



SIB 51 14 20

2020-04-17

RATTLE NOISE FROM DASHBOARD CENTER SPEAKER COVER

MODEL

E-Series	Model Description
G20	3 Series Sedan

SITUATION

A rattle noise is present from the dashboard's center speaker cover. This may only occur during phone calls, or with certain volumes/tones of music.

CAUSE

Interference between the dashboard speaker cover and the dashboard.

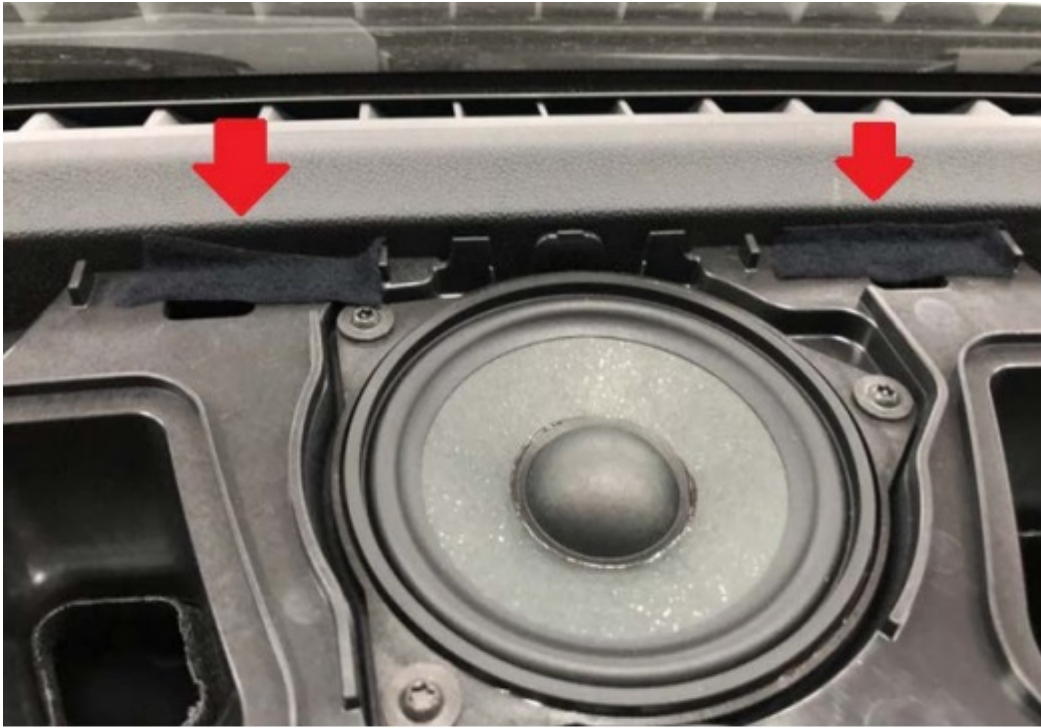
CORRECTION

Insulate the speaker cover from the dashboard.

PROCEDURE

1. Remove the center speaker cover from the dashboard. Removal and installation instructions can be found in step 1 of REP 65 13 060 "Removing and installing/replacing the loudspeaker."

2. Apply any appropriately sized felt strips in the positions shown in the photo below:



3. Reassemble the vehicle.

PARTS INFORMATION

Any appropriately sized strip of felt can be used.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	6513033700	Attachment, loudspeaker loose
Labor Operation	Description	Labor Allowance
65 13 060	Removing and installing/replacing the loudspeaker (Main work)	Refer to AIR
Or:		
65 13 560	Removing and installing/replacing the loudspeaker (Plus work)	Refer to AIR

And, as needed:

Sublet – Bulk Materials (RO and Claim Comments Required)

Sublet Code 4	Up to \$1.00	Reimbursement for the supported repair-related bulk material (Do not use the BMW part number for claim submission)
--------------------------------	--------------	---

Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (BMW part numbers) is at the dealer net price amount for the quantities used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.