

This bulletin provides the procedure to improve the Transmission Control Module (TCM) logic and if necessary, replace the Intelligent Variable Transmission (IVT) on 2019-2021MY vehicles which may exhibit a MIL with the DTC(s) listed below. The production ranges of the vehicles within the scope of this bulletin are listed in the table below. To correct this concern, apply the improved logic to the CVT system using the KDS ECU Upgrade function as described in this bulletin and/or replace the IVT assembly. For confirmation that the latest reflash has been applied to a vehicle you are working on, verify the ROM ID using the table on page 4. Before conducting the procedure, verify the vehicle is included in the list of affected VINs.

DTC(s):

- P0730 Incorrect Gear Ratio
- P0731 Gear 1 Incorrect Ratio
- P0741 Torque Converter Clutch Circuit Performance or Stuck Off
- P0867 Transmission fluid pressure

MY	Model	Production Date
2019-2020	Forte (BDm)	7/9/18 – 4/2/20
2020-2021	Soul (SK3)	11/24/18 – 4/17/20
2021	Seltos (SP2)	11/20/19 — 4/10/20

* NOTICE

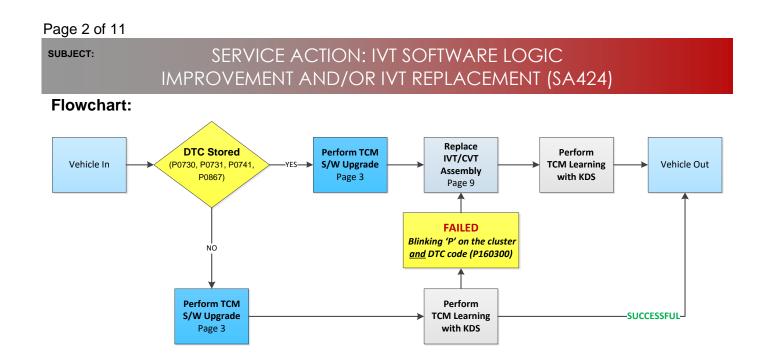
A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry \rightarrow Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs \rightarrow Not Completed Recall \rightarrow Recall VIN \rightarrow Select Report), which includes a list of affected vehicles.

This issue number is <u>SA424</u>.

Printed TSB copy is for reference only; information may be updated at any time. Always refer to KGIS for the latest information.

Circulate To:	🛛 General Manager	Service Manager	I Parts Manager
Service Advisor	s 🛛 🖾 Technicians	🛛 Body Shop Manager	Fleet Repair



Vehicle In DTC(s):

- P0730 Incorrect Gear Ratio
- P0731 Gear 1 Incorrect Ratio
- P0741 Torque Converter Clutch Circuit Performance or Stuck Off
- P0867 Transmission fluid pressure

After performing TCM Learning DTC:

• P160300 – Internal Control Module Memory Check Sum Error

A <u>Vehicle Diagnosis Number (VDN)</u> must be created with at least one of the five (5) DTCs listed above, prior to IVT replacement. If a VDN is not created, Parts Ordering <u>and</u> Warranty claim submission issues WILL occur.

(KIA)

SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

ECU Upgrade Procedure:

To correct this condition, the ECU should be reprogrammed using the KDS download, as described in this bulletin.

Upgrade Event Name

494. BDM NU 2.0MPI ATK CVT/IVT DRIVING PERFORMANCE IMPROVEMENT

495. SK3 NU 2.0MPI ATK CVT/IVT DRIVING PERFORMANCE IMPROVEMENT

496. SP2 NU 2.0MPI ATK CVT/IVT DRIVING PERFORMANCE IMPROVEMENT

***** NOTICE

- A fully charged battery is necessary before ECU upgrade can take place. It is recommended that a battery charger is used in ECU mode during reflashing or the use of a fully charged jump starter box connected to the battery.
- DO NOT connect any other battery charger to the vehicle during ECU upgrade.
- Ensure the KDS or GDS is sufficiently charged prior to reflash.
- All ECU upgrades must be done with the ignition key in the 'ON' position.
- Be careful not to disconnect the VCI-II connected to the vehicle during the ECU upgrade procedure.
- DO NOT start the engine during ECU upgrade.
- Do NOT turn the ignition key 'OFF' or interrupt the power supply during ECU upgrade.
- When the ECU upgrade is completed, turn the ignition 'OFF' and wait 10 seconds before starting the engine.
- ONLY use approved ECU upgrade software designated for the correct model and model year.

