

Installation and Conversion Instructions

Cayenne (9YA) 16/18 ENU 6699

6

SportDesign front apron (2D4)

- Revision: This bulletin replaces bulletin Group 6, 16/18, dated February 27, 2020
- Model Year: As of 2018
- Vehicle Type: Cayenne (9YA) including Coupé variant (9YB)
- Information: Retrofitting

Additional step: Can be installed only for vehicles from week 14/18

Note:



Figure 1

The SportDesign front apron comprises an independent SportDesign front and rear apron painted in exterior colour as well as sculpted wheel arch extensions and side skirts.

The Porsche logo and part numbers are only visible when parts are removed.

Information

The scope of parts can vary in the different complete packages and can therefore differ from the lists of parts shown here. Dispose of parts that are not needed.

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Information

Some of the repair illustrations show only one side of the vehicle. Naturally, some steps also have to be performed on the opposite side of the vehicle as well. These must be carried out as a mirror image of the steps shown.



Information

The number of electric plug connections and clips will vary depending on equipment.

Parts list:

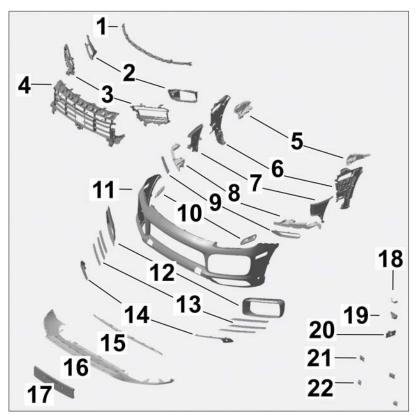


Figure 2

Package Order No.		Vehicle version	
9Y0.044.861	1 x	SportDesign front apron, USA	
9Y0.044.862 1 x		SportDesign front apron, USA + PLA Porsche Steering Assist (7X5)	

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Package Order No.		Vehicle variant - Coupé			
9Y0.044.861.E	1 x	SportDesign front apron, US	Α		
9Y0.044.862.E	1 x	SportDesign front apron, US Assist (7X5)	A + PLA Porsche Steering		
Important: The following	g parts m i	ust also be ordered, depending on c	country and vehicle variant.		
Night vision system holder		Vehicle version	Vehicle version		
9Y0.980.562	1 x	With Night vision system			
Supplementary set		Vehicle version			
9Y0.044.858.B	1 x	With ACC			
9Y0.044.858.A	1 x	Without ACC			
Number plate holder = <i>Figure 2</i> - 17-	>	Country version			
9Y0.807.287.L	1 x	Number plate holder, NAR			
Scope of air guides \Rightarrow	Scope of air guides \Rightarrow Figure 5-1 and 2-				
9Y0.117.335.D	1 x	Front left air guide for charge-air cooler	V6 petrol engine LK3 TV8		
9Y0.117.336.D	1 x	Front right air guide for charge-air cooler			
9Y0.117.335.E	1 x	Front left air guide for charge-air cooler	V8 petrol engine T1M		
9Y0.117.336.E	1 x	Front right air guide for charge-air cooler			
9Y0.117.335.F	1 x	Front left air guide for charge-air cooler	R4 petrol engine TW6, V6 petrol engine LK2 T9I		
9Y0.117.336.F	1 x	Front right air guide for charge-air cooler			
Scope of sound absorb	er for bu	mper \Rightarrow <i>Figure</i> 5-3-	Country version		
9Y0.807.550.E	1 x	Sound absorber for bumper	For NAR		
Important: The following parts are included in the package and do not have to be ordered. The following parts lists are provided for overview purposes only! Part numbers can vary depending on country and package.					
Scope of front apron					
	1 v	Foom part SDD - Figure 2 1			

Scope of from uprofit		
9Y0.807.665.D	1 x	Foam part, SDP <i>⇒ Figure 2</i> -1-
9Y0.807.161.D/162.D	2 x	Side air guides, left and right, basic \Rightarrow Figure 2-2-

