



SIB 11 02 20

Replace Oil/Coolant Pump

MODEL

E-Series	Model Description
K67 (0E23)	S 1000 RR
K69 (0E43)	S 1000 XR

AFFECTED VEHICLES

In order to determine if a specific vehicle is affected by this Campaign, it will be necessary to verify all VINs through AIR (Aftersales Information Research). Based on the response of the system, either proceed with the repair or take no further action.

- VINs in DCS Vehicle History Check may not appear until 24-72 hours after the release of this bulletin, therefore AIR is the recommended method for determining open campaigns

SITUATION

On the S 1000 models, the seal for the coolant circuit of the oil/coolant pump was manufactured from an incorrect material. This could lead to a minor leakage of coolant into the oil circuit. The oil/coolant pump must be replaced.

CORRECTION

In the vehicles concerned, the oil/coolant pump is to be replaced prior to delivery or during the next workshop visit.

The description of the required labor operation can be found in the current Repair and Service Data BMW Motorrad (AIR)- Refer to 11 51 002 + 11 51 563 "Removing/installing coolant pump (without draining/refilling coolant system)".

PARTS INFORMATION

Part Number	Description	Quantity
07 11 9 906 361	O-ring	1
07 11 9 909 546	O-ring	1
07 11 9 963 252	Sealing ring	1
07 12 9 905 471	Hex nut	1
07 12 9 909 586	Cheese head screw micro-encapsulated	1
07 58 0 397 777	Dow Corning sealant	1
11 14 7 724 485	ISA screw	14
11 40 8 406 854	O-ring	2
11 41 8 569 196	Oil/coolant pump	1
11 42 8 404 176	O-ring	2
11 43 8 560 294	O-ring	3
12 72 7 694 010	O-ring	1
18 51 8 542 088	Exhaust manifold seal	4

If antifreeze and engine oil is required to adjust their levels, a maximum of 0.5 l each can be billed using sublet code 04.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Motorcycles.

Defect Code:	0011440000	Replace oil/coolant pump
---------------------	------------	--------------------------

Labor Operation:	Labor Allowance:	Description:
+11 51 563	23 FRU's K67 (S 1000 RR) 30 FRU's K69 (S 1000 XR)	Removing/installing coolant pump (without draining/refilling coolant system)
+17 00 504	6 FRU's K67 (S 1000 RR) 7 FRU's K69 (S 1000 XR)	Draining coolant, refilling/bleeding system
46 52 510	1 FRU	Removing and installing rear wheel stand (If required)

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Please contact the Motorrad Technical Support Group
---------------------	---

Warranty inquires	Submit an IDS ticket to the Warranty Department
Parts inquires	Submit an IDS ticket to the Motorrad Parts Department