

Stainless Steel Rear Trim

Concern: **Retrofitting**

Model Year: **As of 2014 up to 2018**

- Restriction:
- **Not** for vehicles with a trailer hitch (I-no. 1D3/1D6)
 - **Not** together with SportDesign package (I-no. 2D1/2D2/2D5/2D6).



Note: Stainless steel rear trim for a customized look. Installation together with the stainless steel skid plate is recommended.

Parts Info: **95B.807.837 6M7** ⇒ Stainless steel rear trim

Materials: — — — — — Isopropanol (commercially available)

Work Procedure: 1 Connect a battery charger. ⇒ *Workshop Manual '2X00IN Battery trickle charging'*

⚠ CAUTION

Pointed or sharp objects

- **Risk of nicks, cuts or scrapes**

⇒ **Wear personal protective gear.**

- 2 Install stainless steel rear trim.
 - 2.1 Remove rear apron. ⇒ *Workshop Manual '635519 Removing and installing rear apron'*
 - 2.2 Remove standard rear panel from rear apron.
 - 2.2.1 Release and remove expansion rivets.
 - 2.2.2 Guide side tabs out of the rear apron.
 - 2.2.3 Release and unclip locking lugs on the standard rear panel and remove rear panel.
 - 2.3 Pull film off the edges of the stainless steel rear trim ⇒ *Figure 2 -arrow-*.

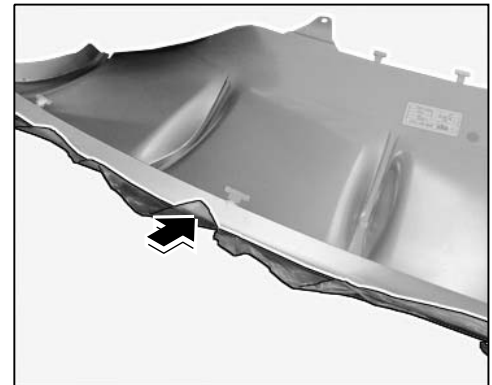


Figure 2

- 2.4 Position standard rear panel ⇒ *Figure 3-1-* in the stainless steel rear trim ⇒ *Figure 3-2-* (⇒ *Figure 3 -arrow-*) (installation position).

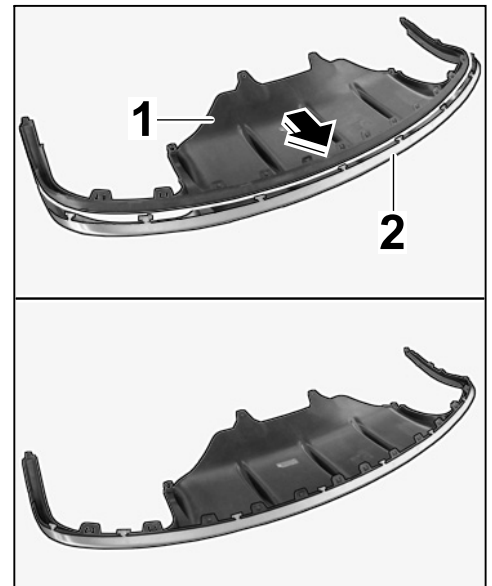


Figure 3

CAUTION

Machining work (drilling, filing, grinding, etc.)

- Risk of damage to electric wires

- Risk of damage to components
 - Risk of damage to painted surfaces
- ⇒ Exercise extreme care while working. Use a bit stop while drilling if necessary.
- ⇒ Cover and, if necessary, mask surfaces that are at risk (painted surfaces, wood or carbon look parts and so on).

