

SIB 51 02 20 RATTLE NOISE FROM COWL TRIM

E-Series	Model Description	
G20	3 Series Sedan	

SITUATION

A rattle noise is present while driving from the cowl area under the windshield at temperatures below 50°F. The rattle may be present from either or both sides (right and/or left).

CAUSE

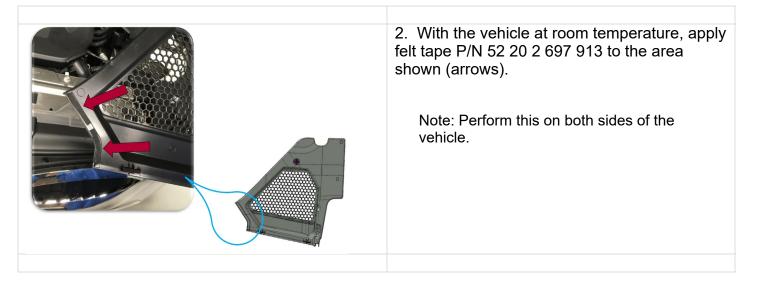
At temperatures below 50°F, the cowl panels below the windshield can contact the adjacent panels.

CORRECTION

Insulate the cowl panels on both sides.

PROCEDURE

1. Remove both cowl panel covers from the right and left sides. For reference only, refer to the repair instruction REP 51 13 116 "**Removing and installing windshield panel cover**" which includes this information in steps 1 & 2.



3. Completely reassemble the vehicle.

PARTS INFORMATION

Part Number	Description	Quantity
52 20 2 697 913	Set felt strip self-adhesive (70x80 mm)	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5171313200	Windshield panel cover, windshield (bottom, outer) Deformed / warped / kinked	
Labor Operation	Description	Labor Allowance	
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	51 00 001	Work time to remove, insulate, and reinstall trim for cowl panel cover on both sides (Main work)	5 FRU
	Or:		
	51 00 001	Work time to remove, insulate, and reinstall trim for cowl panel cover on both sides (Plus work – Vehicle is already in the workshop)	3 FRU