

Noise Symptom - Buzzing Noises From the Door Panel Area: Replacing Covers on Power Windows Mechanism With New Type of Covers (SY 73/20)

Model Line: **911 Carrera (992)**

Model Year: **As of 2020**

Subject: **Covers for power windows mechanism**

Symptom: Buzzing noises can be heard from the door panel area during sound output.

Cause: The covers for the power windows mechanism may have been pressed too much during production and are therefore not installed securely enough in the basic door frame.

Remedial Action: Replace both covers on power windows mechanism with new type of covers.

Parts required

Parts Info:	Part No.	Designation	Qty.
	992837915A	⇒ Cover for power windows mechanism, left	1 ea.
	992837916A	⇒ Cover for power windows mechanism, right	1 ea.

Preparatory work

Work Procedure: 1 Remove front door panels, see ⇒ *Workshop Manual '705919 Removing and installing front door panel'*.

Replacing covers on power windows mechanism

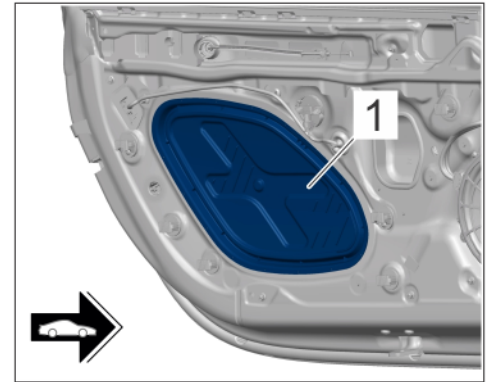
Procedure:



Information

The procedure for removing and installing is described for one side as an example. The procedure for the other side is practically identical.

- 1 Unclip cover on power windows mechanism ⇒ *Cover for power windows mechanism -1-* using a suitable tool and replace it with a new type of cover.



Cover for power windows mechanism

Concluding work

Work Procedure: 1 Install front door panels, see ⇒ *Workshop Manual '705919 Removing and installing front door panel'*.

Invoicing

Invoicing: For documentation and warranty invoicing, enter the labor operations, PQIS coding and part numbers specified below in the warranty claim:

APOS	Labor operation	I No.
57304200	Repairing door sub-frame	

PQIS coding:

Location (FES5)	57300	Door sub-frame
Damage type (SA4)	1025	loosely installed

Parts Info:	Part No.	Designation	Qty.
	992837915A	⇒ Cover for power windows mechanism, left	1 ea.
	992837916A	⇒ Cover for power windows mechanism, right	1 ea.

References: ⇒ *Workshop Manual '705919 Removing and installing front door panel'*

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