***** NOTICE

Before attempting an ECU upgrade on any Kia model, make sure to first determine whether the particular model is equipped with an immobilizer security system. Failure to follow proper procedures may cause the PCM to become inoperative after the upgrade and any claims associated with this repair may be subject to chargeback.



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***** NOTICE

It is recommended to ALWAYS check the Electronic Parts Catalog (EPC) to locate the ECU Part Number respective to Auto/Manual Mode ROM IDs. DO NOT reference the parts label affixed to the ECU.

ROM ID INFORMATION TABLE:

Upgrade Event #494 (BDm), #495 (SK3) and #496 (SP2).

Madal	Model EM T			ECU P/No.	ROM ID		
woder			IMMO <	ECU P/NO.	Previous	New	
BDm		VT	CVT/I VT		39171-2ECA0 39171-2ECB0 39171-2ECD1 39171-2ECD1 39171-2ECE1 39173-2ECA0 39173-2ECB0 39173-2ECD0 39173-2ECD1 39173-2ECE0 39173-2ECE1	CBD0N20NS0 CBD0N20NS1 CBD0N20NS2 CBD0N20NS3 CBD0N20NS4 CBD0N20NS5 CBD0N20NS6 CBD0N20NS7	CBD0N20NS8
SK3	Nu 2.0L MPI Atkinson	CVT/I VT	Yes	39171-2ELC0 39173-2ELC0 39171-2ELC1 39173-2ELC1	CSK0N20NS0 CSK0N20NS1 CSK0N20NS2 CSK0N20NS3 CSK0N20NS4	CSK0N20NS5	
602	SP7	CVT/I		39171-2EPT0 39173-2EPT0	CSP2N20NS0 CSP2N20NS1 CSP2N20NS2	CSP2N20NS3	
572		VT			39171-2EPV0 39173-2EPV0	CSP4N20NS0 CSP4N20NS1 CSP4N20NS2	CSP4N20NS3

To verify the vehicle is affected, be sure to check the Calibration Identification of the vehicle's ECM ROM ID and reference the Information Table as necessary.

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SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

***** NOTICE

Prior to performing the ECU upgrade, be sure to check that the KDS is fully charged.

1. Connect the VCI-II to the OBD-II connector, located under the driver's side of the instrument panel.



The ECU upgrade function on KDS operates wirelessly. It is not necessary to perform the upgrade via USB cable.

2. With the ignition ON, turn ON the KDS tablet. Select **KDS** from the home screen.



KDS	
KIA	KDS

Vehicle Selectior

vci 🖇

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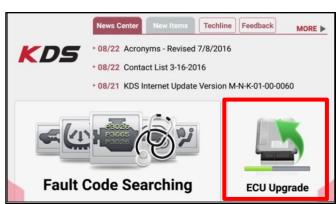
3. Confirm communication with VCI (A) and then configure the vehicle (B) using the **AUTO VIN** (C) feature.



Be sure to perform DTC scan prior to initializing software upgrade.

В Techline | Feedback Α sed 7/8/2016 Acronyms KD 🕂 HOME Online VCI 🙃 38 Vehicle Selection AUTO O Q × VIN RESET AMANTI(GH)

4. Select ECU Upgrade.



Logout



Page 6 of 11

SUBJECT:

SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

 The KDS will check the server for recently uploaded Events and then automatically download Upgrade Event #494 (BDm), #495 (SK3) or #496 (SP2).

***** NOTICE

The vehicle must be identified in Vehicle Selection to download an Event for that vehicle.

