



February 2020

Dealer Service Instructions for:

Customer Satisfaction Notification VE6 Missing Side Steps

Remedy Available

2020 (DT) Ram 1500 Pickup

NOTE: This campaign applies to some of the above vehicles equipped with the Built to Serve package.

Subject

The side steps were not installed on about 110 of the above vehicles built with Laramie trim and the Built to Serve package.

Repair

Install side steps.

Parts Information

Part Number	Description
82215299	Side Steps – Quad Cab with 6'4" Bed
82215300	Side Steps – Crew Cab with 5'7" Bed
82215305	Side Steps – Crew Cab with 6'4" Bed

Parts Return

No parts return required for this campaign.

Special Tools

No special tools are required to perform this service procedure.

Service Procedure

A. Install

NOTE: If side steps were previously installed, charge the inspect LOP.

- 1. Lift and support the vehicle.
- 2. Locate and clean any accumulated debris from the weld studs on the back side of the rocker panel (Figure 1).



Figure 1 - Body Weld Studs

NOTE: The side steps mount on six studs per side, except on Crew Cab models with a 6'4" bed, which use nine studs per side.

3. Using an 8 x 1.25 die, remove paint and coatings from the studs to reveal clean threads (Figure 2).



Figure 2 - Cleaning Threads

Service Procedure [Continued]

4. With help from an assistant, place the side step into position with the studs passing through the corresponding holes in the mounting brackets (Figure 3).



Figure 3 - Installing Side Steps

- 5. Install a nut from the kit on each stud. Tighten the nuts to 16 N⋅m (12 ft. lbs.) (Figure 4).
- 6. Complete steps 2-5 for the other side of the vehicle.

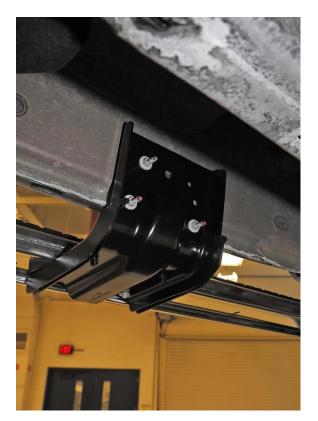


Figure 4 – Nuts Installed

Service Procedure [Continued]

- 7. Apply a complete coating of Mopar Black Corrosion Resistant Protectant 68317791AA (or equivalent) to the exposed studs and nuts (Figure 5).
- 8. Lower the vehicle, and return it to the customer.



Figure 5 - Corrosion Resistant Protectant

Completion Reporting and Reimbursement

Claims for vehicles that have been serviced must be submitted on the DealerCONNECT Claim Entry Screen located on the Service tab. Claims paid will be used by FCA to record Customer Satisfaction Notification service completions and provide dealer payments.

Use the following labor operation number and time allowance:

	Labor Operation Number	Time <u>Allowance</u>
Inspect Vehicle for Side Steps	23-VE-61-81	0.2 hours
Inspect and Install Side Steps – Excludes Crew Cab Models with 6 FT Bed	23-VE-61-82	0.7 hours
Inspect and Install Side Steps – Crew Cab Models with 6 FT Bed Only	23-VE-61-83	1.0 hours

Add the cost of the parts plus applicable dealer allowance to your claim.

NOTE: See the Warranty Administration Manual, Recall Claim Processing Section, for complete claim processing instructions.

Dealer Notification

To view this notification on DealerCONNECT, select "Global Recall System" on the Service tab, then click on the description of this notification.

Owner Notification and Service Scheduling

All involved vehicle owners known to FCA are being notified of the service requirement by mail. They are requested to schedule appointments for this service with their dealers. A generic copy of the owner letter is attached.

Vehicle Lists, Global Recall System, VIP and Dealer Follow Up

All involved vehicles have been entered into the DealerCONNECT Global Recall System (GRS) and Vehicle Information Plus (VIP) for dealer inquiry as needed.

GRS provides involved dealers with an <u>updated</u> VIN list of <u>their incomplete</u> vehicles. The owner's name, address and phone number are listed if known. Completed vehicles are removed from GRS within several days of repair claim submission.

To use this system, click on the "Service" tab and then click on "Global Recall System." Your dealer's VIN list for each recall displayed can be sorted by: those vehicles that were unsold at campaign launch, those with a phone number, city, zip code, or VIN sequence.

Dealers should perform this repair on all unsold vehicles <u>before</u> retail delivery. Dealers should also use the VIN list to follow up with all owners to schedule appointments for this repair.

VIN lists may contain confidential, restricted owner name and address information that was obtained from the Department of Motor Vehicles of various states. Use of this information is permitted for this notification only and is strictly prohibited from all other use.

Additional Information

If you have any questions or need assistance in completing this action, please contact your Service and Parts District Manager.

Customer Service / Field Operations FCA US LLC This notice applies to your vehicle,

VE₆

LOGO

VEHICLE PICTURE

YOUR SCHEDULING OPTIONS

- 1. RECOMMENDED OPTION
 Call your authorized Chrysler /
 Dodge / Jeep_® / RAM Dealership
- 2. Call the FCA Recall Assistance Center at 1-800-853-1403. An agent can confirm part availability and help schedule an appointment
- 3. Visit recalls.mopar.com, scan the QR code below, or download the Mopar Owner's Companion App.

QR Code

Get access to recall notifications, locate your nearest dealer, and more through this website or Mopar Owner's Companion App. You will be asked to provide your Vehicle Identification Number (VIN) to protect and verify your identity.

DEALERSHIP INSTRUCTIONS

Please reference CSN VE6.

CUSTOMER SATISFACTION NOTIFICATION

Missing Side Steps

Dear [Name],

At FCA US LLC, we recognize that the success of our business depends on the satisfaction of our customers. We are constantly monitoring the quality of our products and looking for opportunities to improve our vehicles even after they are sold. Because your long-term satisfaction is important to us, we are contacting you on important improvements we would like to make to your vehicle [1]. This will be done at no charge to you.

We are recommending the following improvements be performed on certain [2020 (DT) Ram 1500 Pickup] vehicles ordered with side steps.

WHY DOES MY VEHICLE NEED REPAIRS?

The side steps were not installed on about 110 of the above vehicles built with Laramie trim and the Built to Serve package. **This can make vehicle entry more difficult.**

HOW DO I RESOLVE THIS CUSTOMER SATISFACTION NOTIFICATION?

FCA US will repair your vehicle free of charge (parts and labor). To do this, your dealer will install side steps. The estimated repair time is one hour. In addition, your dealer will require your vehicle for proper check-in, preparation, and check-out during your visit, which may require more time. Your time is important to us, so we recommend that you schedule a service appointment to minimize your inconvenience. Please bring this letter with you to your dealership.

TO SCHEDULE YOUR <u>FREE</u> REPAIR, CALL YOUR CHRYSLER, DODGE, JEEP OR RAM DEALER TODAY

WHAT IF I ALREADY PAID TO HAVE THIS REPAIR COMPLETED?

If you have already experienced this specific condition and have paid to have it repaired, you may visit **www.fcarecallreimbursement.com** to submit your reimbursement request online. ^[2] Once we receive and verify the required documents, reimbursement will be sent to you within 60 days. If you have had previous repairs performed and/or already received reimbursement, you may still need to have the repair performed.

We apologize for any inconvenience, but are sincerely concerned about your satisfaction. Thank you for your attention to this important matter.

Customer Assistance/Field Operations FCA US LLC



Mr. Mrs. Customer 1234 Main Street Hometown, MI 48371