- 053978 KIT, RETROFIT, FRONT SIDE TAPE REFLECTOR AMBER (Consisting of)
  - 053756 LIGHT, TAPE REFLECTOR, AMBER 2 EA

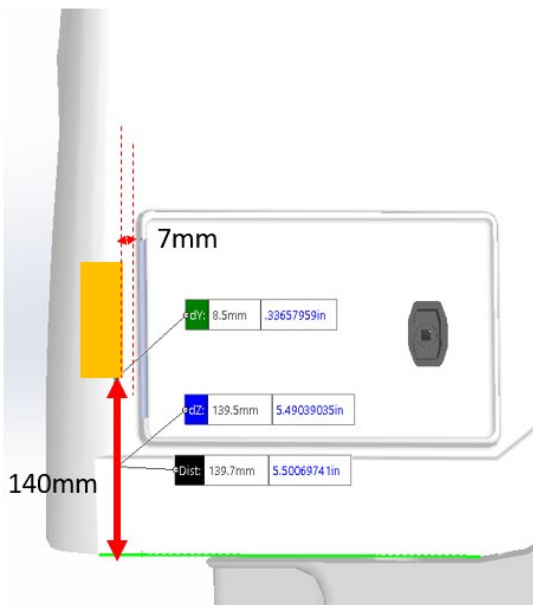
## Procedure:

1. Using Alcohol and Shop Towels, clean the areas shown circled in red below.

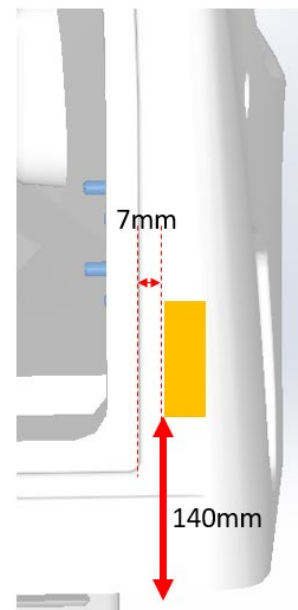


2. Allow the cleaned surfaces to dry.
3. Using the following illustrations as a guide, peel the backing from the Reflective Tape (053756) and apply it as shown.

SS



CS



4. The properly installed Reflective Tape (053756) will appear as shown below.



5. Return the bus to service.