6. Select Auto Mode.

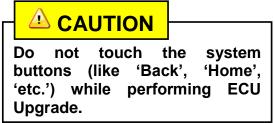
Do NOT attempt to perform a Manual Mode upgrade <u>UNLESS</u> <u>Auto Mode fails</u>. Always follow the instructions given on the KDS in either Auto or Manual mode.

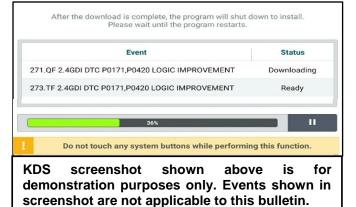
7. Select the **CVT** system under the System selection menu.

Touch **ID Check** (D) and confirm that the latest update is available.

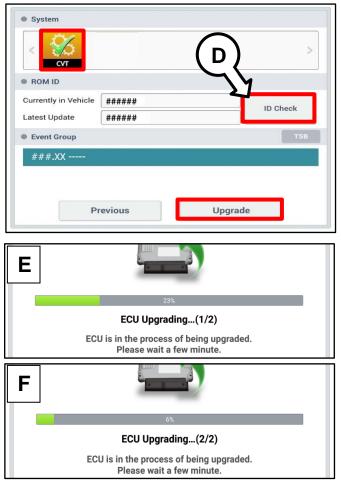
Select Upgrade Event #494 (BDm), #495 (SK3) or #496 (SP2) and select Upgrade to continue.

 The ECU upgrade will begin and the progress of the upgrade will appear on the bar graph. Upgrade part (1/2) (E) will download the upgrade event to the VCI-II. Upgrade part (2/2) (F) will upgrade the ECU.









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Page 7 of 11

SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

9. If a "Communication Fail" screen appears, verify that the VCI-II and KDS are communicating properly. Touch **OK** and restart the procedure from step 4.

***** NOTICE

SUBJECT:

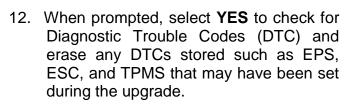
If an error notice continues to appear or if the upgrade cannot be performed, DO NOT disconnect the KDS/VCI-II. Contact GIT America Help Desk at (888) 542-4371 or Techline.

10. When instructed on the KDS, turn the ignition **OFF** for ten (10) seconds then back on. Touch **OK** to continue.



And the second second second	100%
	ECU Upgrading(2/2)
then ba	Turn IG off for 10 seconds and ack on. Click the OK button to continue.
ROM ID	
Currently in Vehicle	*****
Latest Update	#####
	ок

Once the upgrade is complete, touch OK to finalize the procedure.





13. Perform TCM Learning procedure with KDS.



Page 8 of 11

SUBJECT:

SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

- 14. Start the engine to confirm proper operation of the vehicle.
- 15. <u>If MIL with DTC P160300 is present after</u> <u>TCM Learn procedure</u>, proceed to replace the IVT outline on page 9.

Manual Upgrade Procedure:



The manual upgrade should ONLY be performed if the automatic upgrade fails.

If the automatic upgrade fails, turn the ignition OFF for about 10 seconds then place it back in the ON position to reset the control unit BEFORE performing manual upgrade.

See table below for Manual Mode passwords.

Manual Mode ECU Upgrade Passwords

Menu	Password
BDM NU 2.0MPI ATK CVT/IVT : 39171/3-2ECA0/B0/D0/D1/E0/E1	9171
SK3 NU 2.0MPI ATK CVT/IVT : 39171/3-2ELC0/C1	3201
SP2 NU 2.0MPI ATK CVT/IVT (2WD) : 39171/3-2EPT0	1320
SP2 NU 2.0MPI ATK CVT/IVT (4WD) : 39171/3-2EPV0	1321

