



Highland
RIDGE RV

STARCRAFT

LCI 3000 Series frameless windows – defective adhesive bond

Bulletin Type:	Technical Service Bulletin <i>Expires May 2023 – 3yrs from Publication Date</i>	Publication Date:	May 2020
Bulletin #(s):	20-009	Make(s):	Jayco Towable Jayco Motorized Entegra Highland Ridge
Job Code(s):	9801508 RC024– Inspect ALL window vents 9801508 RC025 –replace window	Model(s):	Please see listing on the following page
Flat Rate(s):	Inspect ALL windows .5 <u>per Unit</u> Replace window vent .3 <u>per window</u>	Model Year:	2020
Incident:	LCI 3000 Series Frameless Windows - The adhesive bond where glass meets the hinge frame may not hold and allow glass to detach.		
Affected Units:	Please see listing on page 2		
Parts:	Please reference LCI Instructions for part #'s of Vent that must be replaced per Inspection– Submit Manual Order Form to Compliance@jayco.com		
Parts Return Information:	DO NOT RETURN DEFECTIVE VENTS TO LCI OR JAYCO		

STEPS:

1. Window Identification per LCI Instructions – type and size
2. Inspect all LCI 3000 Series frameless windows per LCI Instructions.
3. Submit Claim ONLY Noting Inspection of ALL LCI 3000 Series Windows at .5 Hour Per Unit.
4. Complete Manual Order Form – noting the LCI Part # of full Window Assembly and the Vent/s found defective.
5. Submit Manual Order Form to compliance@jayco.com for required vent/s
6. Complete repair following LCI Instructions per window type
7. Submit Second Claim, ONLY noting the vent/s that inspection found defective .3 per vent.

Make	Model	Model Yr		Unit #'s
ENTEGR	Accolade	2020	L1	HK8100-101, 103,105-109
ENTEGR	Emblem	2020	L1	DH8093-8095, 8097-8098
ENTEGR	Esteem	2020	L1	BU8089,8091-8095, 8098,8100,8101
ENTEGR	Esteem	2020	L1	BV8107-8109, 8111-8112, 8114
ENTEGR	Esteem	2020	L1	BX8096, 8103
ENTEGR	Odyssey	2020	L1	EB8231-8257
ENTEGR	Odyssey	2020	L1	ED8156-8168
ENTEGR	Odyssey	2020	L1	EF8131-8142
ENTEGR	Odyssey	2020	L1	EK8122-8125
ENTEGR	Odyssey	2020	L1	ER8087-8096
ENTEGR	Odyssey	2020	L1	EV8085-8103
ENTEGR	Odyssey	2020	L1	EZ8092-8108, 8112
ENTEGR	Qwest	2020	L1	ZL8145-8153, 8155,8158,8160-8162, 8164
ENTEGR	Qwest	2020	L1	ZR8052-8054, 8056-8057, 8059-8061, 8064-8067,8069, 8071, 8073--8076, 8078-8082, 8085
ENTEGR	Qwest	2020	L1	ZT8058-8059, 8061, 8063, 8066-8067, 8069-8073, 8082
ENTEGR	Vision	2020	L1	AF8078-8087
ENTEGR	Vision	2020	L1	AS8084-8097
ENTEGR	Vision	2020	L1	AU8069-8086
ENTEGR	Vision	2020	L1	AV8067-8068
ENTEGR	Vision	2020	L1	AX8066-8075
ENTEGR	Vision XL	2020	L1	UG8108,8115-8116
Highland Ridge	Mesa Ridge	2020	L3	FR3074-3075
Highland Ridge	Mesa Ridge	2020	L3	FU3058-3059
Highland Ridge	Mesa Ridge	2020	L3	FV3054-3056
Highland Ridge	Mesa Ridge	2020	L3	MB3051-3057
Highland Ridge	Mesa Ridge	2020	L3	MD3074-3075
Highland Ridge	Mesa Ridge	2020	L3	MF3087
Highland Ridge	Open Range	2020	L3	AC3108-3112
Highland Ridge	Open Range	2020	L3	AG3051-3075, 3077-3078, 3080,3082
Highland Ridge	Open Range	2020	L3	BD3128-3135
Highland Ridge	Open Range	2020	L3	BG3097-3102
Highland Ridge	Open Range	2020	L3	BK3100-3104
Highland Ridge	Open Range	2020	L3	BM3100-3109
Highland Ridge	Open Range	2020	L3	BR3111-3112, 3116
Highland Ridge	Silverstar	2020	L3	YN3051
Jayco Motorized	Alante	2020	L1	AS0110-0119
Jayco Motorized	Alante	2020	L1	AU0116-0129
Jayco Motorized	Alante	2020	L1	AX0096-0105
Jayco Motorized	Greyhawk	2020	L1	MF0132, 0134, 0136, 0139-0141
Jayco Motorized	Greyhawk	2020	L1	MU0167-0168, 0170-0181
Jayco Motorized	Greyhawk	2020	L1	MV0281, 0287
Jayco Motorized	Greyhawk	2020	L1	MX0116-0123
Jayco Motorized	Greyhawk	2020	L1	MZ0169-0170
Jayco Motorized	Greyhawk Prestige	2020	L1	BV0121-0125
Jayco Motorized	Greyhawk Prestige	2020	L1	BX0094
Jayco Motorized	Melbourne	2020	L1	YL0240-0247
Jayco Motorized	Melbourne Prestige	2020	L1	ZL0111-0118