2.5 Make grooves on the standard rear panel.

2.5.1 Mark the width of the bars ⇒
Figure 4 -a, b- using a suitable
pen/marker ⇒ *Figure 4 -arrows-*.

2.5.2 Separate standard rear panel and
stainless steel rear trim.

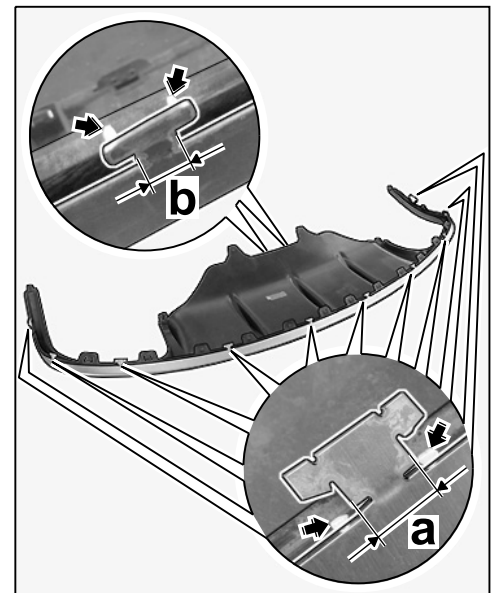


Figure 4

- 2.5.3 Cut standard rear panel using a cutter (Stanley knife), for example, ⇒ *Figure 5 -A-* at the markings ⇒ *Figure 5 -arrows-* and remove material between the cuts ⇒ *Figure 5-B-*.

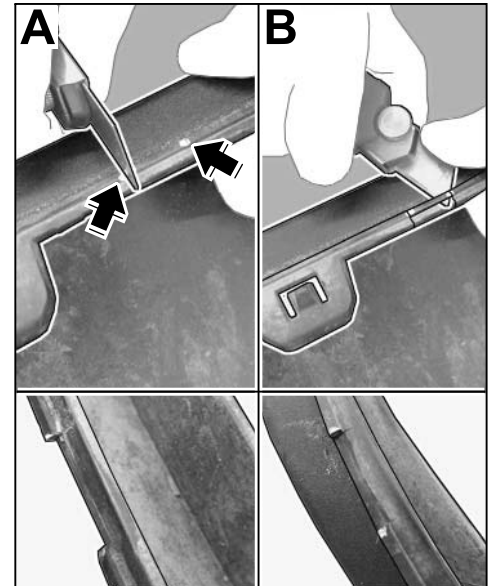


Figure 5

- 2.6 Position standard rear panel ⇒ *Figure 6-1-* in the stainless steel rear trim ⇒ *Figure 6-2-* (⇒ *Figure 6 -arrow-*) (installation position).

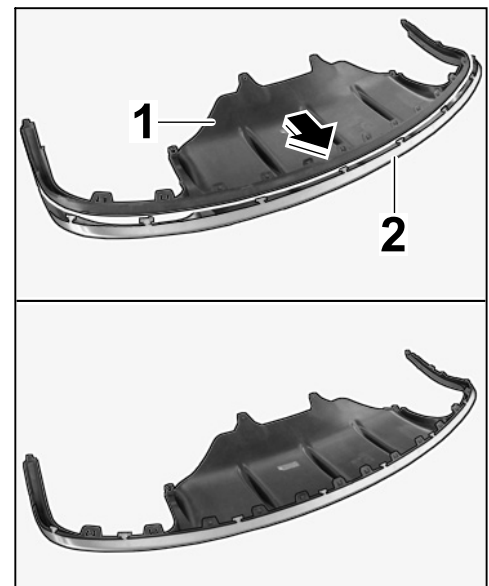


Figure 6

- 2.7 Bend the tabs on the two outer retaining pivots over by approx. 90° ⇒ *Figure 7* -**arrow b**- and by 180° on the rear retaining pivots ⇒ *Figure 7* -**arrow a**-.

