SUBJECT: AIR FILTER KIT AND NVLD REPLACEMENT (SERVICE CAMPAIGN T4W)

★ IMPORTANT

*** Dealer Stock and Retail Vehicles ***

Dealers must perform this Service Campaign whenever an affected vehicle is in the shop for any maintenance or repair.

When a vehicle arrives at the Service Department, access Hyundai Motor America’s Vehicle Information Screen (VIS) via WEBDCS to identify open Campaigns.

Description: Certain 2016-2019 Sonata Hybrid (LF HEV) may experience check engine light illumination with DTC P0456 - Evaporative System (EVAP) - Very Small Leak stored. These conditions primarily occur in the California coastal areas that are subject to marine layer cloud cover. Salt particulate deposit can form inside the Natural Vacuum Leak Detection (NVLD) sensor which may cause intermittent operation prompting the DTC P0456 and check engine light.

This bulletin provides the procedure to install a new Air Filter Kit with an updated filter to help prevent entry of the salt particulates.

In addition, replace NVLD sensor if DTC P0456 found stored in the Engine Control Module (ECM).

Applicable Vehicles: Certain 2016-2019 Sonata Hybrid (LF HEV)

Parts Information:

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Photo</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>31450-E6501QQH</td>
<td>AIR FILTER KIT</td>
<td></td>
<td>All vehicles</td>
</tr>
<tr>
<td></td>
<td>• Vent pipe, mounting brackets and hoses assembly</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Filter with inlet hose</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Band strap</td>
<td></td>
<td></td>
</tr>
<tr>
<td>31480-4R100QQH</td>
<td>NVLD Pressure Sensor Assembly</td>
<td></td>
<td>Replace if DTC P0456 is stored</td>
</tr>
<tr>
<td>00232-19035</td>
<td>UNDERCOATING AEROSOL (Non-Rubberized Type)</td>
<td></td>
<td>One canister can be applied to 10 vehicles</td>
</tr>
</tbody>
</table>
Warranty Information:

<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>SONATA HYBRID (LF HEV)</td>
<td>00D028R0</td>
<td>AIR FILTER KIT REPLACEMENT</td>
<td>1.0 M/H</td>
<td>31450-E6501QQH</td>
<td>I3A</td>
<td>ZZ3</td>
</tr>
<tr>
<td></td>
<td>00D028R1</td>
<td>AIR FILTER KIT &amp; NVLD REPLACEMENT</td>
<td>1.3 M/H</td>
<td>31480-4R100QQH</td>
<td>I3A</td>
<td>ZZ3</td>
</tr>
</tbody>
</table>

**NOTE 1:** Submit Claim on Campaign Claim Entry Screen.
**NOTE 2:** If a part is found in need of replacement while performing Service Campaign T4W and the affected part is still under warranty, submit a separate claim using the same Repair Order. If the affected part is out of warranty submit a Prior Approval Request for goodwill consideration prior to performing the work.
**NOTE 3:** Undercoating aerosol application will be reimbursed as sublet under both labor operations.

**Service Procedure:**

1. Open the fuel filler door and loosen the filler neck mounting bolts (A).

   - Replace Air Filter KIT (Steps #1 to #9 and #12 to #15)
   - Perform GDS-M EVAP Leakage Test (Step #16)

   **Check for DTC in ECM. Is P0456 (Active, Pending or History) stored?**

   - **NO**
     - Replace Air Filter KIT (Steps #1 to #9 and #12 to #15)
     - Perform GDS-M EVAP Leakage Test (Step #16)

   - **YES**
     - Replace Air Filter KIT (Steps #1 to #9 and #12 to #15)
     - Replace NVLD (Steps #10 & 11)
     - Perform GDS-M EVAP Leakage Test (Step #16)
2. Lift up the vehicle and remove the left rear tire & wheel assembly (B).

3. Remove the left rear wheel guard (C).

4. Release the hose clamp and disconnect the upper hose (D).

   Disconnect the Canister Close Valve (CCV) connector (E).

   Loosen the air filter mounting bolts (F).
5. Release the hose clamp. Disconnect the lower hose (G) and air filter from the vent line.

![Image of hoses and air filter](image1)

**NOTICE**
Utilize a ratcheting wrench type or low profile ratchet and socket combo where mounting bolts accessibility is limited.

Scrub off the undercoating material from the bolt heads and threads for ease of loosening bolts.

6. Loosen the upper vent line bracket clamping bolt (H).

**Note:** Mounting bolt head is facing towards the body.

![Image of vent line bracket and bolt](image2)

7. Release the hose clamp and disconnect the ventilation hose (I) from the Nature Vacuum Leak Detection (NVLD) valve.

![Image of ventilation hose and NVLD valve](image3)
8. Loosen the lower vent line bracket mounting bolt (J).

Then pull away the lines slightly and loosen the clamping bracket bolt (K).

9. Remove the filler neck vent line, upper hose and air filter.

B. NVLD REPLACEMENT

10. Disconnect the NVLD connector (L).

Release the hose clamp and disconnect the vent hoses (M).
11. Loosen the NVLD mounting bolts (N) and remove the NVLD.

*Tightening Torque*

: 2.3 ~ 3.3 N.m (0.2 ~ 0.3 kgf.m, 1.7 ~ 2.5 lb-ft)

Install the new NVLD and reinstall the removed parts in reverse order of removal.

12. **NOTICE**

Require to separate and reuse the CCV which is part of the removed air filter.

Lift up the locking lever, rotate CCV 30 degrees and then pull away to release the CCV.

13. Install the new air filter KIT and reinstall the removed parts, including CCV, in reverse order of removal.
14. Spray the black undercoating aerosol evenly to each vent line bracket for approximately 10 seconds.

15. After spraying, tie the CCV wiring and vent pipe using band strap (O).
C. **GDS Evap Leakage Test:**

Follow GDS instructions and perform GDS Evap Leakage Test to confirm parts and hoses are installed properly.

16.  

<table>
<thead>
<tr>
<th>Purpose</th>
<th>To check the evaporative system and fuel leakage when evaporative system related repair is done or component is replaced.</th>
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</thead>
</table>
| Enable Condition | 1. Engine idle  
2. No DTC  
3. Fuel Level: 20-70%  
4. Battery voltage greater than 11V  
5. 2 Min after the engine start  
6. Coolant Temperature: 80°F (26°C) |
| Concerned Component | Purge Control Solenoid Valve(PCSV), Canister Close Valve(CCV), Fuel Tank Pressure Sensor(FTPS), Evap. Line |
| Concerned DTC | P0441, P0442, P0455, P0456, P2422 |
| Fail Safe | Warning Lamp On |
| Etc | Wait at least 5 min. before re-performing Evap. leakage test. |

17. Check for installed parts and hose connections if EVAP leakage is detected.

After making corrections, clear the DTC(s) and perform GDS Evap Leakage Test again.

Repair procedure is completed if EVAP Leakage Test doesn’t detect any leakage.