







CORROSION PROTECTED MACERATOR SCREW, DATA SHEET.

Bulletin Type:	INC	Publication Date:	July 2020
Bulletin #(s):	20-022	Make(s):	ENTEGRA COACH
		Model(s):	Cornerstone, Anthem, Aspire, Reatta
		Model Year(s):	MY2016 TO MY2021
Incident:	See Product Data Sheet below describing coated screws used on the macerator pump system.		
Affected Units:	MY2016 to 2021 units with Thetford Macerator tank dump system.		

INFORMATION

The screws used in the Thetford macerator assembly are a double-coated screw to prevent corrosion. However, they may be susceptible to corrosion when using certain chemicals in the drain system. To prevent corrosion, avoid usage of bleach and other caustic chemicals.





MAGNI 565 FASTENER COATING



Magni 565 is a chrome-free duplex coating that combines an inorganic zinc-rich basecoat with an aluminum-rich organic topcoat. Formulated as a two-coat system and resistant to automotive fuels and fluids, Magni 565 is the preferred fastener coating of leading global automotive manufacturers. It provides superior corrosion protection and cost-effectiveness and is typically applied to externally threaded fasteners, stampings and other hardware.

- Applied via dip-spin or spray application methods
- Alleviates hydrogen embrittlement concerns
- Excellent bimetallic corrosion resistance
- Paintable
- · RoHS, WEEE and ELV compliant

PERFORMANCE DATA:

Coating thickness

5 microns minimum (topcoat) over 8 microns basecoat)

Coefficient of friction

ISO 16047:

0.15 ± 0.03 (other levels available)

Color Various

Cyclic corrosion resistance

GMW 14872: SAEJ2334: Volvo VCS Duration E 120 cycles 1027, 149: TBD

Salt spray ASTM B117:

1.000 hours

OEM SPECIFICATIONS:

AGCO 75100300
Alstom DTRF 150611rev F1
Amonitx 90400026
Arvin Meritor P91

ASTM F2833, F3125, A490, A325 BAE Systems 3000099

Denso DDS6700-008, DF3-BT
Dometic 12-67 E2
PCA 9.57513/Type IV, PS-10378,PS-10633,
PS-9666 PS-11036 Black
Ford WSS-M21P37-A1(S439)

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Gamesa GTS16016
GE F69A4; E00C12200; TS00001901
General Motors GMW 3359, GMW 7114M

General Motors GMW 3359, GI
Gene Terex GES 1326
HES D2008-1
ISO 10683
JLG 4150701
John Deere JDM F13

Jaguar Land Rover STJLR 50.5043.A1, LRES.21.ZS.05 Navistar TMS-4518, Type I

 Navistar
 TMS-4518, Tyl

 Nissan
 NES M4601

 PACCAR
 C50059

 Parker Hydrolics
 PS-623

 Porsche
 PTL 7529

 PSA
 B15 3320

PSA B15 3320 Renault 01-71-002, 01.71.4002/H (Truck) Reyher REY026

Reyher REY026
Rivlan R106
Servison 2-6-2-TS.00.99-8
Subaru TS430-09-012
US Army/TACOM 12449117
Tasla TM-0010F-M
Thermo-King TKS 10-002
Trane S 3201063A1
TSW Automotive TS 2-25-60, Class A
Toyota TSH 7702G-D
Volkswagen TL245 Ofl-se01

TL245 Off-e602 TL245 Off-e615 TL233 Off-e330 Volvo VCS5737.29, .19 Worthington E55GB (black)



*Typical Values - refer to OEM Specifications and Magni Application Guidelines for official specifications



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