

WLF2 - Checking Wire Harness for Front Seat-Belt Buckles and Replacing Seat-Belt Buckles if Necessary (Stop Delivery /Workshop Campaign)

Model Line: **Taycan (Y1A)**

Model Year: **2020**

Subject: **Front seat-belt buckle**

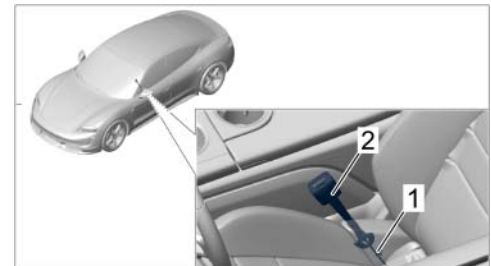
Information: **There is a possibility that the wire harness for the seat-belt buckle on the driver's and passenger's side was routed incorrectly on the affected vehicles.**

If this is the case, the wire harness can be damaged. As a result, functions of the adaptive cruise control (ACC) are not available and a corresponding warning message is displayed in the instrument cluster.

Remedial Action: Check positioning of the wire harnesses for the front seat-belt buckles. Depending on the test result, re-position the line or replace the seat-belt buckle if required.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information). There are 68 vehicles affected by this campaign in North America.

Installation Position:



Installation position of seat-belt buckle (driver's side)

- 1** – Wire harness for seat-belt buckle (**checking**)
- 2** – Seat-belt buckle (**replace only if necessary**)

Parts required

Only required if the following check results in damage to the wire harness.

Parts Info:	Part No.	Designation	Qty.
		- Use	
	9J1857755	⇒ Seat-belt buckle - front left	1 ea.
	9J1857755A	⇒ Seat-belt buckle - front right	1 ea.

Required tools

- Tools:
- Torque wrench, 2 - 10 Nm (1.5 - 7.5 ftlb.), e.g. **VAG 1783 Torque wrench, 2-10 Nm (1.5-7.5 ftlb.) or equivalent**
 - Torque wrench, 20-100 Nm (15-74 ftlb.), e.g. **VAS 5820 Torque wrench, 20-100 Nm (15-74 ftlb.) or equivalent**

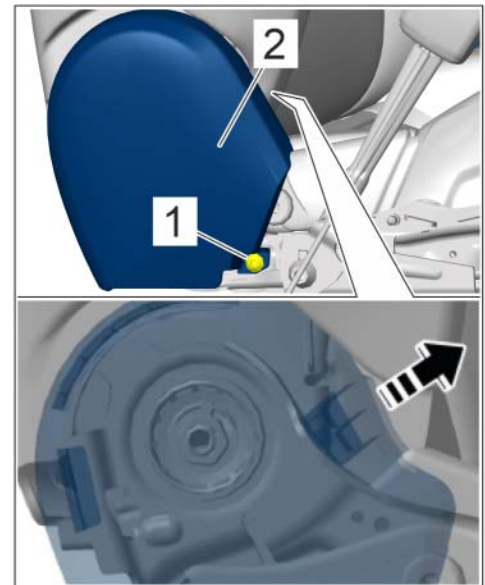
Check wire harness for front seat-belt buckles and replace seat-belt buckles if necessary

Work Procedure: 1 Remove both front seats ⇒ *Workshop Manual '720119 Removing and installing front seat'*.

- 2 On each of the removed front seats, detach the inner seat trim without disconnecting the wire harness for the seat-belt buckle.

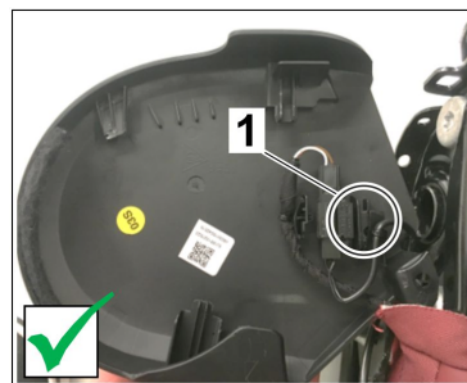
To do this, remove the screw ⇒ *Inner seat trim -1-* and pull off the seat trim ⇒ *Inner seat trim -2-* towards the front.

- 3 Check wire harness for front seat-belt buckles (**driver's and passenger's seat**) one after the other.
Note the positioning and condition of the line while doing this.