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9Y0.807.161.E	1 x	Side air guides, left, basic Nivi \Rightarrow <i>Figure 2</i> -2-
9Y0.807.681.C/682.C	2 x	Side grille, left and right, SDP, basic \Rightarrow Figure 2 -3-
9Y0.807.683.M	1 x	Center grille, SDP (included in air guide package) \Rightarrow Figure 2-4-
9Y0.807.683.N	1 x	Center grille, SDP, ACC (included in air guide package) \Rightarrow <i>Figure</i>
		2-4-
9Y0.807.049.B/050.B	2 x	Side guide section, left and right, carry-over part \Rightarrow Figure 2-5-
9Y0.807.177.B/178.B	2 x	Side guides, left and right \Rightarrow <i>Figure 2</i> -6-
9Y0.807.957.B/958.B	2 x	Side cooling-air guide, left and right \Rightarrow Figure 2 -7-
9Y0.807.571.B/572.B	2 x	Lower guide element, left and right, carry-over part \Rightarrow Figure 2
		-8-
9Y0.807.675.B/676.B	2 x	Side grille, lower left and right, SDP \Rightarrow Figure 2-9-
9Y0.807.677.A/678.A	2 x	Position light holder, USA \Rightarrow Figure 2-10-
9Y0.807.221.B	1 x	Front apron, ready-primed \Rightarrow Figure 2-11-
9Y0.807.795.B/796.B	2 x	Side cover, left and right \Rightarrow Figure 2-12-
9Y0.807.685.C/686.C	2 x	Upper vane, left and right \Rightarrow <i>Figure 2</i> -13-
9Y0.807.877.C/878.C	2 x	Center vane, left and right, SDP \Rightarrow Figure 2 -13-
9Y0.807.973.C/974.C	2 x	Lower vane, left and right, SDP \Rightarrow Figure 2-13-
9Y0.807.823/824	2 x	Airblade trim, left and right \Rightarrow <i>Figure</i> 2-14-
9Y0.807.684	1 x	Center grille, lower, carry-over part \Rightarrow Figure 2-15-
9Y0.807.061.B	1 x	Front spoiler for bumper, lower \Rightarrow Figure 2-16-
9Y0.807.644.A	1 x	RTV cover \Rightarrow Figure 2-18-
9Y0.807.997.B	1 x	RTV holder \Rightarrow Figure 2 - 19-
9Y0.807.115.B/116.B	2 x	Outer PLA holder, left and right (already installed and bonded) \Rightarrow
		<i>Figure 2 - 20-</i>
9Y0.807.131.B/132.B	2 x	PDC holder, center (already installed and bonded) \Rightarrow Figure 2
	-	-21-
9Y0.807.129.B/130.B	2 x	PDC holder, left and right, outer (already installed and bonded) \Rightarrow
9Y0.807.155.B/156.B	2 x	Figure 2-21- Towing lug cover, ready-primed \Rightarrow Figure 2-22-
210.007.100.D/100.D	Z A	$- \frac{1}{2} - $

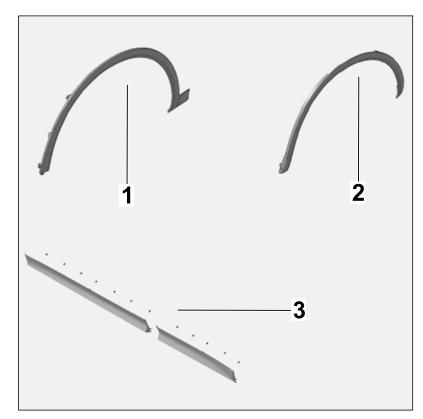


Figure 3

Scope of wheel arch trims/door trim panels

9Y0 853 717 L G2X	1 x	Wheel cover, front left \Rightarrow <i>Figure 3</i> -1-
9Y0 853 718 L G2X	1 x	Wheel cover, front right \Rightarrow <i>Figure 3</i> -1-
9Y0 853 731 K G2X	1 x	Wheel cover, rear left \Rightarrow <i>Figure 3</i> -2-
9Y0 853 732 K G2X	1 x	Wheel cover, rear right \Rightarrow Figure 3 -2-
9Y0 837 341 AY G2X	1 x	Set of door trim panels, left \Rightarrow Figure 3-3-
9Y0 837 342 AY G2X	1 x	Set of door trim panels, right \Rightarrow Figure 3-3-



