

**NUMBER:** 11-001-20

GROUP: 11 - Exhaust System

**DATE:** April 23, 2020

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## SUBJECT:

Active Exhaust Valve Rattle

## **OVERVIEW:**

This bulletin involves inspecting the active exhaust actuator motor and tightening to specifications, if necessary.

## **MODELS:**

2018 - 2020 (LA) Dodge Challenger 2018 - 2020 (LD) Dodge Charger

NOTE: This bulletin applies to vehicles within the following markets/countries: North America.

NOTE: This bulletin applies to vehicles equipped with Active Exhaust System (Sales Code NEE).

# SYMPTOM/CONDITION:

The customer may describe that vehicle has an exhaust rattle on acceleration and deceleration in 1500-2400 RPM range when the sport mode is off.

#### **DIAGNOSIS:**

1. Test drive vehicle to diagnose the active exhaust valve rattle. This must be done by driving vehicle in gear and with a load, rattle will be present when the vehicle accelerates from 1500 to 2500 RPM.

NOTE: Rattle may be heard by turning sport mode "OFF" within the 1500-2400 RPM range.

- 2. Was the exhaust rattle heard?
  - YES>>> Proceed to Step 1 of the Repair Procedure.
  - NO>>> This Bulletin does not apply. Normal diagnosis should be performed.

If the customer describes the symptom/condition listed above, perform the Repair Procedure.

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#### REPAIR PROCEDURE:

- Raise and support the vehicle. Refer to the detailed service procedures available in DealerConnect> Service Library under: Service Info> 04 - Vehicle Quick Reference / Hoisting / Standard Procedure .
- 2. Is there a gap showing or are any of the nuts loose on the actuator(s) (Fig. 1)?
  - YES>>> Proceed to Step 3.
  - NO>>> This Bulletin does not apply. Normal diagnosis should be performed. Refer to the
    detailed service procedures available in DealerConnect> Service Library under: Service
    Info>11 Exhaust System / Diagnosis and Testing.



Fig. 1
Actuator not Tight to the Exhaust

- 3. Remove the exhaust valve actuator. Refer to the detailed service procedures available in DealerConnect> Service Library under: Service Info> 11 Exhaust System / Valve, Active Exhaust / Removal.
- 4. Clean the threads of nut and stud to remove any dirt, mud, or other contamination.
- 5. Once the stud and nut are clean, hand start the nut back onto the stud.

6. Install the exhaust valve actuator. Refer to the detailed service procedures available in DealerConnect> Service Library under: Service Info> 11 - Exhaust System / Valve, Active Exhaust / Installation.

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7. Hold down the actuator so there are no gaps between actuator and housing. Using a torque wrench, Tighten the nut to 4 N·m (35 in lbs.).

# CAUTION! It is important to use hand tools to prevent cracking of actuator plastic.

- 8. Lower the vehicle. Refer to the detailed service procedures available in DealerConnect> Service Library under: Service Info> 04 Vehicle Quick Reference / Hoisting / Standard Procedure .
- 9. Test drive vehicle again to diagnose the active exhaust valve rattle. This must be done by driving vehicle in gear and with a load, rattle will be present when the vehicle accelerates from 1500 to 2500 RPM.
- 10. Is the exhaust rattle still present or heard?.
  - YES>> Normal diagnosis should be performed. Refer to the detailed service procedures available in DealerConnect> Service Library under: Service Info>11 - Exhaust System / Diagnosis and Testing.
  - NO>>> This bulletin has been completed.

# **POLICY:**

Reimbursable within the provisions of the warranty.

#### TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
08-30-22-90	Active Exhaust System Actuator - Clean Mounting Studs (One Side) (2 - Skilled)	1 - Engine Repair and Performance	0.6 Hrs.
08-30-22-91	Active Exhaust System Actuator - Clean Mounting Studs (Both Sides) (2 - Skilled)	1 - Engine Repair and Performance	0.7 Hrs.

# **FAILURE CODE:**

ZZ	Service Action