

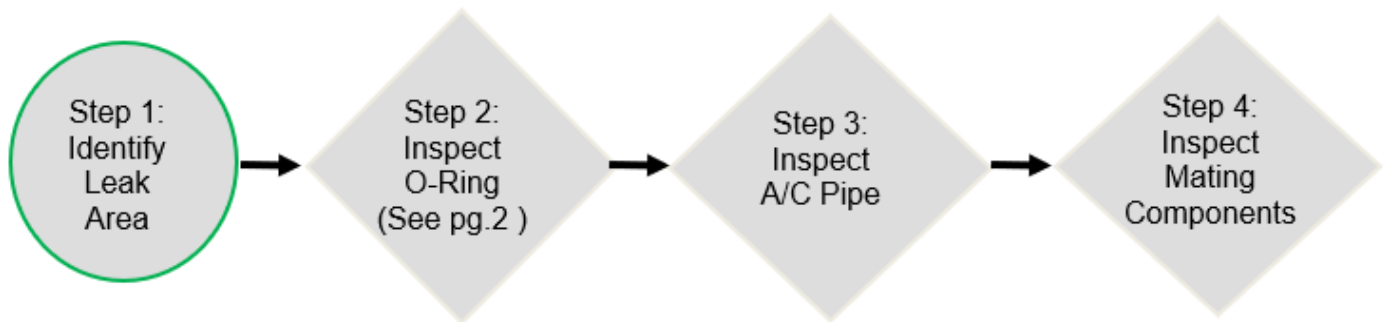
Subject		Market
Air Conditioning System – Improved Component Inspection		USA
Service Category	Section	
Vehicle Interior	Heating/Air Conditioning	
Applicability		
Lexus		

APPLICABLE VEHICLES

2015	IS250	2019-2021	UX250H
2015-2021	IS350	2018-2021	LS500
2015-2021	RX450H	2018-2021	NX300
2018-2020	GS300	2015-2021	ES300H
2015	IS250C	2016-2020	GS F
2015-2016	LS600H	2015-2021	ES350
2015-2018	CT200H	2015-2018	GS450H
2015-2021	LX570	2015-2017	LS460
2016-2017	GS200T	2021	LC500C
2015-2021	RC350	2018-2021	LC500H
2015-2021	RC F	2015-2017	NX200T
2019-2021	UX200	2016-2017	RC200T
2015	IS350C	2018-2021	LC500
2016-2021	IS300	2015-2020	GS350
2015-2021	GX460	2015-2021	RX350
2018-2021	LS500H	2016-2017	IS200T
2015-2021	NX300H	2016-2021	RC300

CONDITION

In certain cases of leaking air conditioning systems, the root cause of the leak is inadvertently overlooked, causing a repeat repair. To improve customer satisfaction and repair A/C system leaks in one dealer visit, Toyota has developed a set of guidelines for evaluating A/C system components.



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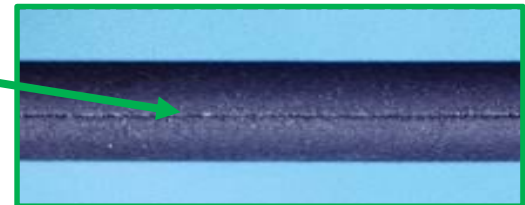
RECOMMENDATIONS

2) Inspect for O-ring Abnormality

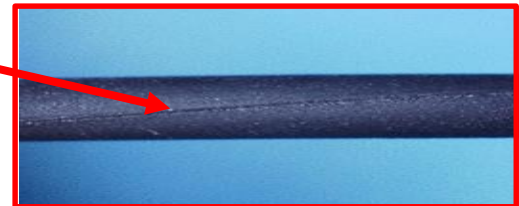
- Remove the O-ring from pipe/component for inspection.
- Using a plastic pick tool to remove O-ring and prevent damage to mating part.



OK Part* - Line at middle of O-ring is straight with no deformation. No tears, or crushed areas.
 *O-rings should be replaced anytime they are removed from a pipe/component to prevent leaks and foreign material.