Figure 4

Scope of rear apron

1 x

9Y0.807.110.A

Spoiler for rear apron \Rightarrow Figure 4 -1-

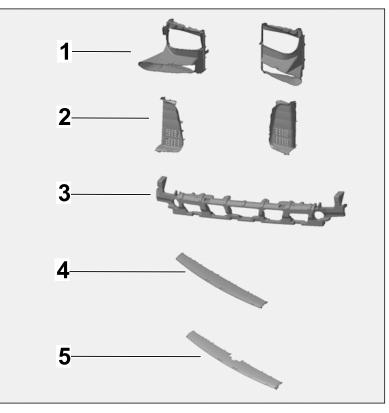


Figure 5

Scope of air guides $\Rightarrow I$	Engine variant			
9Y0.117.335.D	1 x	Front left air guide for charge-air cooler	V6 petrol engine LK3 TV8	
9Y0.117.336.D	1 x	Front right air guide for charge-air cooler		
9Y0.117.335.E	1 x	Front left air guide for charge-air cooler	V8 petrol engine T1M	
9Y0.117.336.E	1 x	Front right air guide for charge-air cooler		
9Y0.117.335.F	1 x	Front left air guide for charge-air cooler	R4 petrol engine TW6, V6 petrol engine LK2 T9I	
9Y0.117.336.F	1 x	Front right air guide for charge-air cooler	0	
Scope of sound absorb	Country version			
9Y0.807.550.E 1 x		Sound absorber on bumper	For NAR	
Scope of center air gui	Equipment variant			
9Y0.121.710.B	1 x	Center air guide \Rightarrow <i>Figure 5</i> - 4 -	Without ACC	

9Y0.121.710.E	1 x	Center air guide \Rightarrow <i>Figure 5</i> -5-	With ACC
9Y0.807.683.M	1 x	Center grille, SDP \Rightarrow <i>Figure 2</i>	Without ACC
		-4-	
9Y0.807.683.N	1 x	Center grille, SDP, ACC ⇒ <i>Fiqure 2</i> -4-	With ACC
		1 iyui c 2 •4•	

Installing:

Painting components

- Risk of warping of components
- Risk of damage to components
- ⇒ Observe the guidelines and instructions for painting components in the "Paint" Workshop Manual.
- \Rightarrow Always place parts without tension on the painting devices provided during painting and drying processes.
 - 1 Raise the vehicle. \Rightarrow Workshop Manual 'Lifting the vehicle'
 - 2 Connect battery charger. ⇒ Workshop Manual 'Charging vehicle electrical system battery'

3 Paint work/Installing front apron

Paint all ready-primed parts to match the vehicle's colour code in accordance with instructions in the Paint Workshop Manual. Paint the following parts in vehicle colour:

Front apron, front spoiler on bumper, outer PLA holder (if Porsche Steering Assist (PLA) is installed)

- 3.1 Disassemble and assemble front apron \Rightarrow Figure 2.
 - 3.1.1 Replace side guides \Rightarrow *Figure 2-6-*. Carry out this step in conjunction with Step 3.1.2.
 - 3.1.2 Replace front apron ⇒ Workshop Manual 'Replacing front apron (basic)'. After removing the standard front apron, replace air guides for radiator and charge-air cooler (see 3.1.2 and 3.1.3).
 - 3.1.3 Replace air guide for radiator with the supplied radiator guides \Rightarrow *Workshop Manual 'Removing and installing front air guide'*. Also replace sound absorber on bumper with the supplied new sound absorber \Rightarrow *Figure 5*-3- and side air guides \Rightarrow *Figure 5*-2-.
 - 3.1.4 Replace air guides for charge-air cooler with the supplied air guides ⇒ Workshop Manual 'Removing and installing front air guide at the side (ahead of charge-air cooler)'.