Jayco Motorized	Precept	2020	L1	UG0194, 0203-0217
Jayco Motorized	Precept	2020	L1	UL0177-0192
Jayco Motorized	Precept Prestige	2020	L1	DU0066-0067
Jayco Motorized	Redhawk	2020	L1	XB0322-0334
Jayco Motorized	Redhawk	2020	L1	XF0256-0265
Jayco Motorized	Redhawk	2020	L1	XK0176
Jayco Motorized	Redhawk SE	2020	L1	GJ0220-0241
Jayco Motorized	Redhawk SE	2020	L1	GN0131-0133, 0135-0152
Jayco Motorized	Seneca	2020	L1	HB0117-0122
Jayco Motorized	Seneca	2020	L1	HJ0070-0073
Jayco Motorized	Seneca	2020	L1	HK0144, 0146-0148, 0150, 0152
Jayco Motorized	Seneca	2020	L1	HL0102-0104
Jayco Towable	Eagle	2020	L1	EF0297-0332
Jayco Towable	Eagle	2020	L1	EG0075-0086
Jayco Towable	Eagle	2020	L1	ER0213-0230
Jayco Towable	Eagle	2020	L1	WA0237-0272
Jayco Towable	Eagle	2020	L1	WD0304, 0309-0312, 0315-0319, 0322-0326, 0328-0336, 0340-0344
Jayco Towable	Eagle	2020	L1	WK0353-0358, 0368-0430
Jayco Towable	Eagle	2020	L1	WL0207-0230
Jayco Towable	Eagle	2020	L1	WR0275-0294
Jayco Towable	Eagle	2020	L1	WS0257-0286
Jayco Towable	Eagle HT	2020	L1	P50178-0219
Jayco Towable	Eagle HT	2020	L1	P70141
Jayco Towable	Eagle HT	2020	L1	PP0292, 0299, 0307-0309, 0312, 0318-0356
Jayco Towable	Jay Flight	2020	L1	T20582, 0592-0596
Jayco Towable	Jay Flight	2020	L1	T70231-0266
Jayco Towable	Jay Flight	2020	L1	TA0226-0273
Jayco Towable	Jay Flight	2020	L1	TC0327-0380
Jayco Towable	Jay Flight	2020	L1	TD0669-0734
Jayco Towable	Jay Flight	2020	L1	TE0226-0279
Jayco Towable	Jay Flight	2020	L1	TF0129-0152
Jayco Towable	Jay Flight	2020	L1	TG0105-0146
Jayco Towable	Jay Flight	2020	L1	TR0358, 0364-0365, 0370, 0375, 0377-0379, 0381-0398,
Jayco Towable	Jay Flight	2020	L1	TV0169, 0175, 0181, 0183-0185, 0196-0197, 0199-0212
Jayco Towable	Jay Flight Bungalow	2020	L1	IJ0141-0158
Jayco Towable	Jay Flight Bungalow	2020	L1	1K0120-0137
Jayco Towable	Jay Flight Bungalow	2020	L1	1M0118-0123
Jayco Towable	Jay Flight SLX wide body	2020	L1	7R0387-0423
Jayco Towable	Jay Flight SLX wide body	2020	L1	7T0356-0357, 0362
Jayco Towable	Jay Flight SLX wide body	2020	L1	7U0339-0374
Jayco Towable	Jay Flight SLX wide body	2020	L1	7X0478-0549
Jayco Towable	Jay Flight SLX wide body	2020	L1	7Y0622-0687
Jayco Towable	North Point	2020	L1	LA0111-0113, 0116-0117, 0121-0122, 0126-0134
Jayco Towable	North Point	2020	L1	LB0142-0143, 0146-0148, 0150-0151, 0161, 0174-0175, 0177
Jayco Towable	North Point	2020	L1	LE0127-0141, 0143-0153, 0156-0158, 0160-0162
Jayco Towable	North Point	2020	L1	LL0356-0463
Jayco Towable	North Point	2020	L1	LR0113-0136
Jayco Towable	North Point	2020	L1	LY0137, 0140-0162
Jayco Towable	Octane	2020	L1	V10105-0110
Jayco Towable	Octane	2020	L1	V20153-0176
Jayco Towable	Octane	2020	L1	V30117-0122
Jayco Towable	Octane	2020	L1	VY0118-0129
Jayco Towable	Pinnacle	2020	L1	RU0296
Jayco Towable	Seismic	2020	L1	9G0088
Jayco Towable	Seismic	2020	L1	9N0138, 0143, 0158
Jayco Towable	Talon	2020	L1	8C0083-0088
Jayco Towable	Talon	2020	L1	8G0125-0142
Jayco Towable	Talon	2020	L1	8H0071-0076
Jayco Towable	Talon	2020	L1	8J0051-0062



