

Gas strut for entry door came off ,
brackets loose ,took brackets off and reinstalled and reinstalled strut 0.50

entry steps inop ,
fold down steps come down but then retract,
check all wiring and found wire disconnected , reconnect and test good 0.50

Line 1. Please follow procedure below to reinforce the lower bracket holding the entry door strut so this won't happen again. 0.5 approved.

Line 2. Entry door step. 0.5 approved.

PLXL Challenger Door Re-enforce Bracket-Strut Using Rivets

See pictures below for reference:

1. Remove old Robertson screws.
2. Drill 2 extra holes on bracket; drill 2 extra holes into the frame.
3. Clean surface underside of bracket, then apply epoxy (**SIKA Fast 3131**) or any epoxy for metal
4. Use 4 pcs. **3/16 inch PEEL DOME RIVET** to secure bracket on to frame.

Note: epoxy cures in 30 mins.

