

**NUMBER:** 21-036-20

**GROUP:** 21 - Transmission and

**Transfer Case** 

**DATE:** May 16, 2020

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## SUBJECT:

Transmission Case Oil Leak

# **OVERVIEW:**

This bulletin involves tightening the lower transmission bolts to updated torque specifications to possibly eliminate a leak at the case split line of the transmission.

### **MODELS:**

2019 (RU)

**Chrysler Pacifica** 

NOTE: This bulletin applies to vehicles within the following markets/countries: North America, APAC, EMEA and LATAM.

NOTE: This bulletin applies to vehicles equipped with a 3.6L V6 24V VVT Engine (Sales Code ERF) and a 9-SPD 948TE Auto Transmission (Sales Code DFH).

#### SYMPTOM/CONDITION:

Customers may notice (possibly transmission) fluid leaking on the ground from the left front of the vehicle.

### **DIAGNOSIS:**

If the customer describes the symptom/condition listed above, perform the Diagnosis Procedure.

1. Inspect the transmission tag located under the shifter cable, for the plant code and build date (Fig. 1).

NOTE: It may be necessary to remove the Powertrain Control Module (PCM) and the two bolts holding the shifter cable, to view the transmission tag.

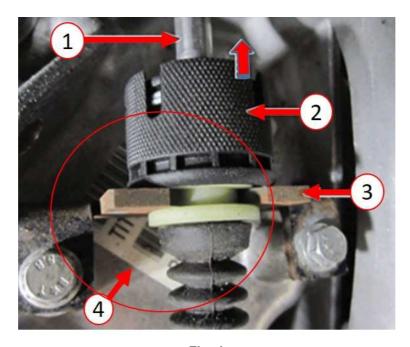


Fig. 1 (Reference Picture) for Transmission Tag Location

- 1 Cable
- 2 Release Collar
- 3 Bracket
- 4 Transmission Tag
- 2. Remove the PCM. Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 08 Electrical / 8E Electronic Control Modules / Module, Powertrain Control (PCM) / Removal.
- 3. Remove the two bolts securing the shifter cable to the transmission to view the transmission tag.
- 4. Inspect and note the transmission tag numbers from the transmission.
- 5. Install the two bolts securing the shifter cable to the transmission. Tighten M6 X 1.0 X 20.0 bolt to 8 N·m (71 in. lbs). or M6 X 1.00 X 35.00 bolt to 10 N·m (88 in. lbs).
- 6. Install the PCM. Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 08 Electrical / 8E Electronic Control Modules / Module, Powertrain Control (PCM) / Installation.
- 7. Is the transmission tag showing the plant code J or Z and is within these date ranges within the table?
  - YES>>> Unit falls within the suspect build date range, proceed to Step 8.
- NO>>> Tag is not showing these plant codes or date range this bulletin does not apply. Normal diagnosis should be performed.

Affected Date Range – Plant Code J				
Date Ranges		Examples		
Calendar day 249 to 365	Calendar year 8	Date code with J1168 => not affected	Date code with J3018 => affected	
Calendar day 001 to 182	Calendar year 9	Date code with J2189 => not affected	Date code with J0279 => affected	

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Affected Date Range – Plant Code Z				
Date Ranges		Examples		
Calendar day 249 to 365	Calendar year 8	Date code with Z1168 => not affected	Date code with Z3018 => affected	
Calendar day 001 to 095	Calendar year 9	Date code with Z1189 => not affected	Date code with Z0279 => affected	

- 8. Remove the belly pan (if equipped). Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 13 Frame and Bumpers/Under Body Protection/ Belly Pan/Removal.
- 9. Remove the skid plate (if equipped). Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 13 Frame and Bumpers / Under Body Protection / Plate, Skid, Front Suspension / Removal.
- 10. Verify the leak is at the split in the transmission case (Fig. 2).
- 11. Is the leak at the split in the transmission case location and not leaking from higher up or any other location (Fig. 2)?
  - YES>>> Proceed to Step 1 of the Repair Procedure.
  - NO>>> This Bulletin does not apply. Normal diagnosis should be performed.