3000 SERIES WINDOW VENT BONDING INSPECTION

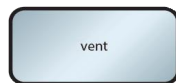
TSB Number:	LCI TSB 15-002-19 Jayco TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

Subject

Identification and inspection of a potential adhesive bond issue between the glass and aluminum frame for the following 3000 series frameless windows manufactured between January 6 through January 23, 2020:



EPW



FV



FVD



FVSE



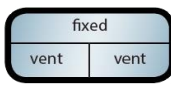
SEFV



SESV



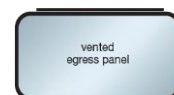
SV



SVD



SVSE



VEPW

NOTE: See the Variants Codes section starting on page 5 for window and vent sizes and part numbers.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.



The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.



Use appropriate personal protective equipment (PPE) for the procedure being performed.



Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or electric drill or screw gun
- Phillips screw bit
- 3/16" drill bit
- Pop rivet gun
- Ladder



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Window Identification

Window Size

Window Size_ X_ = from inside trim ring RPO label or measure outside the whole/entire window Width X Height of glass, edge-to-edge.

Egress Windows

- A. Inside the unit an EXIT sticker (Fig. 1) or red handle (Fig. 2A) will be present.
- B. Outside the unit the white backside of the EXIT sticker will be visible.

Insulated Windows

- A. Inside the unit a smaller INSULATED WINDOW sticker (Fig. 3) or a super spacer (Fig. 4A) sandwiched between two panes of glass can be seen.
- B. Outside the unit the white backside of the INSULATED WINDOW sticker (Fig. 3A) is seen.

Egress and Insulated

- A. Inside the unit a smaller INSULATED WINDOW sticker (Fig. 3) can be seen or the super spacer (Fig. 4A) sandwiched between two panes of glass will be visible in addition to the EXIT sticker (Fig. 1) or red handle (Fig. 2).
- B. Outside the unit the white backside of the INSULATED WINDOW sticker (Fig. 3) can be seen located above the white backside of the EXIT sticker (Fig. 1).