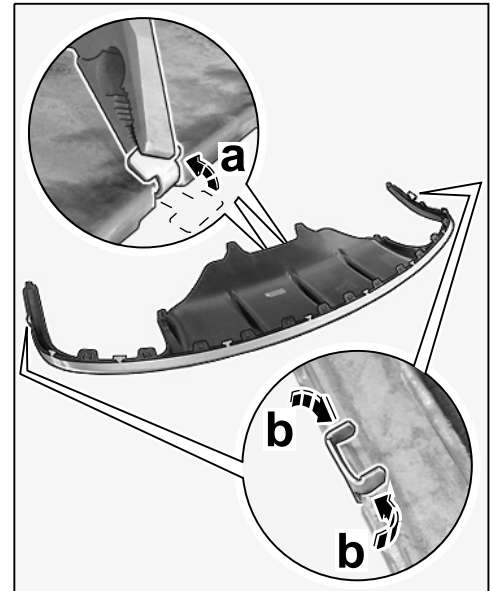


Figure 7

- 2.8 Install standard rear panel with stainless steel trim on the rear apron.
 - 2.8.1 Carefully join the standard rear panel and stainless steel trim with the help of another technician. The tabs ⇒ *Figure 8-1*- must engage securely in the rear apron.
 - 2.8.2 Guide the side tabs ⇒ *Figure 8* -**arrow a**- into the rear apron.

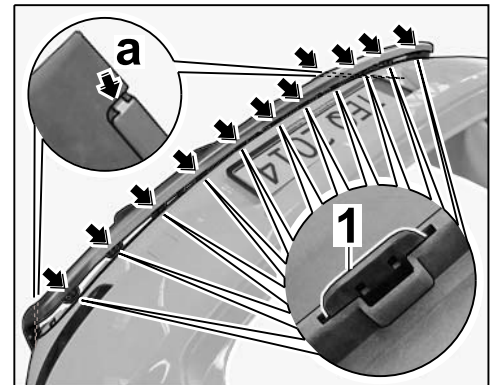


Figure 8

- 2.8.3 Bend all other tabs (8 ea.) on the retaining pivots over by approx. 45°
⇒ *Figure 9 -arrows a-*.

- 1 – Rear apron
- 2 – Standard rear panel
- 3 – Stainless steel rear trim

- 2.8.4 Install and lock expansion rivet ⇒
Figure 9-4- at the left and right.

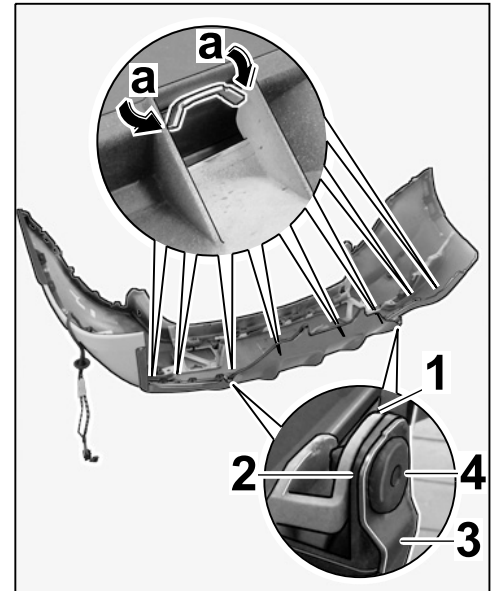


Figure 9

- 2.9 Pull film ⇒ *Figure 10 -arrow-* off the stainless steel rear trim and clean the stainless steel rear trim with isopropanol (commercially available).

- 2.10 Install rear apron. ⇒ *Workshop Manual '635519 Removing and installing rear apron'*

- 3 Disconnect the battery charger. ⇒ *Workshop Manual '2X00IN Battery trickle charging'*

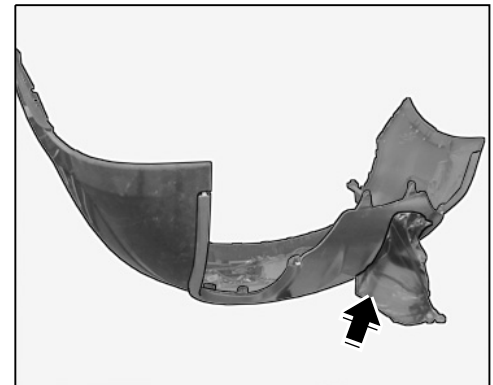


Figure 10

63562300: Installing stainless steel rear trim
Includes: Removing and installing rear apron and standard rear panel

Labor time: 173 TU

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