- 1. Within the ECU Upgrade screen displayed, select **Manual Mode**.
- 2. Select the CVT system under the System selection menu. Select Upgrade Event #494 (BDm), #495 (SK3) or #496 (SP2) and select Upgrade to continue.
- 3. Select the appropriate control unit part number with reference to the ROM ID Information Table on page 3, and select **OK**.
- 4. Enter the appropriate password from the Manual Mode password table above and select **OK**.
- 5. The upgrade will begin and the progress of the upgrade will appear on the bar graph.
- 6. When instructed on the KDS, turn the ignition **OFF** for ten (10) seconds then back on. Touch **OK** to continue.
- 7. Once the upgrade is complete, touch **OK** to finalize the procedure.
- 8. When prompted, select **YES** to check for Diagnostic Trouble Codes (DTC) and erase any DTCs stored such as EPS, ESC, and TPMS that may have been set during the upgrade.
- 9. Start the engine to confirm proper operation of the vehicle.



SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

Replacement Procedure:

 Replace the IVT assembly by referring to the "2.0 MPI NU (ATKINSON) → Intelligent Variable Transmission (IVT) System (Continuous Variable Transmission) → Intelligent Variable Transmission → Repair procedures" chapter in the applicable Shop Manual on KGIS.

Note: After replacing the IVT, complete 'Oil-Pressure Characteristics Input' & 'TCM adaptive values learning'.

(i) IMPORTANT

Transmission cooler requires flushing for Seltos (SP2) and Soul (SK3). Flushing for Forte (BDm) is not required as it features a cooler/heater system.





Page 10 of 11

SUBJECT:

SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

AFFECTED VEHICLE RANGE:

Model	Production Date Range
Forte (BDm)	July 9, 2018 to April 2, 2020
Soul (SK3)	November 24, 2018 to April 17, 2020
Seltos (SP2)	November 20, 2019 to April 10, 2020

REQUIRED PART:

Model	Part Name	P/N (Remanufactured.)	Figure	Qty.
BDm	CVT/IVT Assembly	48000 2H300QQKR		
SK3		48000 2H351QQKR		1
SP2 (FWD)		48000 2H353QQKR		
SP2 (AWD)		48000 2H751QQKR		
ALL (Except BDm)	Transmission Cooler Flush	UM013 CH060	And an all starting	1

A <u>Vehicle Diagnosis Number (VDN)</u> must be created with at least one of the five (5) DTCs listed on page 2, prior to IVT replacement. If a VDN is not created, Parts Ordering <u>and</u> Warranty claim submission issues WILL occur.



SERVICE ACTION: IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SA424)

WARRANTY INFORMATION: N Code: N99 C Code: C99

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.					
						SA(424) DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200M05R0	0.3 M/H	N/A	0			
BDm		48000 2H300	0	DTC Check + IVT Replacement + TCM S/W Upgrade	200M05R1	3.3 M/H	48000 H300QQKR						
				DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200M05R2	3.4 M/H		1					
				SA(424) DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200034R0	0.3 M/H	N/A	0					
SK 3		48000 2H351							DTC Check + IVT 0 Replacement + TCM S/W 200034R1 Upgrade	3.1 M/H	48000 2H351QQKR	1	
				DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200034R2	3.2 M/H	UM013 CH060	I					
	- V	V	V	v	v	v			SA(424) DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200034R3	0.3 M/H	N/A	
SP2 (FWD)		48000 2H353	0	DTC Check + IVT Replacement + TCM S/W Upgrade	200034R4	3.2 M/H	48000 2H353QQKR	1					
		DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200034R5	3.3 M/H	UM013 CH060	1							
				SA(424) DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200034R3	0.3 M/H	N/A	0					
SP2 (AWD)	48000 2H751 0	0	DTC Check + IVT Replacement + TCM S/W Upgrade	200034R6	3.7 M/H	48000 2H751QQKR							
(DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200034R7	3.8 M/H	UM013 CH060	1					

A <u>Vehicle Diagnosis Number (VDN</u>) must be created with at least one of the five (5) DTCs listed on page 2, prior to IVT replacement. If a VDN is not created, Parts Ordering <u>and</u> Warranty claim submission issues WILL occur. If necessary, use sublet code 'X2' for rental expense reimbursement (up to 5 days maximum).

***** NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SA424</u> when accessing the WebDCS system.

