

Technical Information

77/20 ENU WLDO

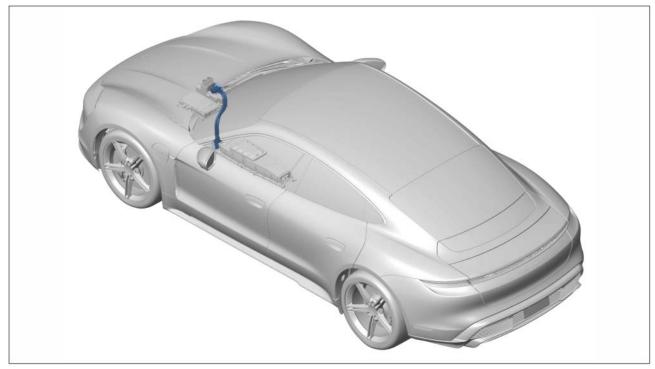
Service

WLDO - Replacing High-Voltage Line Between High-Voltage Distributor and E-Box (Workshop Campaign)

Model Line:	Taycan (Y1A)	
Model Year:	2020	
Subject:	High-voltage line	
Information:	tion: It is possible that the single-wire seal in the connector housing of the high-voltage line betwee the high-voltage distributor and E-box was installed incorrectly on the affected vehicles.	
	This can result in a conductive medium entering the connector housing in some cases. Malfunctions may occur depending on the amount of penetration and a red warning message appears in the instrument cluster.	
Remedial Action:	Replace high-voltage line between the high-voltage distributor and E-box.	
Affected Vehicles:	Only vehicles assigned to the campaign (see also PCSS Vehicle Information). There are 591 vehicles affected by this campaign.	

Installation

Position:



Installation position of high-voltage line

Required parts and materials

Parts Info:	Part No.	Designation – Use	Qty.
	9J1971131A	\Rightarrow High-voltage wire harness	1 ea.
	PAF106825	\Rightarrow Cheese head bolt, M8 x 50 – Strut to body	4 ea.
Materials:	(only if required)		
	Part No.	Designation	Qty.
	00004330516	\Rightarrow Coolant additive, 20-liter container – Cooling system	As much as required (approx. 1 liter required per vehicle)

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Required tools



The Taycan (Y1A) is equipped as standard with a lithium starter battery.

Lithium starter batteries must only be charged using a suitable battery charger that has a current and voltage-controlled charge map.

For further information about the battery chargers to be used, see \Rightarrow Workshop Manual '270689 Charging battery/vehicle electrical system'.

Tools:

- VAS 6883 Insulated Tool Set
- VAS 6558A High-voltage testing module
- VAS 6558/9–6 High-voltage test adapter HVA 280
- VAS 6410 Contact Surface Cleaning Set or equivalent
- T40262 Locking cap
- 9696 Filling device
- 3093 Hose clamp or equivalent
- VAS 6675A Funnel
- VAS 6968 Coolant filling device or equivalent
- VAS 6096/2 Vacuum pump
- VAG 1274B Tester for Cooling System
- VAS 6890 Spring Band Clamp Pliers or equivalent
- VAS 6935 Pole terminal puller or equivalent
- Torque wrench, 2 10 Nm (1.5 7.5 ftlb.), e.g. VAG 1783 Torque wrench, 2-10 Nm (1.5-7.5 ftlb.)
- Torque wrench, 6 50 Nm (4.5 37 ftlb.), e.g. VAG 1331A Torque wrench, 6-50 Nm (4.5-37 ftlb.)
- Torque wrench, 20 100 Nm (15 74 ftlb.), e.g. VAS 5820 Torque wrench, 20-100 Nm (15-74 ftlb.) or equivalent
- Electronic torque angle torque wrench, e.g. **9768 Electronic torque wrench, 2 100 Nm (1.5 74 ftlb.)**
- Battery charger with a current rating of **at least 90 A** and a **current and voltage-controlled charge map** for lithium starter batteries, e.g. VAS 5908 Battery charger 90 A
- 9900 PIWIS Tester 3

Replacing high-voltage line between the high-voltage distributor and E-box

Incorrect handling of high-voltage components

- Electric shock
- Short circuit
- Fire

- Explosion
- ⇒ Only appropriately trained and authorized persons are permitted to work on high-voltage vehicles and components.
- \Rightarrow Required qualification: High voltage technician or high voltage expert.
- \Rightarrow Observe national requirements and legislation for this work.
- \Rightarrow Always use insulated tools, e.g. VAS 6883 High-voltage tool set when working on these components.
- ⇒ Observe general warning notes for working on the high-voltage system. \Rightarrow Workshop Manual '2X00IN General warning notes for working on the high-voltage system'

2 Isolate the high-voltage system from the power supply ⇒ Workshop Manual '2X00IN Isolating high-voltage system from power supply/Starting high-voltage system'.

Information Handling high-voltage lines:

- Do not support yourself or your tools on high-voltage lines and their components.
- Work involving metal-removing, deforming and sharp-edged tools close to high-voltage components and lines is prohibited.
- Work involving heat sources such as welding, soldering, hot air and thermal bonding close to high-voltage components and lines is prohibited.
- High-voltage lines must not be extensively bent or kinked.
- A visual inspection of the high-voltage connectors must be performed before installing the high-voltage lines. If there are signs of damage to the connectors, contacts and seals, the high-voltage line must be replaced.
- In the event of queries or uncertainties, consult the relevant high voltage technician.
- 3 Replace high-voltage line between high-voltage distributor and e-box. For instructions, see ⇒ Workshop Manual '27931900 Removing and installing high-voltage line from high-voltage distributor to E-box'.
- 4 Start the high-voltage system ⇒ Workshop Manual '2X00IN Isolating high-voltage system from power supply/Starting high-voltage system'.
- 5 Enter the campaign in the Warranty and Maintenance booklet.

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Work Procedure: 1Observe general warning notes for working on the high-voltage vehicle electrical system \Rightarrow Workshop Manual '2X00IN General warning notes for working on the high-voltage system'.

Warranty processing



Information

The specified working time was determined specifically for carrying out this campaign and includes all necessary preliminary and subsequent work. The working time may differ from the working times published in the Labor Operation List in the PCSS.

Scope:

Working time:

Replacing high-voltage line between high-voltage distributor and E-box Labor time: 957 TU					
Includes:	Raising and lowering the vehicle				
	Removing and installing front left wheel				
	Removing and installing front left wheel housing liner				
	Connecting and disconnecting battery charger				
	Connecting and disconnecting PIWIS Tester				
	Isolating high-voltage system from power supply and				
	starting high-voltage system				
	Removing and installing vehicle electrical system battery				
	Draining and filling coolant				
	Bleeding the cooling system				
	Removing and installing front-axle support (rear section)				
	Removing and installing 11 kW high-voltage charger				
	Loosening and securing evaporator (chiller) Removing and installing high-voltage distributor				
	Kernoving and installing high voltage distributor				
Parts requi	ed:				
9J1971131	A High-voltage wire harness	1 ea.			
PAF106825	Cheese head bolt	4 ea.			
Required materials (only if required):					
000043305	16 Coolant additive (20-liter container)	0.05			
\Rightarrow Damage Code WLD0 066 000 2					

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