

## **Service Bulletin**

Bulletin No.: 20-NA-007

Date: February, 2020

# **TECHNICAL**

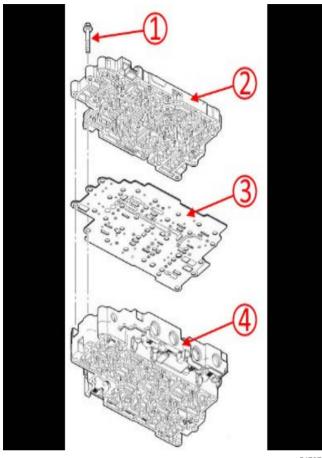
Subject: Hoot/Moan Type Noise While Driving at Slower Speeds

ſ	Brand:	Model:	Model Year:		VIN:		Engine	Transmission:
			from	to	from	to	Engine:	Transmission.
	Chevrolet	Malibu	2019	2020				VT40 CVT Automatic (MRG)

Involved Region or Country	North America, Israel, Palestine	
Condition	Some customers may comment that a hoot and/or moan noise can be heard as the engine RPMs increase just off idle or during garage shifts.  – This noise is primarily at cold idle and cannot be heard while driving.	
Cause	This condition may be caused by the transmission fluid flowing past the orifices in the spacer plate in the valve body.	
Correction	If the condition has been validated, the valve body separator plate needs to be replaced.	

#### **Service Procedure**

1. Remove the control valve body assembly. Refer to Control Valve Assembly Removal in SI.



- 2. Remove the valve body bolts (1).
- 3. Using care, separate the spacer plate from the channel plate (2) and control valve (4).
- 4. Install the new spacer plate.
- 5. Assemble the control valve.

#### Tighten

Tighten the bolts to 8 N•m (71 lb in).

6. install the control valve body assembly. Refer to Control Valve Assembly Installation in SI.

#### **Parts Information**

Causal Part	Description	Part Number	Qty
Х	PLATE, C/VLV BODY SPCR	24299952	1
N/A	A FLUID, Refer to E		to EPC

### **Warranty Information**

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time	
8480908*	Control Valve Spacer Plate Replacement	5.6 hrs	
*This is a uniq	*This is a unique Labor Operation for bulletin use only.		

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Version	1
Modified	Released February 4, 2020