



Subject: GHG17 Detroit™ DD13® Engine Software Reprogramming and Emission Label Replacement

Field change Program: Service Bulletin	Bulletin Number: 3135	Revision: A	Date: 03/23/2020
Coach Section: 08-Engine	P/N: 08-01-1558, 08-01-1556		Type: Service Information

Application:

Coach Model	Model Year	VIN
J4500	2017 - 2018	67601, 67621, 67629, 67759, 67778 - 67810, 67823, 67829, 67830, 67833, 67834 - 67844, 67852 - 67859, 67869, 67870, 67874, 67876, 67882, 67883, 67889 - 67895, 67897 - 67905, 67916, 67924 - 67926, 67934 - 67937, 67945, 67957 - 67961, 67968 - 67970, 67976, 67977, 67986 - 67990, 6801 - 68023, 68029 - 68032, 68037 - 68039, 68046, 68051 - 68058, 68061 - 68066, 68080 - 68084, 68102 - 68113, 68125, 68128 - 67136, 68153, 68154, 68156, 68150 - 68162, 68168, 68169, 68175, 68180, 68181, 68187 - 68208, 68210 - 68213, 68216 - 68220, 68222 - 68231, 68240 - 68243, 68247 - 68267, 68275, 68277, 68286 - 68293, 68299, 68301 - 68306, 68311 - 68314, 68316, 68317, 68324 - 68331, 68335 - 68344, 68351 - 68354, 68356, 68357, 68363, 68364, 68367 - 68377, 68379, 68381, 68391 - 68397, 68400, 68450, 68457 - 68460, 68479 - 68482, 68493, 68502, 68505 - 68507, 68520 - 68523, 68530 - 68535, 68537 - 68541, 68560 - 68562, 68577 - 68586, 68596 - 68603, 68611, 68634 - 68648, 68659 - 68662



1.0 Description

Daimler Trucks North America LLC, on behalf of its Detroit Powertrain Division, has issued the attached field service campaign to reprogram the software and replace emission labels on coaches equipped with Detroit™ GHG17 DD13® engines.

2.0 Material requirements

No material requirement.

Any material required will be provided by a Detroit Diesel authorized dealer.

3.0 Special tools

No special tools required.

Rework will be done by a Detroit Diesel authorized dealer.



Daimler Trucks
North America LLC

March 2020
D20M4

Field Service Campaign

Detroit Diesel Corporation
13400 Outer Drive, West
Detroit, Michigan 48239-4001
Telephone: 313-592-5000

Subject: **Field Service Campaign D20M4**
GHG17 Detroit™ DD13® Software Reprogramming and Emission Label Replacement
for Motor Coach Industries, Inc. (MCI®)

Daimler Trucks North America LLC, on behalf of its Detroit Powertrain Division, is initiating Field Service Campaign D20M4 to modify the vehicles mentioned above.

Certain Detroit™ GHG17 DD13® engines installed in MCI® vehicles will require reprogramming.

All affected units in this campaign will need their emission label replaced. This includes engines with test emission labels AND engines with certified emission labels.

Updated software and certified emission labels became effective with GHG17 DD13® engines manufactured after January 1, 2020. GHG17 DD13® engines manufactured before January 1, 2020, will need the MCM, ACM, and CPC reprogrammed and the emission label replaced.

Records available to us indicate that your vehicle has one of the eligible engines. Instructions for this Field Service Campaign have been sent to your local Detroit Diesel Authorized Repair Facility and the labor time required to perform this software update is approximately 3.6 hours.

Please contact a Detroit Diesel Authorized Repair Facility to arrange to have the Field Service Campaign performed. To locate an authorized facility, search online at <https://demanddetroit.com/find-a-dealer/>

You must make an appointment with the repair facility at least two weeks in advance of the actual repair in order for the repair facility to order and receive the certified emission label to complete this Field Service Campaign. Failure to provide advance notification to the repair facility may result in a delayed repair.

This service will be completed for you at no charge, prior to **March 13, 2021**, under the provisions of this notice.

We are sorry to cause you this inconvenience; however, we have taken this action in the interest of your continued satisfaction with our products.

DETROIT WARRANTY CAMPAIGNS DEPARTMENT
Enclosure