

WORK DESCRIPTION FOR FIELD MEASURE

Code: 19P8891002

Version: 2.0

Replace rear apron and perform SCN coding in rear switch module control unit

Model 290

i Code 773 corresponds to AMG CARBON PACKAGE EXTERIOR.

i In vehicles with **code 773**, perform **work procedure A and B!**

i In vehicles without **code 773**, **only** perform **work procedure B!**

Work procedure A

i For vehicles with code 773!

1. Replace rear apron (A, figure 1 (bumper lower section)).

i For basic data, see AR88.20-P-2100FRX.

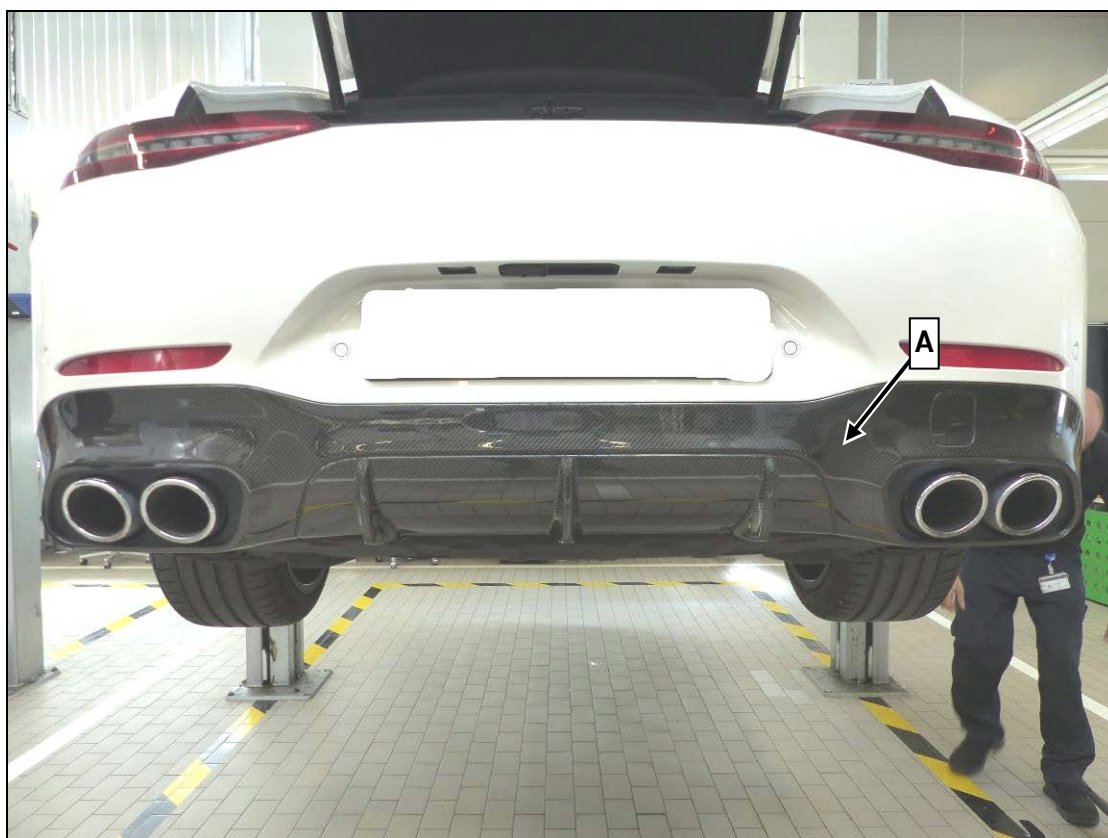


Figure 1

Work procedure B

- i** • Ensure use of **XENTRY Diagnosis version** BD/DVD (**03/2019**) or higher.
- Before starting any work procedure, install all the **add-ons that are updated daily** in **XENTRY Diagnosis**.
- Please make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
- Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
- i** If two or more software updates or SCN codings are performed during one workshop visit, the operation items 02-4762 and 02-5058 may only be invoiced **once for each workshop order!**

1. Connect XENTRY Diagnosis.

2. Perform SCN coding in rear switch module (HSM) control unit.

i To do this, select menu item "Quick test view – N38 rear switch module (HSM) – Adaptations – Control unit update – Update of SCN coding".

i Then follow the user guidance in XENTRY Diagnosis.

3. Disconnect XENTRY Diagnosis.

Parts

Quantity	Designation	Part no.
As required	Lower rear bumper cover	A 290 885 40 02
(1)		

i Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-1146	Replace rear apron Includes: Remove/install rear bumper; transfer exhaust system trim; adjust 360° camera; remove/install center rear underfloor paneling	1.8 h	88 910 02
02-9446	Perform SCN coding in rear switch module (HSM) control unit (with XENTRY Diagnosis connected)	0.1 h	88 910 02
02-4762*	Connect/disconnect vehicle diagnosis system (XENTRY Diagnosis)	0.1 h	88 910 02
02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	88 910 02

* Operation item may only be invoiced once for each workshop order!

Mercedes-Benz
Global Service & Parts