

**Noise Symptom - Creaking Noise can be Heard When Touching the Steering Wheel Cover:
Reworking Front Steering Wheel Cover (SY 87/20)**

Revision: This bulletin replaces bulletin Group 4, 87/20, dated June 16, 2020.
Update of Equipment.

Model Year: **As of 2020**

Model Line: **Taycan (Y1A)**

Subject: **Front steering wheel cover**

Symptom: Creaking noise can be heard when touching the steering wheel cover.

Cause: Play between front and rear steering wheel covers.

Remedial Action: Apply felt to increase the pretension.

Model line: **911 Carrera (992)**

Subject: **Front steering wheel cover**

Symptom: Creaking noise can be heard when touching the steering wheel cover.

Cause: Play between front and rear steering wheel covers.

Remedial Action: Apply felt to increase the pretension.

Required tools and parts

Tools: • Scissors

Parts Info:	Part No.	Designation	Qty.
	N 90799102	⇒ Countersunk screw	1 ea.
	00004320744	⇒ Felt strip, 30 mm x 5 meters	0.1

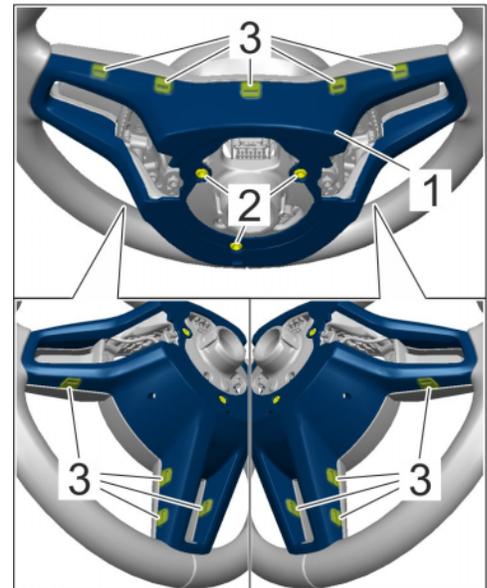
Preparatory work

Work Procedure: 1 Remove steering wheel, see ⇒ *Workshop Manual '481019 Removing and installing steering wheel'*

Reworking front steering wheel cover

Work Procedure: 1 Remove rear steering wheel cover ⇒ *Rear steering wheel cover -1-*.

- 1.1 Unscrew and remove screws ⇒ *Rear steering wheel cover -2-*.
- 1.2 Loosen clip connections ⇒ *Rear steering wheel cover -3-*.
- 1.3 **Only for vehicles with heated steering wheel:** Lift rear steering wheel cover up slightly, remove steering wheel heating switch ⇒ *Heated steering wheel switch -1-* in direction of arrow ⇒ *Heated steering wheel switch -A-* and detach the relevant wire harness.