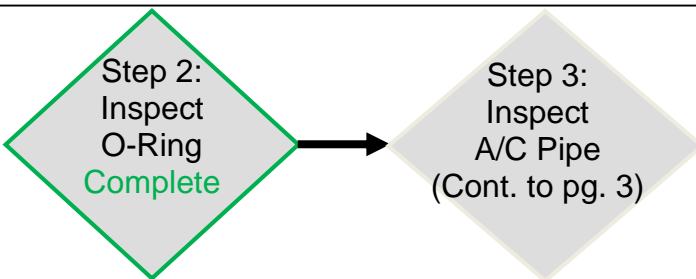
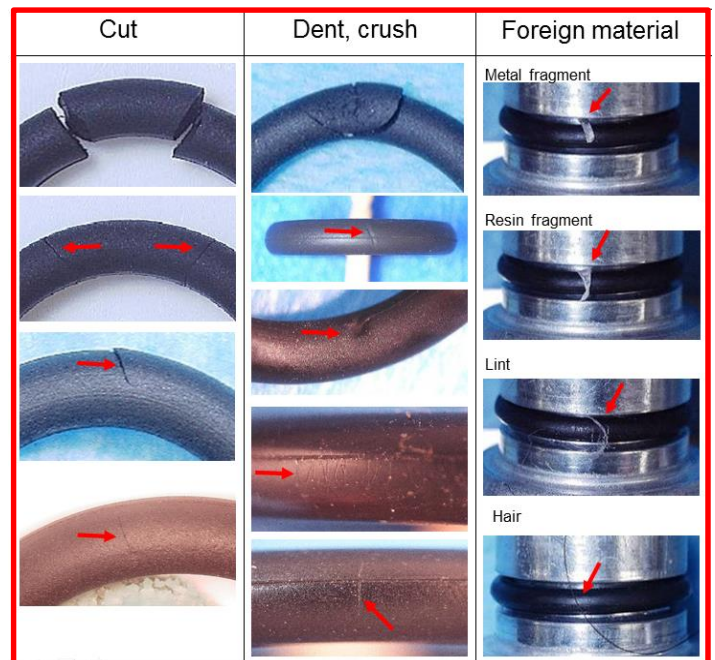


Twisted O-Ring – No Good Part
 Line at middle of O-ring is not straight.



Cut/Dent/Crush – No Good Part
 O-ring damaged by another component. Replace O-ring, proceed with A/C Pipe Inspection.

Foreign Material– No Good Part
 O-ring contaminated by material outside A/C system. Replace O-ring, proceed with A/C Pipe inspection.



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3) - Inspect for A/C Pipe Abnormality

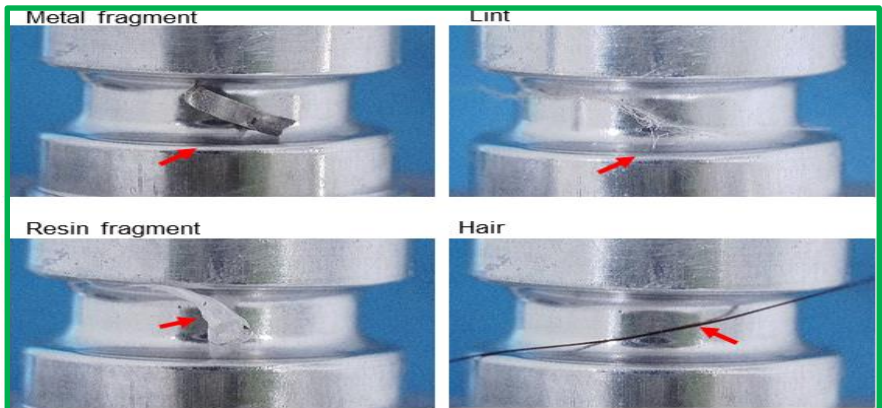
OK Part - Light scratching parallel with O-ring groove. This is caused by normal part processing. Pipe is ok to reuse.



