Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers, Sales	FROM: Gregory Gunther, Department Manager, Vehicle
Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services
RE: Service Campaign Launch Notification	
Update Transmission Control Unit SW (VGS)	DATE: February 14, 2020
MY19 253 (GLC-Class)	

IMPORTANT SERVICE CAMPAIGN INFORMATION

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Mercedes-Benz AG Company

One Mercedes-Benz Drive Sandy Springs, GA 30328 770.705.0600



News Channel Update Vehicle Compliance & Analysis

Service Campaign Launch Notification		February 14, 2020	
Campaign No. :	Campaign Desc. :	Update Transmission Control	
2020020007	19P5490314	Unit SW (VGS)	
	•	nission control unit software (VGS) in <u>319</u> Model Year ("MY") 2019 and flagged in VMI as "OPEN" on February 14, 2020.	
	Backgrou	Ind	
Issue	Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles has determined that on certain Model Year ("MY") 19 GLC- Class (253 platform) vehicles, the transmission control unit software (VGS) may not meet current production specifications.		
What We're Doing	MBUSA will conduct a service campaign. An authorized Mercedes-Benz dealer will update the transmission control unit software (VGS) on the affected vehicles.		
Parts	Software is available and the remedy can be performed.		
Vehicles Affected			
Vehicle Model Year(s)	2019		
Vehicle Model	GLC-Class		
Vehicle Populations			
Total Campaign Population	319		
	Next Steps/	Notes	
AOMS/SOMS	AOMs – This campaign may g your dealers ASAP.	generate questions from your dealers. Please forward this notice to	
		maintain a high level of vehicle quality and customer satisfaction. ssistance Center at 1-800-FOR-MERCEDES.	

Mercedes-Benz USA, LLC A Mercedes-Benz AG Company





Campaign No. 2020020007, February 2020

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model GLC- Class (253 platform) Model Year 2019

Update Transmission Control Unit SW (VGS)

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles has determined that on certain Model Year ("MY")19 GLC- Class (253 platform) vehicles, the transmission control unit software (VGS) may not meet current production specifications. An authorized Mercedes-Benz dealer will update the transmission control unit software (VGS) on the affected vehicles.

Prior to performing this Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired. Always Check VMI for any open campaigns, and perform accordingly.
- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 319 vehicle is affected.

Order No. P-SC-2020020007 This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Service Campaign Bulletin

Service Campaign Bulletin

i Note:

- Use Xentry 05/19 with all associated patches or higher.
- Follow the steps exactly as described in Xentry.
- Connect battery charger (battery voltage ^{-∞+} >12.5V).
- Ensure all electrical consumers are switched-off.
- In the event of software/SCN update issues, contact Star Diagnosis User Help Desk via. XSF ticket.
- Refer to Star Diagnosis System (SDS) Best Practices Guide.

Work procedure

- 1. Connect XENTRY Diagnosis.
- 2. Update fully integrated transmission control (VGS) unit software.

I To do this, select menu item "Quick test view → Y3/8n4 fully integrated transmission control (VGS) → Adaptations → Control unit update → Update of control unit software".
I Then follow the user guidance in XENTRY Diagnosis.

3. Disconnect XENTRY Diagnosis.

Warranty Information

Operation: Connect/disconnect battery charger (02-5058) Star Diagnosis System (SDS), Connect/disconnect (02-4762) Update fully integrated transmission control (VGS) unit software (02-9334)

Damage Code	Operation Number	Labor Time (hrs.)
54 903 14 8	02-5058*	0.1
	02-4762*	0.1
	02-9334	0.1

*Operation item may be invoiced only once for each work order.

i_{Note}

Operation Number labor times are subject to change