



INSTRUCTION TO SERVICE

ITS: 58884

SECTION:	203 Front Suspension (Mud Flaps)
WRITTEN BY:	Mike Pearson
SUBJECT:	Rework Front Forward Mud Flap

ITS58884

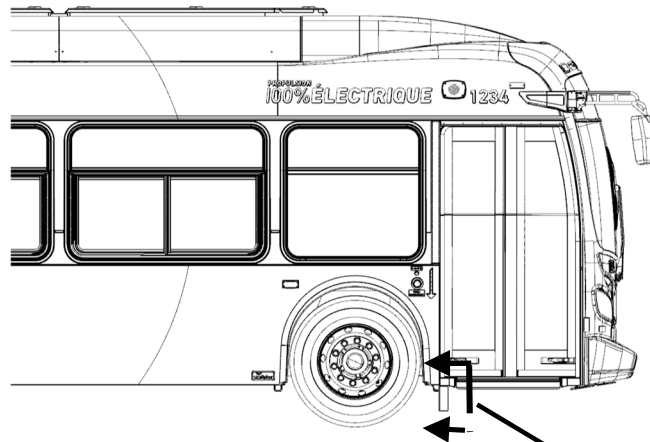
THIS DOCUMENT AND THE CONTENTS DISCUSSED HEREIN ARE THE CONFIDENTIAL AND PROPRIETARY INFORMATION OF NEW FLYER INDUSTRIES CANADA ULC AND NEW FLYER OF AMERICA INC. AND ARE DISCLOSED BY NEW FLYER IN CONFIDENCE. THIS DOCUMENT AND THE CONTENTS HEREIN ARE NOT TO BE DISCLOSED BY THE INTENDED RECIPIENT WITHOUT THE PRIOR WRITTEN AUTHORIZATION OF NEW FLYER. ANY UNAUTHORIZED DISCLOSURE, REPRODUCTION OR OTHER DISTRIBUTION OF THIS DOCUMENT OR INFORMATION IS STRICTLY PROHIBITED AND MAY RESULT IN ACTION BEING TAKEN AGAINST THE PARTY MAKING THE UNAUTHORIZED DISCLOSURE. THIS DOCUMENT AND ALL COPIES HEREOF MUST BE RETURNED TO NEW FLYER UPON REQUEST.



NEW FLYER

PROCEDURE:

1. Turn the main battery disconnect switch to the “OFF” position.
2. If necessary, raise coach in accordance with the New Flyer Service Manual.



See Figure 2

Figure 1: Mud Flat Installation Location

3. Trim center section of the existing front mud flap at dimensions shown in Figure 2.
4. Remove and save the existing tapping screws (x6) from the center 3 mud flap mounting plates, see Figure 2 for plate locations.
5. Remove and discard the retaining plates (x3) and trimmed section of mud flap. See Figure 2.
6. Apply a bead of Sika to the threads of the existing tapping screws from Step 4 and reinstall into same holes.

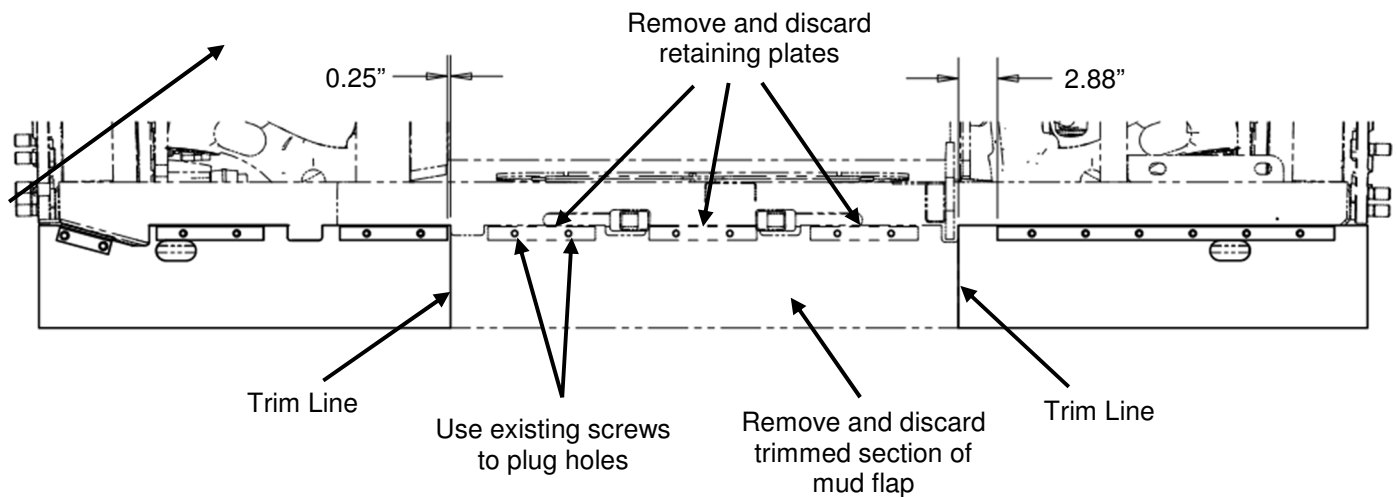


Figure 2: Mud Flap Trimming Locations

7. If necessary, lower coach in accordance with the New Flyer Service Manual.
8. Remove all tools and debris and return the bus to service condition.
9. Turn the main battery disconnect switch to the “ON” position.



NEW FLYER

LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Rework Front Forward Mud Flap	1	0.75	0.75

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	N/A	No Parts Needed		EA	