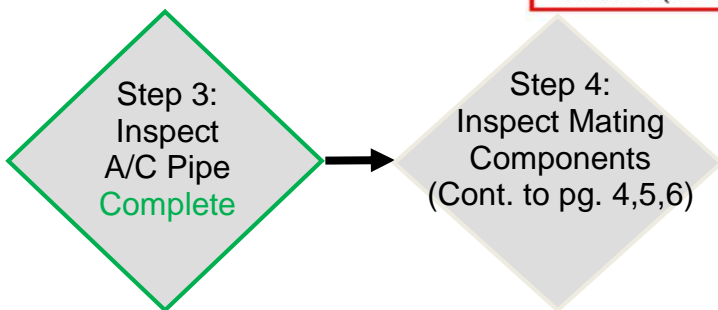
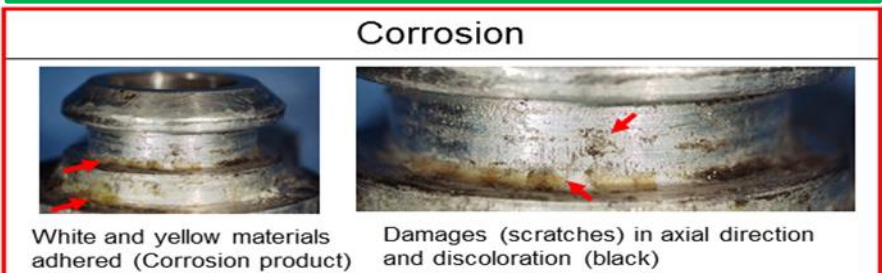
Damage – No Good Part
Pipe is damaged due to deep scratching or gouge of base metal. Pipe replacement is recommended to prevent repeat repair.



Foreign Material – OK Part
Pipe has foreign material stuck to it. Material can be cleaned off using a non-metallic tool and the pipe is ok to be reused.



Corrosion – No Good Part
Pipe is damaged due to corrosion of base material. Pipe replacement is recommended to prevent repeat repair.



- 4a - Compressor Inspection – Pg.4
- 4b - Expansion Valve – Pg. 5
- 4c - Condenser Inspection – Pg.6

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<p>Applicability</p>	
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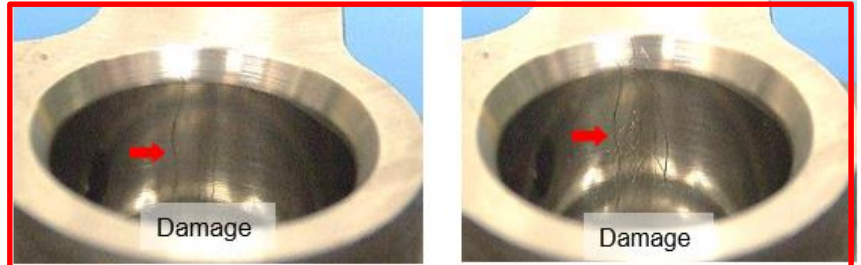
4a) - Inspect for A/C Compressor Abnormality

OK Part - Light scratching parallel with O-ring groove. This is caused by normal part processing. Compressor is ok to reuse.



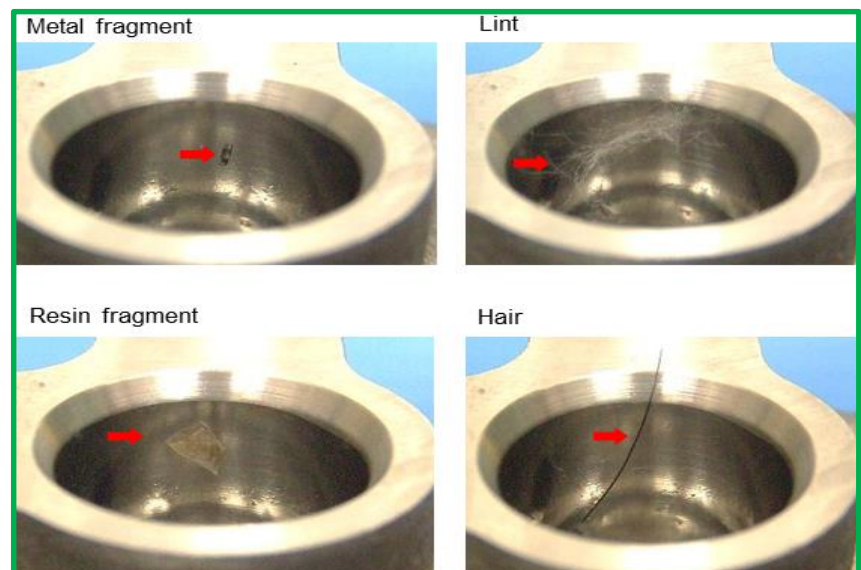
Damage – No Good Part
Compressor seal bore is damaged due to deep scratching perpendicular to O-ring groove.

