

Service Category Ge

Category General

Section	Pre-Delivery Service	Market USA	Toyota Supports
---------	----------------------	------------	-----------------

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2020	Supra	

Introduction

Transport mode disables various electrical functions while the vehicle is being shipped to help prevent the vehicle battery from being drained. While in transport mode, the "Transport Mode Indicator" is displayed on the combination meter. The indicator will turn off after transport mode is deleted. Follow the procedures in this bulletin during Pre-Delivery Service (PDS) to activate the navigation maps and delete transport mode using the Supra diagnostic application (ISTA).

NOTE

To perform navigation map activation during the Transport Mode Deletion Procedure, the following items must be completed in advance. Refer to the Ordering License Key section of this bulletin for more details.

- Dealer user registration on www.supramapactivation.com
- License key order placed and completed (1 3-day process)

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	_	_	-	-

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Supra Diagnostic Cable*	<u>01018-00118</u>	1
DCA-8000 Battery Diagnostic Tool*	DCA-8000P T	1

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*	Snap-On	TSADVUNIT	1

*Essential SST.

NOTE

- Supra Diagnostic Software Toyota ISTA version 4.18.21.18585 or later is required. ISTA software is available for download at *TIS Diagnostics Scantool*.
- Techstream software version 14.10.034 or later is required.
- Additional Techstream ADVi units may be ordered through the Techstream Order Portal at *TIS Diagnostics Scantool.*

Procedures

٠	Preparation for Map Activation	
	Dealer User Registration	2
	Ordering License Key	3
•	Transport Mode Deletion Procedure	3

Preparation for Map Activation

Dealer User Registration

Navigate to www.supramapactivation.com and complete dealer user registration.

NOTE

User registration only needs to be completed once. If already registered, go to the Ordering License Key section of this bulletin. Refer to the Map Activation Order Request Guide at https://www.toyota-tech.eu/Supra/MapActivationGuide_EN.pdf for complete registration instructions.

Preparation for Map Activation (continued)

Ordering License Key

Navigate to <u>www.supramapactivation.com</u> and order a license key.

NOTE

- Refer to the Map Activation Order Request Guide at <u>https://www.toyota-tech.eu/Supra/MapActivationGuide EN.pdf#page=4</u> for complete ordering instructions.
- To place the order, enter the vehicle VIN and select the applicable country.
- Orders can be submitted 24 hours a day, but order processing times are limited. Therefore, orders need to be placed in advance according to the schedule for PDS.
- Time from order placed until order completed: From same-day to max. 3 days (no processing on weekends)
- If an order is placed just before a scheduled order processing time, the order may be processed at the next scheduled order processing time.
- Order processing times (Central European Time): Monday – Friday, 9:45 AM, 12:00 PM, 3:00 PM, 9:00 PM
- Orders are processed in Europe and will therefore follow European Daylight Savings (Summer) Time. The European Daylight Savings Time schedule differs from the USA schedule.
- After the order has been received, an email will be sent to the address that was provided during user registration to inform you of the time at which processing is expected to be completed.
- As long as ISTA is connected to the internet, the ordered license key will automatically populate in ISTA during the navigation map activation procedure. (No physical object will be sent to the dealer.)
- Activation MUST be completed within 30 days of the license key order.

If activation is NOT completed within 30 days of the license key order, the license key will become invalid, and it will be necessary to order a new license key.

• The 4-year free update period is calculated from the completion of the license key order, NOT from the activation timing.

Transport Mode Deletion Procedure

- 1. While connected to Wi-Fi, connect Techstream to the DLC3 port using the Supra Diagnostic Cable.
- Press the Start-Stop (engine switch) three times within 0.8 seconds to enter Diagnostics (PAD) Mode.

Transport Mode Deletion Procedure (continued)

3. Launch ISTA software, enter the following menus: *Operations – New – Read Out Vehicle Data*, and click Complete identification.

Figure 1.

Integrated Service Application	e Technical					°E	¢	×
VIN	Vehicle							
Operations	Vehicle information	management	Service plan					
New	Finished	Active						
Read Out Vehicle Data	Model code							
- Connect the ve	ehicle interface.							
- Switch on the i	ignition or activate the tes	ting-analysis-diagnosi:	s at the vehicle.					

4. In the Connection manager window, select the VIN and click Set up connection. Figure 2.

1							1		B	2	? 🖵	X
Integrated Service Technic Application	cal											×
VIN	Connection manager										KL 30:	
Operations Ve	Device ID	Color	Туре	VIN	Connecti	on	KL15 [V] State	•	ī		
New Fi	WZ1DB4C0	•	ENET	WZ1DB4C0	ЕТН	169.254.66.39		Free				
Read Out Vehicle Data												
0												
Switch on the ignition												
-												
								\times	Standard ICOM		0	-
	Cancel				Con	ingure vehicle interface	Break connection	n Se	et up connection	n	identificati	ion

Transport Mode Deletion Procedure (continued)

5. Enter the following menus:

Vehicle management – Service functions – Maintenance and pre-delivery check – Transport mode, pre-delivery check – Delete transport mode – ABL Delete transport mode Then click Display.