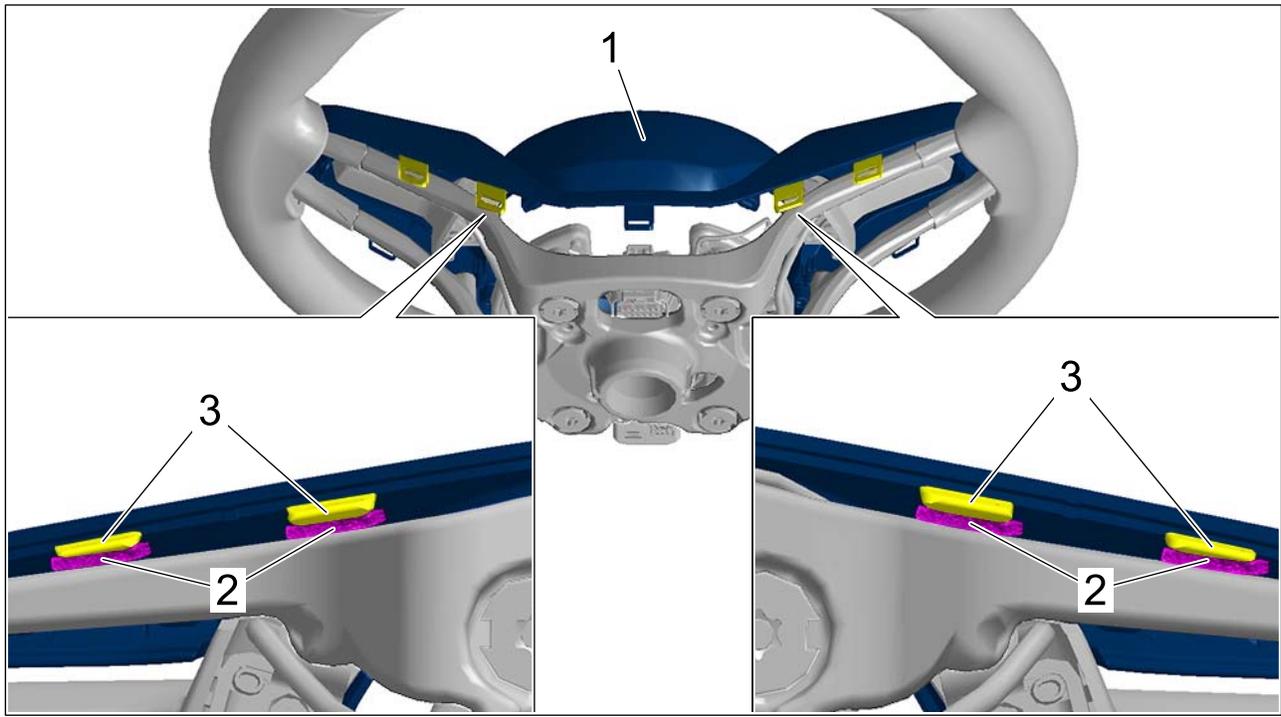


Rear steering wheel cover



Heated steering wheel switch

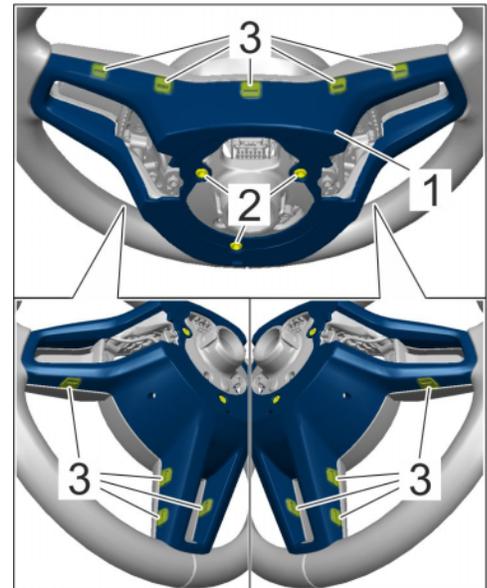
- 2 Reworking front steering wheel cover ⇒ *Front steering wheel cover -1-*.
 - 2.1 Cut the felt strip ⇒ *Front steering wheel cover -2-* to length.
 - 2.2 Affix the felt strip ⇒ *Front steering wheel cover -2-* to the underside of the clip connections ⇒ *Front steering wheel cover -3-* to achieve sufficient pretension.



Front steering wheel cover

- 3 Install rear steering wheel cover ⇒ *Rear steering wheel cover -1-*.

- 3.1 **Only for vehicles with heated steering wheel:** Insert steering wheel heating switch and route the relevant wire harness.
- 3.2 Secure clip connections ⇒ *Rear steering wheel cover -3-*.
- 3.3 Insert screws ⇒ *Rear steering wheel cover -2-* and fasten the **Tightening torque 2.8 Nm (2 ftlb.)** .



Rear steering wheel cover

Concluding work

Work Procedure: 1 Install steering wheel, see ⇒ *Workshop Manual '481019 Removing and installing steering wheel'*

Invoicing

Invoicing: For documentation and warranty invoicing, enter the labor operations, PQIS coding and part numbers specified below in the warranty claim:

APOS	Labor operation	I No.
48124900	Reworking steering wheel cover	

PQIS coding:

Location (FES5)	48120	Steering wheel cover
Damage type (SA4)	2017	creaks, squeaks

Parts Info:	Part No.	Designation	Qty.
	N 90799102	⇒ Countersunk screw	1 ea.
	00004320744	⇒ Felt strip, 30 mm x 5 meters	0.1

References: ⇒ *Workshop Manual '481019 Removing and installing steering wheel'*

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