

**Spare Parts Requirements for Passenger Compartment Wire Harness - Observe Additional Measure Required (102/20)**

Model Line: **Taycan (Y1A)**

Model Year: **2020**

Subject: **Passenger compartment wire harness**

Information: The plug connections for the additional brake light on the new passenger compartment wire harness (Part No. 9J1970000D) are 2-pin connections and do not fit at the connection points of the rear window.

Remedial Action: Replace electric plug connections with 1-pin plug contacts.

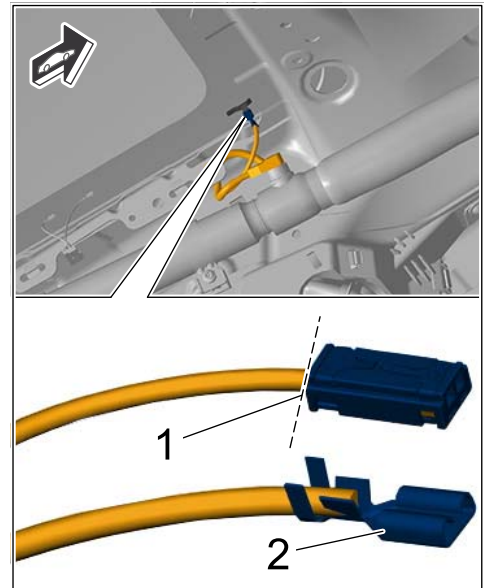
**Required tools and parts**

- Tools:
- **Side cutters**
  - **VAS 1978/3 Stripping pliers**
  - **VAS 1978/1A Crimping pliers**

Parts Info:	<b>Part No.</b>	<b>Designation</b>	<b>Qty.</b>
	N 10548301	⇒ Plug contact	2 ea.
	9J1972117	⇒ Connector housing	2 ea.

**Reworking new passenger compartment wire harness**

- Work Procedure:
- 1 Cut electric plug connection for additional brake light at the left flush with the connector housing ⇒ *Electric plug connection for additional brake light -1-*.
  - 2 Strip the line.
  - 3 Install and crimp 1-pin plug contact ⇒ *Electric plug connection for additional brake light -2-*.
  - 4 Install connector housing for plug contact
  - 5 Repeat steps 1 to 4 for the right side.



*Electric plug connection for additional brake light*

**Invoicing**

Invoicing: For documentation and warranty invoicing, enter the labor operations, PQIS coding and part numbers specified below in the warranty claim:

APOS	Labor operation	I No.
97094900	Reworking main wire harness	

PQIS coding

Location (FES5)	97090	Main wire harness
Damage type (SA4)	1031	Incorrectly connected, reversed

Parts Info:	Part No.	Designation	Qty.
	N 10548301	Plug contact	2 ea.
	9J1972117	Connector housing	2 ea.

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