Figure 3.

/IN International	Vehicle TOYOTA	J29/Coupe/SPX 40i/E	58/AUTO/US/LL/2019	/03					KL 15: -	KL 30	: -
Operations	Vehicle information	Vehicle management	Service plan								
Documents/ search	Troubleshooting	Service functions	Software update	Control Unit Replacement	Vehic modif	le ication					
Service Functions											
Maintenance and	pre-delivery check / Trar	nsport mode, pre-deli	very check	Collapse a		Туре 🖌	Title				
+ Power train					•	ABL	Delete transport mod	e			
+ Chassis and	suspension					ABL	Set transport mode				
+ Body						FUB	Delete transport mod	e			
+ Driver assista	ance										
- Maintenance	and pre-delivery check										
+ CBS co	rrection, tester data										
CBS Se	ervice Inclusive selection										
+ CBS ve	hicle data correction										
+ Enablin	g navigation map										
+ Reset (BS Condition Based Ser	vice									
- Transp	ort mode, pre-delivery che	eck									
					•						

Transport Mode Deletion Procedure (continued)

6. Menu display: "Delete transport mode and then carry out the pre-delivery check?" Select Yes, then click Continue.



7. If the screen below appears, ignore it and click Continue.

If this screen does NOT appear, continue to step 8.

Figure 5.

Application	
ABL-DIT-AS6100 TRAMODE RESET - Delete transport mode - V.6	₩10/05/L1/2014/05 NL 13: - NL 30: -
	Europiceal Descrip
Procedure	tion Testing Instructions
Activate Apple CarPlay manually in the head unit.	
PE Notice!	
	Content of pre-delivery check
Apple CarPlay was not successfully activated.	1. The transport mode of all control units in the vehicle is disabled.
	2. Date and time of the diagnostic system are entered in the vehicle.
	3. The annual kilometre setting is reset.
	4. The phone numbers for
	- Dealer (Service or exchange) - Technical Support
	- Mobile Service
	are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in the unit Enterties the phone provides with televational diffuse control and controls control of control of the co
	uns way. Entering the prote numbers with mentational daming codes also ensures customer contact across national borders.
	5. In the case of vehicle with a navigation system, the maps can be enabled.
	6. By entering the date of first registration, the inspection intervals for the statutory general inspection and
	exhaust-gas test can be determined automatically.
	configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing
	procedure "CBS correction, tester data".
	The display of the pre-delivery check in instrument panel is disabled.
	On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.
	 The state of charge of the battery is calculated.
	 All fault memories in the vehicle are deleted.

Transport Mode Deletion Procedure (continued)

8. Menu display: "Enter the currently valid phone number for the responsible (country-specific) breakdown assistance."

Enter the appropriate roadside assistance phone number according to the table below, then click Continue.

NOTE

Phone number entry is only required once. If the ISTA software being used has been used to complete PDS previously, go to step 11.

REGION	ROADSIDE ASSISTANCE PHONE NUMBER
Continental United States of America	1-800-331-4331
Hawaii	1-877-525-1778
Puerto Rico	1-877-855-8377

Figure 6.

1 Integrated Service Technical		
Application Vehicle TOYOTA/ P9/Course/SPX 40/858/ALTO/US/	₩ ₩ Φ 11/2019/03 KI 15: – KI 30: .	
ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61		2
Procedure	Functional Descrip- tion Testing Instructions	
ΤΟΥΟΤΑ		
Enter the currently valid phone number for the responsible (country-specific) breakdown assistance.	Content of pre-delivery check	
	1. The transport mode of all control units in the vehicle is disabled.	
	Date and time of the diagnostic system are entered in the vehicle.	
CF Notice!	3. The annual kilometre setting is reset.	
Valid characters are "0"."9" and "+" for input of an inter- national country code (e.g. "+491711234567").	Ine prome numeers to Dealer (Service or exchange) Technical Support Mobile Service Mobile Service	
C穿 Notice!	are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.	
Input of a "0" means that the phone number is hidden in	5. In the case of vehicle with a navigation system, the maps can be enabled.	
ine vericae:	6. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data".	
1	7. The display of the pre-delivery check in instrument panel is disabled.	
	8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.	
	9. The state of charge of the battery is calculated.	
	10. All fault memories in the vehicle are deleted.	_

Transport Mode Deletion Procedure (continued)

9. Menu display: "Enter the currently valid phone number for the responsible Technical Support department (country-specific)."

