



SIB 13 03 20

2020-04-29

## DELIVERY STOP: REPLACE HIGH-PRESSURE PUMP

**MODEL**

G01 (X3 Sports Activity Vehicle)	G05 (X5 SAV)	G12 (7 Series Sedan)	G20 (3 Series Sedan)
G30 (5 Series Sedan)			

**SITUATION**

Due to an assembly error, the flange bolts for the high-pressure pump did not have the proper tightening torque applied.

**AFFECTED VEHICLES**

Vehicles which require this Delivery Stop to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with ISPA NEXT.

Only a few vehicles are affected. Please **do not over-order parts** for this repair.

**PROCEDURE**

1. Remove the high-pressure pump as per Repair Instruction 13 51 017 "Removing and installing high pressure pump".
2. For quality control purposes, capture a photo of the high-pressure pump gasket area as seen in the example below.



3. Email the photo with the VIN in the subject line to [TAHDPDichtung@list.bmw.com](mailto:TAHDPDichtung@list.bmw.com). Do not wait for a response.

4. Install the new high-pressure pump as per Repair Instruction 13 51 017 "Removing and installing high pressure pump".

## **PARTS INFORMATION**

Only use and invoice the part numbers below that apply.

Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part numbers may result with the wrong part numbers being invoiced and installed, this could delay the payment of claim.

Please refer to the Parts Matrix for ordering procedure.

Part Number	Description	Quantity
13 51 8 631 642	High-pressure pump	1
11 12 8 638 246	Profile seal	1
13 51 7 632 572	Bolts	2

Refer to the ETK and the applicable repair instructions for one-time use fasteners and/or component information regarding additional or replacement screws, gaskets, and seals that need to be installed and claimed.

## **WARRANTY INFORMATION**

Reimbursement for this Delivery Stop will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above:

<b>Defect Code:</b> 0013170300
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**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop-**

Work Pkg	Labor Operation	Description	Labor Allowance
# 1	00 69 562	Replace the high-pressure pump (Plus work)	11 FRU (G30); 12 FRU (G20); 13 (G05); 17 FRU (G01); 24 FRU (G12)
And:	00 69 563	Capturing the required photo and sending it attached to a VIN-specific emailing to <a href="mailto:TAHDPDichtung@list.bmw.com">TAHDPDichtung@list.bmw.com</a> (Associated work)	2 FRU

Or:

**The vehicle arrives at your center and this Action shows open (No other main work will be performed or claimed during this workshop visit)-**

Work Pkg	Labor Operation	Description	Labor Allowance
# 2	00 69 058	Replace the high-pressure pump (Main work)	13 FRU (G20, G30); 14 FRU (G05); 19 FRU (G01); 25 FRU (G12)
And:	00 69 563	Capturing the required photo and sending	2 FRU

	it attached to a VIN-specific emailing to <a href="mailto:TAHDPDichtung@list.bmw.com">TAHDPDichtung@list.bmw.com</a> (Associated work)	
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Only one Main work flat rate labor operation code can be claimed per workshop visit.

### **Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B13 03 20 WP 1).

And, as applicable:

### **Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement. Claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.