Compressor replacement is recommended to prevent repeat repair.



Foreign Material – OK Part
Compressor has foreign material stuck to seal bore.

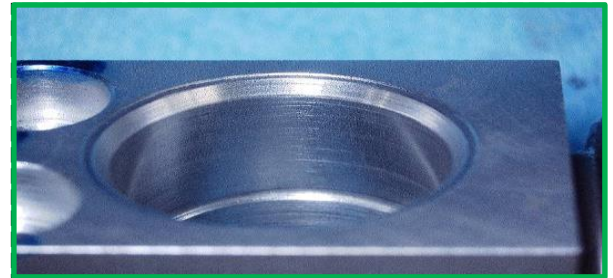
Material can be **carefully** cleaned off using a non-metallic tool and the compressor is ok to be reused.



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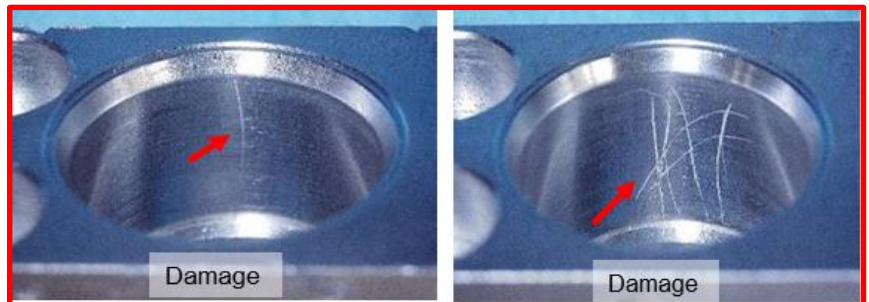
4b) - Inspect for Expansion Valve Abnormality

OK Part - Light scratching parallel with O-ring groove. This is caused by normal part processing. Expansion valve is ok to reuse.



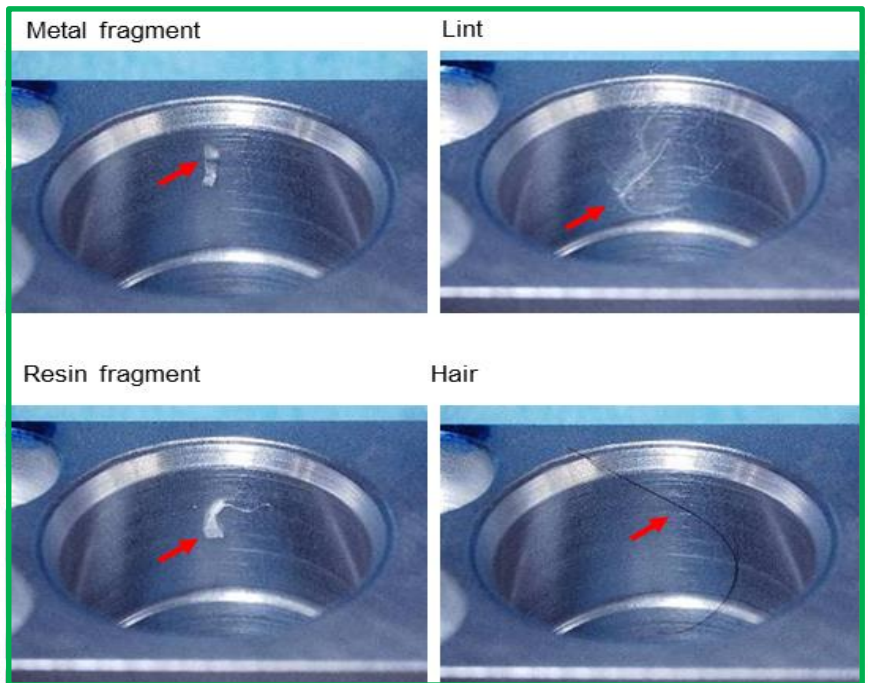
Damage – No Good Part
 Expansion valve seal bore is damaged due to deep scratching perpendicular to O-ring groove.

