



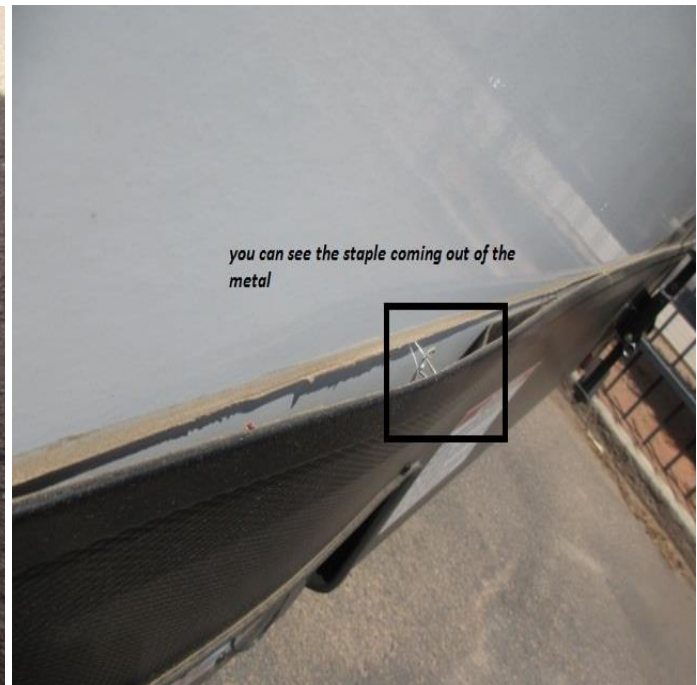
Beltline/ S-lock Molding Separating

Bulletin Type:	SRP
Bulletin #(s):	19-019
Job Code(s):	**
Flat Rate(s):	**
<i>** If affected unit has warranty remaining, submit your claim following the normal process.</i>	

Publication Date:	June 2020
Make(s):	Highland Ridge
Model(s):	Open Range, Mesa Ridge, Highlander
Model Year(s):	2018, 2019

Incident:	Beltline/ S-Lock molding separating from the unit at sidewall.
Misc. Tools & Supplies:	Staple Gun, Quad Sealant
INSPECTION	

- Inspect unit to confirm that there are no signs of metal skirt bowing and/or large staple spacing, causing Beltline/ S-lock to separate from sidewall.
- If you determine that the distance between staples securing the skirting range from 24" to 30" and shows separation and/or bowing from sidewall, you will need to perform Beltline/S-Lock repair.
- See pictures of examples of Beltline/S-lock separation below:



Repair Instructions

- 1) Confirm that backing is present in the sidewalls where the metal skirting is being fastened.
- 2) Remove metal skirting from the area or section that has the Beltline/ S-lock molding separating from the sidewall.
- 3) Place staples approximately every 4" in Beltline/S-lock molding. This will increase the holding strength and limit bowing associated with thermal expansion/contraction. **See Figure 1**
- 4) Reinstall metal skirting.
- 5) Reseal the top of Beltline/S-lock molding if necessary. Repair complete. **See Figure 2**



Figure 1

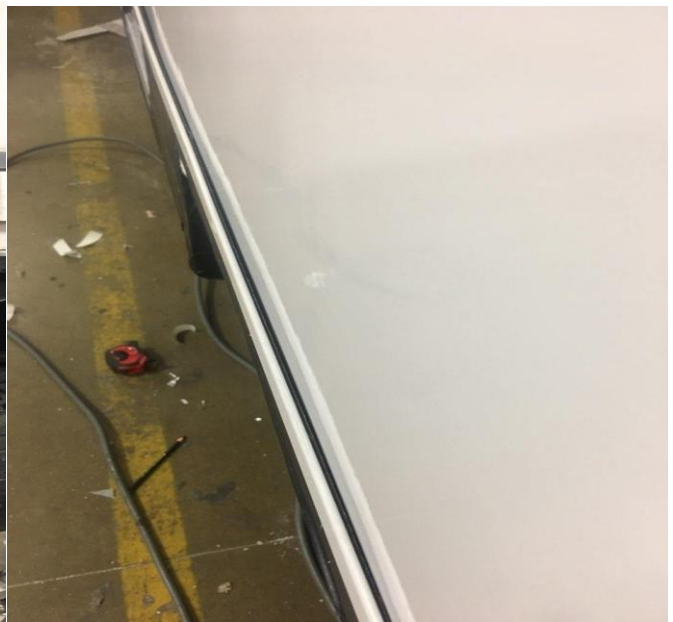


Figure 2

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law. Jan. 2019.

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