



SIB 51 12 20

FIBERS PROTRUDING FROM CENTER SPEAKER COVER

## MODEL

E-Series	Model Description
F95	X5 M Sports Activity Vehicle
F96	X6 M Sports Activity Coupe
G05	X5 Sports Activity Vehicle
G06	X6 Sports Activity Coupe
G07	X7 Sports Activity Vehicle

## SITUATION

Fibers are protruding from beneath the center dashboard speaker cover.



## CAUSE

Insulation material underneath the speaker may become loose.

The situation may become even more noticeable on those vehicles where the dashboard area is cleaned using a vacuum cleaner.

## CORRECTION

Replace center speaker cover.

**Ensure the dashboard is not being cleaned using a vacuum cleaner going forward.**

## PROCEDURE

Replace the center speaker cover. Repair instructions are included as part of REP 65 13 060 "Removing and installing/replacing the loudspeaker (Mid-Range speaker) (in dashboard trim).

## PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which takes into account specific equipment and/or options.

Part Number	Description	Quantity
Refer to ETK/AIR	Cover, center speaker	1

## **WARRANTY INFORMATION**

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	6513033700	Attachment, loudspeaker loose
<b>Labor Operation</b>	<b>Description</b>	<b>Labor Allowance</b>
65 13 060	Removing and installing/replacing the loudspeaker (Mid-Range speaker) (in dashboard trim) (Main work)	Refer to AIR
Or		
65 13 560	Removing and installing/replacing the loudspeaker (Mid-Range speaker) (in dashboard trim) (Plus work)	Refer to AIR

If you are using a Main labor code for another repair, use the Plus code labor operation 65 13 560 instead of 65 13 060.

Refer to AIR for the corresponding flat rate unit (FRU) allowances.