



Thor Motor Coach Technical Service Bulletin

TSB #	TSB 20-02		
Description/Title:	Super C Cabover Window		
Affected Product Line(s):	All Model Year 2019 & 2020 Magnitude & Omni motorhomes		
Service Campaign # :	RC000182	Released Date:	2/6/2020
Repair Codes:	Repair: TMCTS80258W	Document Date:	2/6/2020
Time Allowed:	Repair: 0.75	Document Revision:	A

Issue:

A topcoat sealant was provided by our vendor that did not meet Thor Motor Coach's standard for performance. This was used on 2019 & 2020 Magnitude and Omni Motorhomes. If the primary sealant does not provide sufficient coverage, the cabover window may experience water intrusion.

The repair will be to remove the existing topcoat sealant and apply the proper urethane sealant.



Tools Required:

8' Ladder
Putty stick
Caulk gun
Window cleaner
Paddle
Tape
Urethane - BetaSeal U-428 Plus or equivalent primerless urethane adhesive

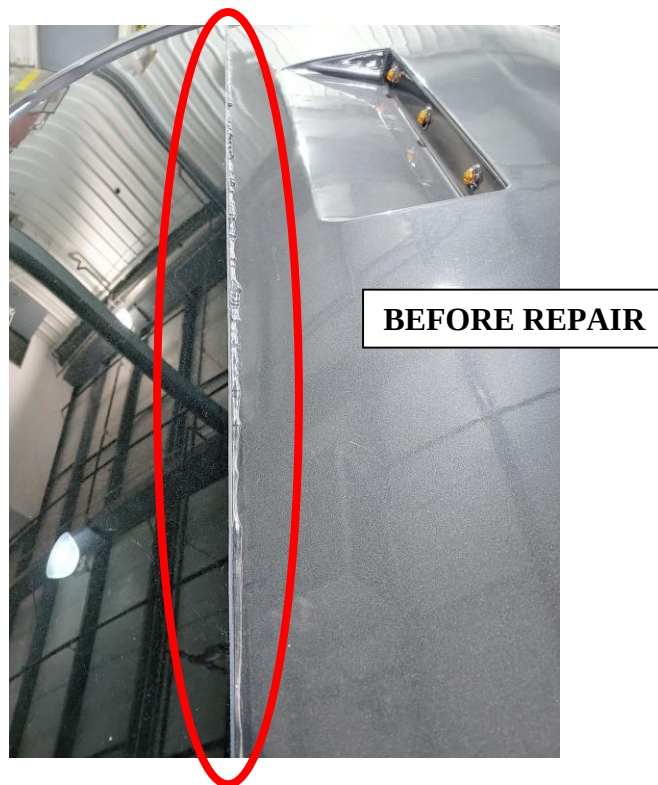


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Note: In cold climates, please pull motorhome(s) in to a warm and dry environment and let motorhome warm up before starting the repairs in this bulletin. Once complete, please allow time for the urethane to cure before putting the motorhome(s) back into the cold temperatures.

Instructions:

1. Remove the existing silicone sealant at the top and two sides of the cabover window using a putty stick and peeling back the silicone.



2. Use glass cleaner and soft cloth to remove any silicone residue.





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3. Tape off the entire perimeter of the window (all sides including bottom) prior to applying Urethane.



4. Apply a bead of urethane the length of the window on all four sides of the window, applying on one side at a time.





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5. Spray window cleaner on the bead of urethane and smooth down using paddle (see photo below) or finger to ensure a solid seal – no voids or gaps.



6. If needed, clean off any Urethane from glass or front cap.



7. Inspect the cabover bunk inside for any signs of water infiltration. If signs of water infiltration are detected, please contact the TMC Warranty Department for further instructions at 1-877-500-1020.