

# WLE5 Stop Delivery / Workshop campaign - Checking cylinder head and replacing it if necessary

Version 2

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## Expansion of the field campaign WLE5

The workshop campaign WLE5 has been expanded to the affected vehicles that have already been delivered to customers (2).

Please note **if the cylinder head has to be replaced:**

- After checking the cylinder head, scope 1 must be invoiced, **regardless of the result of the check.**
- In addition to the required parts, two new tools are also required. These are not campaign tools. For further information see PPN, or Technical Information.
- Currently, a small quantity of cylinder head parts are available. Cylinder heads should only be ordered after the relevant negative check result.

- After a negative check result, a PRMS ticket to PCNA Parts Support is required. **Photo documentation of the defective screw contact surface attached to the PRMS ticket is required for parts release.**

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# WLE5 Stop Delivery/Workshop campaign - Checking cylinder head and replacing it if necessary

## Overview

There is a possibility that the affected vehicles were fitted with a cylinder head for cylinders 4-6 on which a screw contact surface was not machined in accordance with the required specifications.

If this is the case, the relevant cylinder head screw between the cylinder head and crankcase can become loose over time and fall into the chain box.

To prevent resulting consequential damage, the cylinder head for cylinders 4-6 must be checked and may have to be replaced, depending on the result of the check.

<b>Model type</b>	718 Cayman GT4 (982), 718 Spyder (982)
<b>Model year</b>	2020
<b>Number</b>	11

## Customer notification

Please inform your customers of affected vehicles by phone preferably about this workshop campaign and arrange an appointment to have the measure carried out. When talking to customers, please use information from the "Overview" section for the description of the issue.

## Parts required

**Parts required for checking the cylinder head:**

<b>Part No.</b>	<b>Designation – Use</b>	<b>Quantity/vehicle</b>	<b>Parts return*</b>
N 91126101	Cheese head bolt  – Actuator for camshaft controller	2 units	No

**Additional parts required if the cylinder head has to be replaced:**

<b>Part No.</b>	<b>Designation – Use</b>	<b>Quantity/vehicle</b>	<b>Parts return*</b>
OPB103064H	Cylinder head with valves  – Cylinders 4-6	1 unit	No
OPB103149C	Cylinder-head gasket – Cylinders 4-6	1 unit	No
9A700863300	Cylinder head screws – Cylinders 4-6	2 units	No
9A700863400	Cylinder head screws – Cylinders 4-6	6 units	No
OPB103484	Seal – Guide frame for cylinders 4-6	1 unit	No
PAF009294	Fastening screw with sealing ring	6 units	No

<b>Part No.</b>	<b>Designation – Use</b>	<b>Quantity/vehicle</b>	<b>Parts return*</b>
	– Guide frame for cylinders 4-6		
PAF008652	External hexagon round- head bolt – Guide frame for cylinders 4-6	6 units	No
PAF008134	External hexagon round- head bolt – Guide frame for cylinders 4-6	4 units	No
OPB109257A	Control valve – Camshaft controller	2 units	No
9A700829900	Sleeve – Camshaft controller	2 units	No
9A700822400	Friction plate – Camshaft controller	2 units	No
PAF013814	Sealing ring – Coolant drain plug	3 ea.	No
PAF008085	O-ring, 21 x 4 – Oil separator	1 unit	No
PAF008086	O-ring, 18.5 x 4 – Oil separator	1 unit	No
99907283701	Hexagon-head bolt	2 units	No