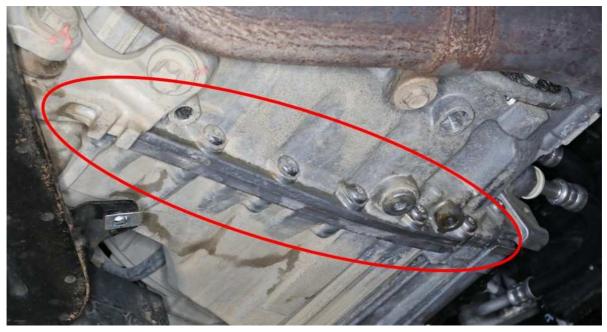


Fig. 2 (Reference Picture) Potential Leak Area at Case Split

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# PARTS REQUIRED:

Qty.	Part No.	Description
(AR)	68218925AA	Fluid, Automatic Transmission

# REPAIR PROCEDURE:

1. Remove the transmission mount bracket (Fig. 3) to gain access to bolts 1 & 2 (Fig. 4) .

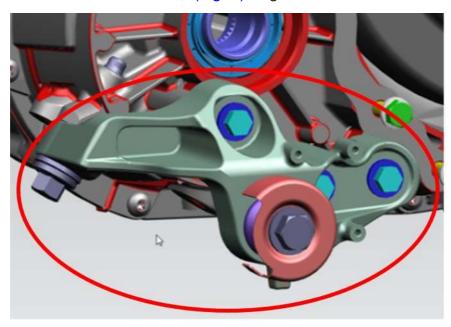


Fig. 3
Support Bracket to be Removed

2. Starting at bolt #8 and then working to bolt #1, torque bolts to 35 N·m (26 ft. lbs.) (Fig. 4).

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## CAUTION! Do not rotate the bolts counter clockwise.

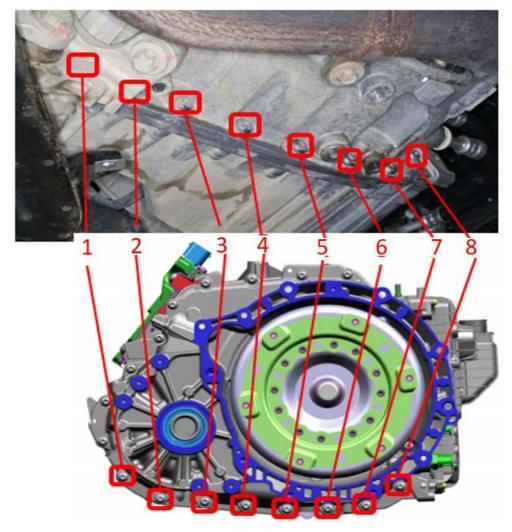


Fig. 4

(Reference Picture) Eight Bolts to be Torqued to Specifications at Potential Leak Area at the Case Split

- 3. Install the transmission mount bracket (Fig. 3).
- 4. Check transmission fluid level and adjust as needed. Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 21 Transmission and Transfer Case / Automatic 948TE/9HP48 / Fluid and Filter / Standard Procedure> Fluid Level Check.
- 5. Start the vehicle and verify the transmission fluid temperature is above 50 °C (122 °F).
- 6. Verify the transmission fluid level and it is not leaking at the repair area (Fig. 2), if a leak is still detected further diagnosis should be performed.
- 7. Install the belly pan (if removed). Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 13 Frame and Bumpers/Under Body Protection/Belly Pan/Install.
- 8. Install the skid plate (if removed). Refer to the detailed service procedures available in DealerCONNECT> Service Library under: 13 Frame and Bumpers / Under Body Protection / Plate, Skid, Front Suspension / Install.

## **POLICY:**

Reimbursable within the provisions of the warranty.

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# TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
21-00-04-9C	Bolts, Transmission Case - Torque to Specification (2 - Skilled)	2 - Automatic Transmission	1.2 Hrs

# **FAILURE CODE:**

ZZ	Service Action