Fig. 1

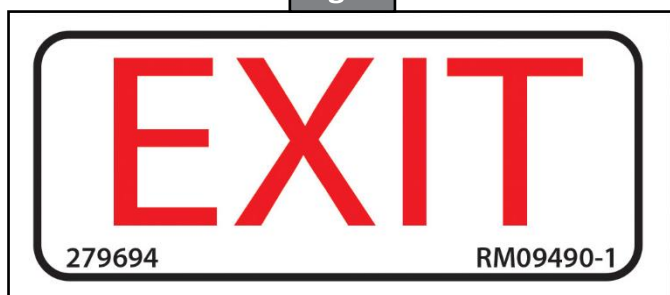


Fig. 2

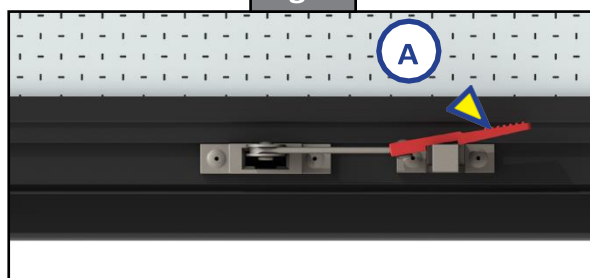


Fig. 3



Fig. 4





3000 SERIES WINDOW VENT BONDING INSPECTION

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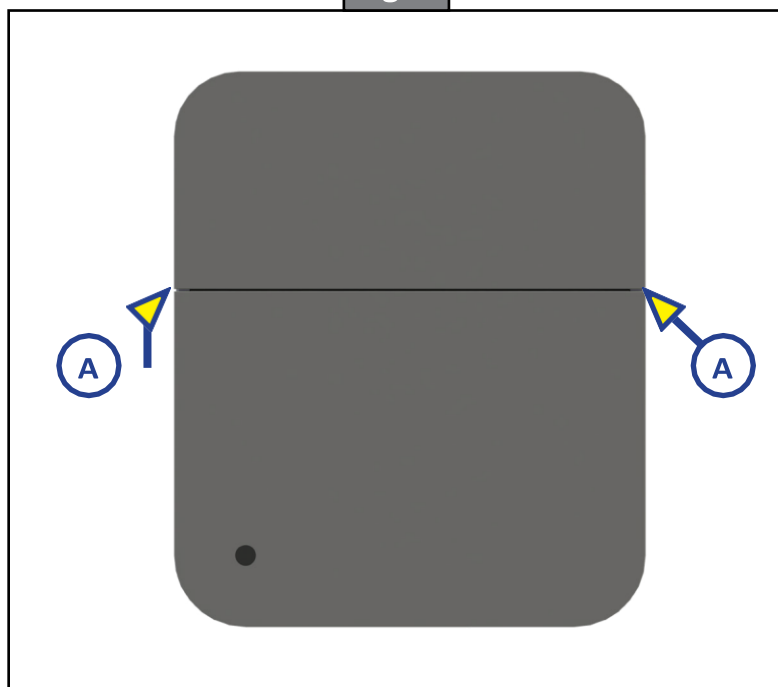
Inspection

NOTE: Windows must be inspected (viewed) from outside the unit.

1. Make sure the unit is on a level, flat surface then chock the wheels.
2. Inspect the frameless window for proper adhesive bond where the glass meets the hinge frame (Fig. 5A).

NOTE: Fixed glass does not need to be inspected.

Fig. 5



3. Using under 20 pounds of force, or the amount of force it would take to open a car door, test all 3000 series crank-out vent and egress windows by gently tugging on the glass at the frame by hand or with a tool that will not scratch the glass.



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4. If the glass does not separate from the hinge (Fig. 6A), it is a good bond. **DO NOT REPLACE** the vent. If the glass is not adhering to the vent (Fig. 7A), the glass **DOES NEED TO BE REPLACED**.

Fig. 6

GOOD - GLASS STAYS ON HINGE

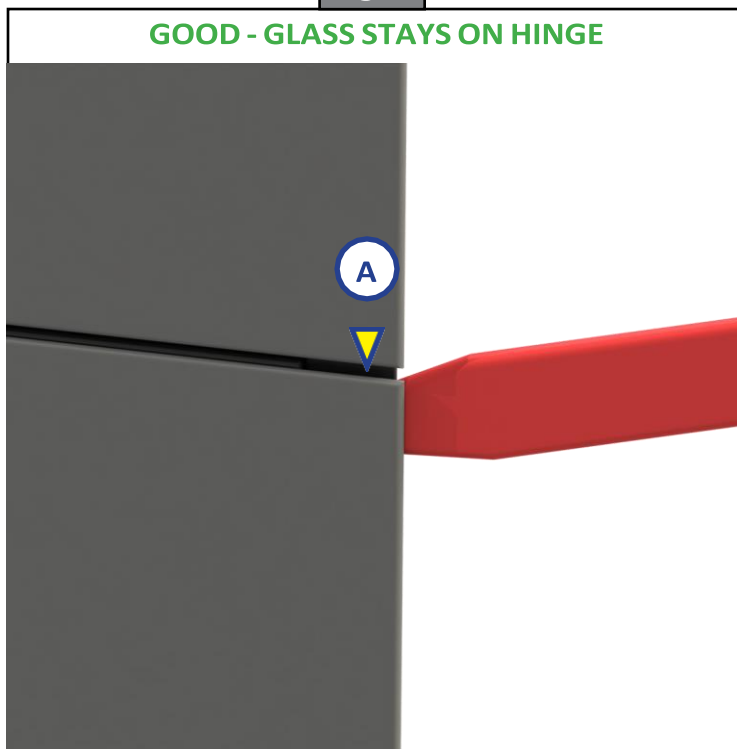


Fig. 7

BAD - GLASS SEPARATES AWAY FROM HINGE



Repair Instructions per vent/sash type

<https://support.lci1.com/ti-330-3000-series-window-mullion-vent-replacement>

<https://support.lci1.com/ti-331-3000-series-window-vent-sash-replacement>

[https://support.lci1.com/ti-334-3000-series-window-\(with-scissor-latch\)-vent-replacement](https://support.lci1.com/ti-334-3000-series-window-(with-scissor-latch)-vent-replacement)

Action Required

Submit all claims to RV OEM.