Expansion valve replacement is recommended to prevent repeat repair.



Foreign Material – OK Part
 Expansion Valve has foreign material stuck to seal bore.

Material can be **carefully** cleaned off using a non-metallic tool and the expansion valve is ok to be reused.



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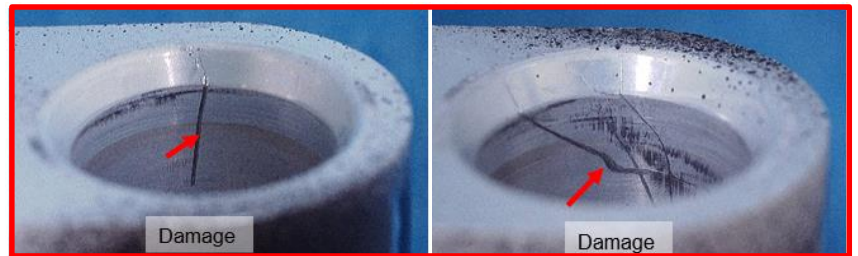
4c) - Inspect for Condenser Abnormality

OK Part - Light scratching parallel with O-ring groove. This is caused by normal part processing. Condenser is ok to reuse.



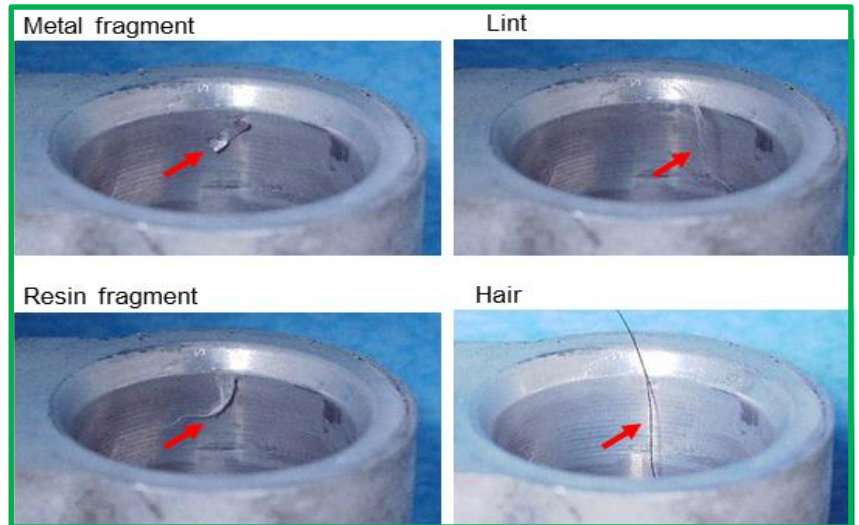
Damage – No Good Part
Condenser seal bore is damaged due to deep scratching perpendicular to O-ring groove.

Condenser replacement is recommended to prevent repeat repair.



Foreign Material – OK Part
Condenser has foreign material stuck to seal bore.

Material can be **carefully** cleaned off using a non-metallic tool and the condenser is ok to be reused.



Corrosion – No Good Part
Seal bore is damaged due to corrosion of base material.

Condenser replacement is recommended to prevent repeat repair.



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LINK REFERENCES

This Tech Tip does not contain any link references