4 Paint work/Installing wheel covers

Paint all ready-primed parts to match the vehicle's colour code in accordance with instructions in the Paint Workshop Manual. Paint the following parts in vehicle colour:

Wheel covers, door trim panels

- 4.1 Remove and install door trim panels and wheel arch trims \Rightarrow Figure 3.
 - 4.1.1 Replace door trim panels at the front ⇒ Workshop Manual 'Removing and installing trim for front door' and rear ⇒ Workshop Manual 'Removing and installing trim for rear door'.
 - 4.1.2 Replace wheel covers at the front ⇒ Workshop Manual 'Removing and installing front wheel cover' and rear ⇒ Workshop Manual 'Removing and installing rear wheel cover'.

5 Paint work/Installing rear skirt

Paint all ready-primed parts to match the vehicle's colour code in accordance with instructions in the Paint Workshop Manual. Paint the following parts in vehicle colour:

PDC spoiler/rear skirt

- 5.1 Remove and install PDC spoiler/rear skirt \Rightarrow Figure 4-1-.
 - 5.1.1 Remove and install rear apron \Rightarrow Workshop Manual 'Removing and installing rear apron'.
 - 5.1.2 Remove and install PDC spoiler/rear skirt \Rightarrow Workshop Manual 'Removing and installing rear skirt'.
 - 5.1.3 For vehicles with Lane Change Assist (I-no. 7Y1, 7Y2, 7Y3, 7Y4), continue with Step 6.1.4.
 - 5.1.4 Calibrate Lane Change Assist \Rightarrow Workshop Manual 'Calibrating Lane Change Assist'.

NOTICE

Voltage drop

- Risk of irreparable damage to control unit
- Risk of damage to control unit
- Fault entries in the control unit
- Coding in the control unit is aborted
- Malfunctions in control unit, even during programming
- \Rightarrow Before disconnecting the control unit, switch off ignition and remove ignition key.
- \Rightarrow Make sure that the power supply is not interrupted during programming.
- ⇒ Connect battery charger/power supply Suitable for AGM Type batteries, recommended current rating of 90A fixed voltage 13.5V to 14.5V.

- 6 Code SportDesign package.
 - 6.1 **9900 PIWIS Tester 3** must be connected and ignition switched on.
 - 6.2 Select "Diagnostics". **9900 PIWIS Tester 3** detects the model line. **Press Next**. PIWIS Tester III Diagnostics starts.
 - 6.3 Update vehicle data.
 - 6.3.1 Additional menu must be selected by pressing F7". Press F11" to confirm the question "Create vehicle analysis log (VAL)?".
 - 6.3.2 Select the **Maintenance of vehicle data** function. Press F12[#] until PR numbers appears in the Value group column.
 - 6.3.3 Select **Trim CD value** in the Family column. When you touch the cell behind Trim CD value, the drop-down menu opens.

Select the value 2D4 - Sport Design package (AEROKIT) Basic.

Press • F12[#] to change values.

6.3.4 The selected values appear. Press • F8" to write values. Wait until the following message appears: Generation of vehicle data is complete. Press

Press • F11" to switch to the control unit overview.

- 6.4 Adapt coding.
 - 6.4.1 Select all control units by pressing Ctrl A". Press F12" to continue.
 - 6.4.2 Switch to the **Coding/programming** menu. Press F12[#] to continue.

Select Automatic coding mode. Press • F12" to continue.

6.4.3 Wait until the following message appears: Coding was completed successfully. Press • F12[#] to continue.

Press • F12" to return to the **Overview** menu.

- 6.5 Switch off ignition and disconnect **9900 PIWIS Tester 3**.
- 6.6 Disconnect battery charger.

 66992310:
 Installing SportDesign package, complete
 Labor time: 613 TU

 Includes:
 Replacing front apron, replacing rear skirt.
 Replacing door trim panels, replacing wheel arch trims.

 Replacing air guides, replacing sound absorber on bumper.
 Without:
 Calibrating Lane Change Assist.

Painting new parts in SportDesign package, complete Includes: Painting new parts, Step 1: Front apron, towing lug cover, front spoiler on bumper, PLA holder, towing lug, PDC spoiler, PLA holder, wheel covers, wheel arch trims, door trim panels Preparing body for painting

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Tequipment

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Labor time: 411 TU