Inspection: 0.5 hour per unit

Replacement of glass: 0.3 hour per window



3000 SERIES WINDOW VENT BONDING INSPECTION

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Date:	March 06, 2020

Variant Codes

In each chart, the vent/sash variant code part numbers and descriptions will be **red text** and indented under the window variant code part number and description.

<div><div>fixed</div><div>egress</div></div> 3000 EPW Window Variants	
Part Number	Description
V000341326	3000 EPW 27 X 42 X 17 G20 TP BK W/SCRN F300-43137 - WINDOW
V000341932	ASSY SASH 3000 EPW 27 G20 TP 3.125 RADII
V000341328	3000 EPW 27 X 42 X 17 G20 TP INS BK W/SCRN F300-43138
V000341933	ASSY IG SASH 3000 EPW 27 G20 TP INS 3.125 RADII
V000341352	3000 EPW 30 X 36 X 17 G20 TP BK W/SCRN F300-43145
V000431278	ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII



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<div> <div>vent</div> <div>3000 FV Window Variants</div> </div>	
V000341388	3000 FV 15 X 15 G20 TP BK W/SCRN F300-44201
V000426848	ASSY SASH 3000 FV 15 X 15 G20 TP 3.125 RADII
V000341396	3000 FV 15 X 15 G20 TP INS BK W/SCRN F300-44202
V000426849	ASSY IG SASH 3000 FV 15 X 15 G20 TP INS 3.125 RADII
V000341409	3000 FV 16 X 18 G20 TP INS BK W/SCRN F300-43150
V000579652	ASSY IG SASH 3000 FV 16 X 18 G20 TP INS 3.125 RADII
V000341429	3000 FV 18 X 22 G20 TP INS BK W/SCRN F300-43154
V000341987	ASSY IG SASH 3000 FV 18 X 22 G20 TP INS 3.125 RADII
V000362454	3000 FV 24 X 12 G20 TP BK W/SCRN
V000579687	ASSY SASH 3000 FV 24 X 12 G20 TP 3.125 RADII
V000341470	3000 FV 24 X 15 G20 TP BK W/SCRN F300-43161
V000341988	ASSY SASH 3000 FV 24 X 15 G20 TP 3.125 RADII
V000341472	3000 FV 24 X 15 G20 TP INS BK W/SCRN F300-43162
V000341989	ASSY IG SASH 3000 FV 24 X 15 G20 TP INS 3.125 RADII
V000341483	3000 FV 24 X 20 G20 TP BK W/SCRN F300-43169
V000360100	ASSY SASH 3000 FV 24 X 20 G20 TP 3.125 RADII
V000341486	3000 FV 24 X 20 G20 TP INS BK W/SCRN F300-43170
V000426852	ASSY IG SASH 3000 FV 24 X 20 G20 TP INS 3.125 RADII
V000341502	3000 FV 25 X 14 G20 TP BK W/SCRN F300-44684
V000579712	ASSY SASH 3000 FV 25 X 14 G20 TP 3.125 RADII
V000341525	3000 FV 30 X 15 G20 TP BK W/SCRN F300-43178
V000341990	ASSY SASH 3000 FV 30 X 15 G20 TP 3.125 RADII
V000341527	3000 FV 30 X 15 G20 TP INS BK W/SCRN F300-43179
V000341991	ASSY IG SASH 3000 FV 30 X 15 G20 TP INS 3.125 RADII
V000341541	3000 FV 30 X 20 G20 TP BK W/SCRN F300-43183
V000356756	ASSY SASH 3000 FV 30 X 20 G20 TP 3.125 RADII
V000341545	3000 FV 30 X 20 G20 TP INS BK W/SCRN F300-43184
V000579783	ASSY IG SASH 3000 FV 30 X 20 G20 TP INS 3.125 RADII
V000341557	3000 FV 30 X 30 G20 TP BK W/SCRN F300-43187
V000341992	ASSY SASH 3000 FV 30 X 30 G20 TP 3.125 RADII



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3000 FV Window Variants (Cont'd)	
Part Number	Description
V000341569	3000 FV 36 X 15 G20 TP BK W/SCRN F300-43188
V000341996	ASSY SASH 3000 FV 36 X 15 G20 TP 3.125 RADII
V000341572	3000 FV 36 X 15 G20 TP INS BK W/SCRN F300-43189
V000341997	ASSY IG SASH 3000 FV 36 X 15 G20 TP INS 3.125 RADII
V000341673	3000 FV 36 X 22 G20 TP BK W/SCRN F300-43192
V000579817	ASSY SASH 3000 FV 36 X 22 G20 TP 3.125 RADII
V000341674	3000 FV 36 X 22 G20 TP INS BK W/SCRN F300-43193
V000579792	ASSY IG SASH 3000 FV 36 X 22 G20 TP INS 3.125 RADII