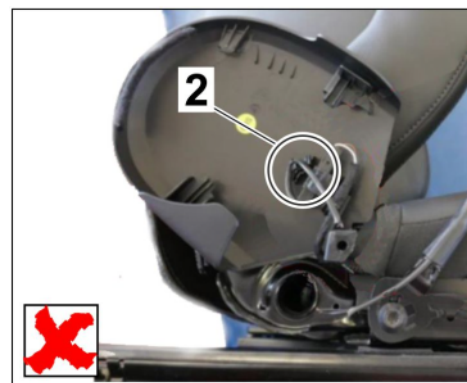


Inner seat trim

Positioning	Condition	Next steps
<ul style="list-style-type: none"> The wire harness is clipped into the trim at the bottom ⇒ <i>Wire harness positioned correctly -1-</i>. 	<ul style="list-style-type: none"> Wire harness is not damaged. 	No further action required, continue with Step 6 .
	<ul style="list-style-type: none"> Wire harness is damaged. 	The seat-belt buckle must be replaced. To do this , continue with Step 4 .
<ul style="list-style-type: none"> The wire harness is clipped into the trim at the top ⇒ <i>Wire harness positioned incorrectly -2-</i>, thereby reducing the exposed length. 	<ul style="list-style-type: none"> Wire harness is not damaged. 	Position wire harness correctly, but the seat-belt buckle does not have to be replaced. To do this , continue with Step 5 .
	<ul style="list-style-type: none"> Wire harness is damaged. 	The seat-belt buckle must be replaced. To do this , continue with Step 4 .



Wire harness positioned correctly

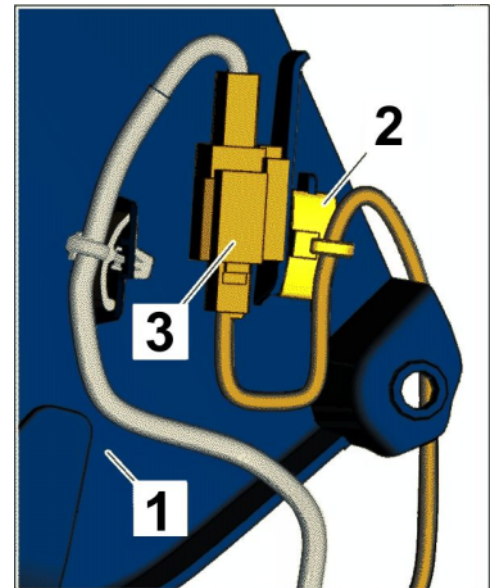


Wire harness positioned incorrectly

- 4 Replace the relevant seat-belt buckle ⇒ *Workshop Manual '692419 Removing and installing front seat-belt buckle'*.

Part No.:	Designation	Qty.
9J1857755	Seat-belt buckle, front left	1 ea.
9J1857755A	Seat-belt buckle, front right	1 ea.

- 5 Clip in wire harness at the correct position.
To do this, clip the wire harness into the lower clip ⇒ *Positioning wire harness -2-* on the trim ⇒ *Positioning wire harness -1-* and check the electric plug connection ⇒ *Positioning wire harness -3-*.
- 6 Secure both inner seat trims.
- 7 Install both front seats ⇒ *Workshop Manual '720119 Removing and installing front seat'*.
- 8 Enter the campaign in the Warranty and Maintenance booklet.



Positioning wire harness

Warranty processing



Information

The specified working times were determined specifically for carrying out this campaign and include all necessary preliminary and subsequent work.

The working times may differ from the working times published in the Labor Operation List in PCSS.

Scope 1: **Checking wire harness for front seat-belt buckles and re-positioning if required**

Working time:	
Checking wire harness for front seat-belt buckles and re-positioning if required	Labor time: 113 TU
Includes:	
Removing and installing front seats	
Removing and installing front left inner seat trims	
⇒ Damage Code WLF2 066 000 1	

Scope 2: **Checking wire harness for front seat-belt buckles and replacing one seat-belt buckle**

Working time:		
Checking wire harness for front seat-belt buckles and replacing one seat-belt buckle	Labor time: 123 TU	
Includes:		
Removing and installing front seats		
Removing and installing front left inner seat trims		
Removing and installing seat-belt buckle		
Parts required:		
9J1857755	Seat-belt buckle, front left	1 ea.
or		
9J1857755A	Seat-belt buckle, front right	1 ea.
⇒ Damage Code WLF2 066 000 2		

Scope 3: **Checking wire harness for front seat-belt buckles and replacing both seat-belt buckles**

Working time:		
Checking wire harness for front seat-belt buckles and replacing both seat-belt buckles	Labor time: 133 TU	
Includes:		
Removing and installing front seats		
Removing and installing front left inner seat trims		
Removing and installing both seat-belt buckles		
Required parts:		
9J1857755	Seat-belt buckle, front left	1 ea.

9J1857755A

Seat-belt buckle, front right

1 ea.

⇒ Damage Code WLF2 066 000 2

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