<b>Part No.</b>	<b>Designation – Use</b>	<b>Quantity/vehicle</b>	<b>Parts return*</b>
	– Strut to body  :		
99907284001	Hexagon-head bolt – Strut to body  :	2 units	No
90037815901	Hexagon-head bolt – Transverse strut with anti-roll bar mount	4 units	No
PAF105234	Cheese head bolt with multiple-tooth head – Drive shaft to transmission flange	12 ea.	No
N 10769401	Clamp – Exhaust silencer vacuum line – Differential pressure hoses for particle filter	4 units	No
PAF007634	Hexagon flange nut – Particle filter exhaust flange	10 ea.	No
982251263A	Seal – Exhaust silencer to particle filter	2 units	No
982251261	Seal – Exhaust manifold, cylinders 4-6	1 unit	No
99711111300	Seal – Catalytic converter	2 units	No

<b>Part No.</b>	<b>Designation – Use</b>	<b>Quantity/vehicle</b>	<b>Parts return*</b>
PAF008146	External hexagon round-head bolt – Exhaust manifold with catalytic converter, cylinders 4-6	2 units	No
90091000303	Hexagon nut – Catalytic converter	6 units	No
9A700384201	Hexagon nut – Exhaust manifold, cylinders 4-6	9 unit	No

## Required materials

**Materials required if the cylinder head has to be replaced** (usually already available at the Porsche Centre):

<b>Part No.</b>	<b>Designation – Use</b>	<b>Quantity/vehicle</b>	<b>Parts return*</b>
00004330516	Coolant additive, 20-litre container – Cooling system	As many as required	No
00004330539	Klüberplus lubricant, 100-gram tube – For fitting O-rings/seals	As many as required	No
00004321093	Engine oil, 1 litre – Engine lubrication	As many as required	No

\*The parts must be stored until such a time as the related **warranty or campaign claim has been credited** . If a **barcode is generated** , with the credit note, the affected part must be sent to Porsche AG as usual. If no barcode is generated with the credit note, the part can go directly into the genuine remanufactured parts process or be scrapped.

## Ordering required parts

Currently, small amounts are available at the cylinder heads. For this reason, the cylinder heads should **only be ordered after the relevant negative check result**.

After a negative check result, a PRMS ticket to PCNA Parts Support is required. **Photo documentation of the defective screw contact surface attached to the PRMS ticket is required for parts release.**

## Required tools

The two tools listed below are **new** and are required **if the cylinder head has to be replaced**. These tools are **not** campaign tools, but part of the workshop equipment and **cannot** therefore be invoiced under the workshop campaign number.

<b>Order No.:</b>	<b>Designation - Application</b>	<b>Vehicle allocation</b>
00072198792	9879/2 -Staking tool - For securing camshaft position	718 (982) Boxster Spyder from MY 2020 718 (982) Cayman GT4 from MY 2020
00072196833	9683/3 - adapter - For tensioning the timing chain	718 (982) Boxster Spyder from MY 2020 718 (982) Cayman GT4 from MY 2020

## Warranty processing

**For warranty invoicing, always use the following procedure:**

- Scope 1 must be invoiced for **every** vehicle, regardless of the result of the check.
- **For vehicles with a defective cylinder head**, all additional work required for replacing the cylinder head must be invoiced using a **separate** warranty claim with the specified coding.

### Scope 1: Check cylinder head

Damage Code	WLE5 66 000
Repair Code	1

Working time

122 TU

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**If the cylinder head is defective, additionally** invoice all work required for replacing the cylinder head as well as the required spare parts and materials using the coding specified below:

Damage Code	0936 97 673	in WWS
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Coding	09360 9735	in PQIS
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PQIS Text (Cause): **LVC073** – Checking cylinder head and replacing it if necessary"

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Please enter the campaign that was carried out in the Warranty and Maintenance booklet for the vehicle.

## Porsche Mobility

If requested, the mobility of the affected customer can be guaranteed by offering a suitable replacement vehicle.

Please invoice this additional service with the campaign scope via WWS.

## Remedy Availability Date

6/3/2020

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[982 1 68-20 WLE5 - Checking Cylinder Head and Replacing it if Necessary \(Stop Delivery-Workshop Campaign\).pdf](#)

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(68 views)

[WLE5 VIN List.xlsx](#)

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