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<div> <div>vent</div> <div>vent</div> </div> 3000 FVD Window Variants	
Part Number	Description
V000341316	3000 FVD 42 X 22 G20 TP BK W/SCRN F300-43360
V000341888	ASSY LEFT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII
V000341968	ASSY RIGHT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII
V000341331	3000 FVD 48 X 15 G20 TP INS BK W/SCRN F300-43200
V000580311	ASSY IG LEFT SASH 3000 FVD 48 X 15 G20 TP INS 3.125 RADII
V000580313	ASSY IG RIGHT SASH 3000 FVD 48 X 15 G20 TP INS 3.125 RADII
V000341333	3000 FVD 48 X 18 G20 TP BK W/SCRN F300-43202
V000378153	ASSY LEFT SASH 3000 FVD 48 X 18 G20 TP 3.125 RADII
V000403802	ASSY RIGHT SASH 3000 FVD 48 X 18 G20 TP 3.125 RADII
V000341334	3000 FVD 48 X 18 G20 TP INS BK W/SCRN F300-43366
V000378154	ASSY IG LEFT SASH 3000 FVD 48 X 18 G20 TP INS 3.125 RADII
V000403803	ASSY IG RIGHT SASH 3000 FVD 48 X 18 G20 TP INS 3.125 RADII
V000341338	3000 FVD 48 X 22 G20 TP BK W/SCRN F300-43203
V000342018	ASSY LEFT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII
V000342022	ASSY RIGHT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII
V000341339	3000 FVD 48 X 22 G20 TP INS BK W/SCRN F300-43204
V000342019	ASSY IG LEFT SASH 3000 FVD 48 X 22 G20 TP INS 3.125 RADII
V000342023	ASSY IG RIGHT SASH 3000 FVD 48 X 22 G20 TP INS 3.125 RADII
V000341348	3000 FVD 48 X 30 G20 TP BK W/SCRN F300-43212
V000341899	ASSY LEFT SASH 3000 FVD 48 X 30 G20 TP 3.125 RADII
V000341970	ASSY RIGHT SASH 3000 FVD 48 X 30 G20 TP 3.125 RADII
V000341350	3000 FVD 48 X 30 G20 TP INS BK W/SCRN F300-43368
V000341900	ASSY IG LEFT SASH 3000 FVD 48 X 30 G20 TP INS 3.125 RADII
V000341971	ASSY IG RIGHT SASH 3000 FVD 48 X 30 G20 TP INS 3.125 RADII
V000341359	3000 FVD 58 X 15 G20 TP BK W/SCRN F300-43216
V000388746	ASSY LEFT SASH 3000 FVD 58 X 15 G20 TP 3.125 RADII
V000388747	ASSY RIGHT SASH 3000 FVD 58 X 15 G20 TP 3.125 RADII
V000341361	3000 FVD 58 X 15 G20 TP INS BK W/SCRN F300-43217
V000580357	ASSY IG LEFT SASH 3000 FVD 58 X 15 G20 TP INS 3.125 RADII
V000480412	ASSY IG RIGHT SASH 3000 FVD 58 X 15 G20 TP INS 3.125 RADII



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<div> <div>vent</div> <div>vent</div> </div> 3000 FVD Window Variants (Cont'd)	
Part Number	Description
V000341371	3000 FVD 60 X 22 G20 TP BK W/SCRN F300-43218
V000341901	ASSY LEFT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII
V000341972	ASSY RIGHT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII
V000341377	3000 FVD 60 X 29 G20 TP BK W/SCRN F300-43221
V000341903	ASSY LEFT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII
V000341971	ASSY RIGHT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII
V000341379	3000 FVD 60 X 29 G20 TP INS BK W/SCRN F300-43222
V000341904	ASSY IG LEFT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII
V000341975	ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII
V000341390	3000 FVD 72 X 28 G20 TP BK W/SCRN F300-43116
V000426862	ASSY LEFT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII
V000341978	ASSY RIGHT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII
V000341391	3000 FVD 72 X 28 G20 TP INS BK W/SCRN F300-43982
V000426863	ASSY IG LEFT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII
V000341979	ASSY IG RIGHT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

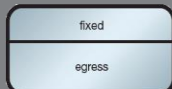
TSB Number:	LCI TSB 15-002-19 Jayco TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

