

GROUP	NUMBER	
Body	20-BD-006H-1	
DATE	MODEL(S)	
July, 2020	Veloster (JS)	

This TSB supersedes TSB# 20-BD-006H by substituting grease application with door latch and channel replacement using improved parts.

Description: This bulletin describes the procedure to replace the latch and channel of a driver side door that has difficulty opening.

Applicable Vehicles: Certain 2019-2020MY Veloster (JS) produced between 2/1/2018 – 3/20/2020

Parts Information:

PART NAME	PART NUMBER	IMAGE		
DOOR LATCH (LH SIDE)	81310-J3002FFF			
DOOR CHANNEL (LH SIDE)	82550-J3000			

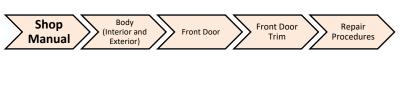
Warranty Information:

MODEL	OP CODE	OPERATION	OP TIME	CAUSAL PART	NATURE CODE	CAUSE CODE
Veloster (JS)	81310F07	DRIVER SEAT DOOR LATCH AND DOOR CHANNEL REPLACEMENT	0.5 M/H	81310- J3002FFF	l <u>2</u> 1	ZZ6

Note: Normal Warranty Applies.

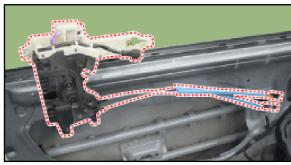
Service Procedure:

 Refer to the shop manual to remove the door trim and door latch assembly.

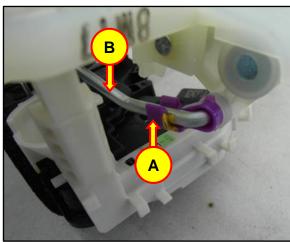








2. Release the rod lock (A) from the latch rod (B).



3. Remove the latch rod base (C) from the door latch.

NOTICE

Reuse the latch rod base for the replacement door latch.

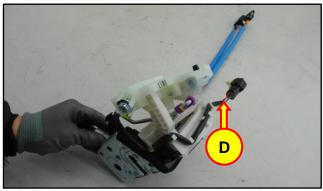


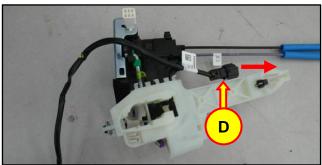
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4. If applicable, remove the smart key wire (D) from the door latch.

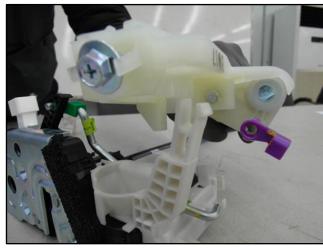
NOTICE

Reuse the latch rod base and smart key wire for the replacement door latch.

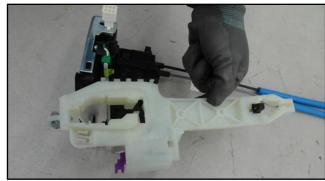




5. Reuse the latch rod base and smart key wire (if applicable), and install both onto the replacement door latch.



6. Reinstall the replacement door latch in the reverse order of removal.



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7. Reinstall the replacement door channel in the reverse order of removal.



- 8. Reinstall the remaining components in the reverse order of removal.
- 9. The service procedure is now complete.

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