



Service Bulletin

43-067

Section

43 - Exhaust

Description

Side-of-Cab Exhaust Clamp Loosening

Release Date

6/10/2020

Introduction

For all conventional models, except 387/587, equipped with Side-of-Cab ("SOC") exhaust and built from 03/6/2006 to 1/20/2020, the clamps that secure the SOC exhaust stacks may not be tightened properly. This may allow the exhaust stack to rotate and contact the cab or sleeper.

Resolution

Fix-as-Fail

If a customer comes into your dealership and demonstrates the condition above, use the procedure below to replace the exhaust clamp(s) with the improved clamp.

Warranty

Through Standard Warranty, Peterbilt will pay for parts and labor:

- 0.3 hours labor to replace the exhaust clamp(s) with the improved exhaust clamp. File a long form claim.
- File an additional claim for extraordinary circumstances, referencing 43-067 in the CCC.

For Field...	Enter...
Failure Location	043-003-010
Failure Type	240
Claim Type	N
	SRT 043-048

Labor	0.3 hours to R&R the exhaust clamp(s). Time includes R&R for 2 clamps.
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Take off parts disposition: Destroy parts 30 days after the claim has been paid.

Parts

Parts are available from PACCAR Parts.

Quantity	Part Number	Description
1 or 2 as needed	A50BFE	Exhaust clamp (2 need for dual SOC exhaust)

Procedure

See Figure 1 and Figure 2 for the clamp location (LH exhaust stack shown). The improved replacement clamp is shown in the images.

Figure 1



Figure 2



1. Loosen bolts and remove the hardware from the old exhaust clamp.
2. Taking care not to scratch a polished pipe, expand the clamp and slide it off of the pipe.
3. Ensure the pipe is positioned for symmetry and clearance to the cab and door.
4. Remove the hardware from the new clamp.
5. Expand the clamp and carefully slide it over the pipe and into position at the pipe joint.
6. Reinstall the hardware and tighten the clamp to 45-60 ft-lbs (61-81 Nm).

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