<div> <div>vent</div> <div>egress</div> </div> 3000 FVSE Window Variants	
Part Number	Description
V000341402	3000 FVSE 42 X 22 G20 TP BK W/SCRN F300-43381
V000341888	ASSY LEFT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII
V000341968	ASSY RIGHT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII
V000341405	3000 FVSE 42 X 22 G20 TP INS BK W/SCRN F300-43669
V000341889	ASSY IG LEFT SASH 3000 FVD 42 X 22 G20 TP INS 3.125 RADII
V000341969	ASSY IG RIGHT SASH 3000 FVD 42 X 22 G20 TP INS 3.125 RADII
V000341414	3000 FVSE 48 X 22 G20 TP BK W/SCRN F300-43328
V000342000	ASSY LEFT SASH 3000 FVD 44.1 X 22 G20 TP 3.125 RADII
V000579890	ASSY RIGHT SASH 3000 FVD 44.1 X 22 G20 TP 3.125 RADII
V000341417	3000 FVSE 48 X 22 G20 TP INS BK W/SCRN F300-43329
V000427053	ASSY IG LEFT SASH 3000 FVD 44.1 X 22 G20 TP INS 3.125 RADII
V000579894	ASSY IG RIGHT SASH 3000 FVD 44.1 X 22 G20 TP INS 3.125 RADII
V000341463	3000 FVSE 60 X 22 G20 TP BK W/SCRN F300-43532
V000341901	ASSY LEFT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII
V000341972	ASSY RIGHT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII
V000341471	3000 FVSE 60 X 29 G20 TP INS BK W/SCRN F300-43232
V000341904	ASSY IG LEFT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII
V000341975	ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII
V000341479	3000 FVSE 72 X 28 G20 TP BK W/SCRN F300-44446
V000426862	ASSY LEFT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII
V000341978	ASSY RIGHT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII
V000341481	3000 FVSE 72 X 28 G20 TP INS BK W/SCRN F300-44447
V000426863	ASSY IG LEFT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII
V000341979	ASSY IG RIGHT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

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Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



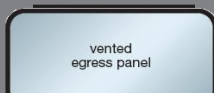
3000 NV EPW Window Variants

Part Number	Description
V000341306	3000 NV EPW 30 X 36 X 17 G20 TP BK NO SCR N F300-43883
V000431278	ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII
V000346279	3000 NV EPW 36 X 48 X 17 G20 TP INS BK NO SCR N
V000473547	ASSY IG SASH 3000 EPW 36 G20 TP INS 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 Jayco TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



3000 NV VEPW Window Variants

Part Number	Description
V000537270	3000 NV VEPW 30 X 20 G20 TP BK NO SCR N
V000341964	ASSY SASH 3000 VEPW 30 X 20 G20 TP 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 Jayco TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

<div> <div>fixed</div> <div>vent</div> </div> <div>3000 SV Window Variants</div>	
Part Number	Description
V000385863	3000 SV 12 X 40 X 17 G20 TP BK W/SCRN
V000580594	ASSY SASH 3000 SV 12 G20 TP 3.125 RADII
V000531711	3000 SV 12 X 40 X 17 G20 TP INS BK W/SCRN
V000580595	ASSY IG SASH 3000 SV 12 G20 TP INS 3.125 RADII
V000341588	3000 SV 18 X 22 X 9 G20 TP BK W/SCRN F300-00546548
V000426963	ASSY SASH 3000 SV 18 X 9 G20 TP 3.125 RADII
V000341593	3000 SV 18 X 34 X 17 G20 TP BK W/SCRN F300-43235
V000342006	ASSY SASH 3000 SV 18 G20 TP 3.125 RADII
V000341594	3000 SV 18 X 34 X 17 G20 TP INS BK W/SCRN F300-43236
V000342007	ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII
V000341597	3000 SV 18 X 36 X 17 G20 TP BK W/SCRN F300-43387
V000342006	ASSY SASH 3000 SV 18 G20 TP 3.125 RADII
V000341598	3000 SV 18 X 36 X 17 G20 TP INS BK W/SCRN F300-43302
V000342007	ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII
V000341609	3000 SV 18 X 48 X 17 G20 TP BK W/SCRN F300-43394
V000342006	ASSY SASH 3000 SV 18 G20 TP 3.125 RADII
V000341610	3000 SV 18 X 48 X 17 G20 TP INS BK W/SCRN F300-43395
V000342007	ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII
V000341617	3000 SV 24 X 36 X 17 G20 TP BK W/SCRN F300-43322
V000342008	ASSY SASH 3000 SV 24 G20 TP 3.125 RADII
V000341618	3000 SV 24 X 36 X 17 G20 TP INS BK W/SCRN F300-43323
V000342009	ASSY IG SASH 3000 SV 24 G20 TP INS 3.125 RADII
V000341622	3000 SV 24 X 48 X 17 G20 TP BK W/SCRN F300-43324
V000342008	ASSY SASH 3000 SV 24 G20 TP 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

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Date:	March 06, 2020

<div><div>fixed</div><div>vent</div></div> <div>3000 SV Window Variants (Cont'd)</div>	
Part Number	Description
V000341632	3000 SV 30 X 36 X 17 G20 TP BK W/SCRN F300-43238
V000365846	ASSY SASH 3000 SV 30 G20 TP 3.125 RADII
V000341635	3000 SV 30 X 36 X 17 G20 TP INS BK W/SCRN F300-43239
V000580624	ASSY IG SASH 3000 SV 30 G20 TP INS 3.125 RADII
V000341643	3000 SV 36 X 36 X 17 G20 TP BK W/SCRN F300-43309
V000342010	ASSY SASH 3000 SV 36 G20 TP 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

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Date:	March 06, 2020

fixed

vent

vent

3000 SVD Window Variants

Part Number	Description
V000341657	3000 SVD 42 X 36 X 17 G20 TP BK W/SCRN F300-43240
V000341909	ASSY LEFT SASH 3000 SVD 42 G20 TP 3.125 RADII
V000341980	ASSY RIGHT SASH 3000 SVD 42 G20 TP 3.125 RADII
V000341658	3000 SVD 42 X 36 X 17 G20 TP INS BK W/SCRN F300-43365
V000341910	ASSY IG LEFT SASH 3000 SVD 42 G20 TP INS 3.125 RADII
V000341981	ASSY IG RIGHT SASH 3000 SVD 42 G20 TP INS 3.125 RADII
V000341667	3000 SVD 48 X 22 X 9 G20 TP BK W/SCRN F300-00546103
V000372520	ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII
V000396155	ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII
V000341669	3000 SVD 48 X 29 X 9 G20 TP BK W/SCRN F300-42057
V000372520	ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII
V000396155	ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII
V000341748	3000 SVD 48 X 36 X 17 G20 TP BK W/SCRN F300-43242
V000341911	ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII
V000341982	ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII
V000341749	3000 SVD 48 X 36 X 17 G20 TP INS BK W/SCRN F300-43243
V000341912	ASSY IG LEFT SASH 3000 SVD 48 G20 TP INS 3.125 RADII
V000341983	ASSY IG RIGHT SASH 3000 SVD 48 G20 TP INS 3.125 RADII
V000341774	3000 SVD 60 X 32 X 17 G20 TP BK W/SCRN F300-44039
V000342020	ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII
V000401622	ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII
V000341779	3000 SVD 60 X 36 X 17 G20 TP BK W/SCRN F300-43326
V000342020	ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII
V000401622	ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII
V000341796	3000 SVD 70 X 46 X 17 G20 TP BK W/SCRN F300-43889
V000342016	ASSY LEFT SASH 3000 SVD 70 G20 TP 3.125 RADII
V000408351	ASSY RIGHT SASH 3000 SVD 70 G20 TP 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

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Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



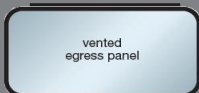
3000 SVSE Window Variants

Part Number	Description
V000341826	3000 SVSE 48 X 36 X 17 G20 TP BK W/SCRN F300-43271
V000341911	ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII
V000341982	ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII
V000341827	3000 SVSE 48 X 36 X 17 G20 TP INS BK W/SCRN F300-43272
V000341912	ASSY IG LEFT SASH 3000 SVD 48 G20 TP INS 3.125 RADII
V000341983	ASSY IG RIGHT SASH 3000 SVD 48 G20 TP INS 3.125 RADII
V000341845	3000 SVSE 60 X 48 X 17 G20 TP BK W/SCRN F300-43282
V000342020	ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII
V000401622	ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII
V000341848	3000 SVSE 60 X 48 X 17 G20 TP INS BK W/SCRN F300-43283
V000361813	ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII
V000409311	ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII



3000 SERIES WINDOW VENT BONDING INSPECTION

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Date:	March 06, 2020



3000 VEPW Window Variants

Part Number	Description
V000341870	3000 VEPW 30 X 20 G20 TP BK W/SCRN F300-43424
V000341964	ASSY SASH 3000 VEPW 30 X 20 G20 TP 3.125 RADII
V000341872	3000 VEPW 30 X 20 G20 TP INS BK W/SCRN F300-43425
V000341965	ASSY IG SASH 3000 VEPW 30 X 20 G20 TP INS 3.125 RADII
V000341891	3000 VEPW 36 X 22 G20 TP BK W/SCRN F300-43434
V000341966	ASSY SASH 3000 VEPW 36 X 22 G20 TP 3.125 RADII
V000341892	3000 VEPW 36 X 22 G20 TP INS BK W/SCRN F300-43433
V000341967	ASSY IG SASH 3000 VEPW 36 X 22 G20 TP INS 3.125 RADII