Enter the appropriate customer support phone number according to the table below, then click Continue.

NOTE

Phone number entry is only required once. If the ISTA software being used has been used to complete PDS previously, go to step 11.

REGION	CUSTOMER SUPPORT PHONE NUMBER
Continental United States of America	1-800-331-4331
Hawaii	1-888-272-5515
Puerto Rico	1-877-855-8377

Figure 7.

1 Integrated Service Technical Application						
VIN Vehicle TOYOTAJ29/Coupe/SPX 40i/B58/AUTO/	US/LL/2019/0	3	KL 15: – KL 30: –			
ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61			Σ. Σ			
Procedure		Func tion	tional Descrip- Testing Instructions			
ΤΟΥΟΤΑ						
Enter the currently valid phone number for the responsible Technical Support department (country-specific).		Co	ontent of pre-delivery check			
		1.	The transport mode of all control units in the vehicle is disabled.			
		2.	Date and time of the diagnostic system are entered in the vehicle.			
CF Notice!		3.	The annual kilometre setting is reset.			
Valid characters are "0"-"9" and "+" for input of an inter- national country code (e.g. "+491711234567").		The phone numbers for - Dealer (Service exchange) - Technical Support - Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be estal are entered in the vehicle.				
Notice!			this way. Entering the phone numbers with international dialling codes also ensures customer contact across			
Input of a "0" means that the phone number is hidden in		5.	In the case of vehicle with a navigation system , the maps can be enabled.			
the vehicle!		6.	By entering the date of first registration , the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data".			
		7.	The display of the pre-delivery check in instrument panel is disabled.			
		8.	On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.			
		9.	The state of charge of the battery is calculated.			
	e,	10.	All fault memories in the vehicle are deleted.			
	Ð	┛				
Back Keybo	ard		Full Screen Continue			

Transport Mode Deletion Procedure (continued)

10. Menu display: "Enter the currently valid phone number for the dealer. If there are several telephone numbers in the premises, use the telephone number used in the service section."

Enter the service department phone number for your dealership, then click Continue.

NOTE

Phone number entry is only required once. If the ISTA software being used has been used to complete PDS previously, go to step 12.

Figure 8.

Application		
IN Vehicle TOYOTAJ29/Coupe/SPX 40/B58/AUTO	IS/LL/2019/03 KL 15: - K	30: -
DL-DIT-ASOTUU_TRAMODIE_RESET - Delete transport mode - V.oT		
Procedure	Functional Descrip- tion Testing Instructions	
ATOYO		
nter the currently valid phone number for the dealer. If there e several telephone numbers in the premises, use the tele- none number used in the service section.	Content of pre-delivery check	
	 The transport mode of all control units in the vehicle is disabled. 	
	 Date and time of the diagnostic system are entered in the vehicle. 	
℃ Notice!	The annual Kilometre setting is reset. The phone numbers for Dealer (Service or exchange)	
Valid characters are "0"-"9" and "+" for input of an inter- national country code (e.g. "+491711234567").	Technical Support Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be establis	shed in
ੇਡਾ Notice!	this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.	
Input of a "0" means that the phone number is hidden in	5. In the case of vehicle with a navigation system, the maps can be enabled.	
the vehicle!	 By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically. 	
	The exhaust-gas test and general inspection are regulated on a country-specific basis. The correspond configuration of the activation / deactivation and the length of the inspection interval can be carried out in tes procedure "CBS correction, tester data".	ing ting
	7. The display of the pre-delivery check in instrument panel is disabled.	
	8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.	
	The state of charge of the battery is calculated.	ŀ
	All Tault memories in the venicle are deleted.	

Transport Mode Deletion Procedure (continued)

11. Ensure that statutory exhaust-gas test is deactivated, then click Continue.

If statutory exhaust-gas test is activated, select Yes to deactivate, then click Continue.

NOTE

Statutory exhaust-gas test display preference entry is only required once. If the ISTA software being used has been used to complete PDS previously, continue to step 12.

Figure 9.

/IN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUT	D/US/LL/2019/03 KL 15: - KL 30: -
BL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61	
Procedure	Functional Description Testing Instructions
isplay of statutory exhaust-gas test is currently activated.	
leactivate?	Content of pre-delivery check
tatutory exhaust-gas test may only be activated in Chinal leactivation in vehicle is only possible if statutory exhaust- as test is inactive in the coding data. Yes 2 No	 The transport mode of all control units in the vehicle is disabled. Date and time of the diagnostic system are entered in the vehicle. The annual kicometre setting is reset. The phone numbers for Dealer (Service or exchange) Technical Support Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders. In the case of vehicle with a navigation system, the maps can be enabled. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaus-tags test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be caried out in testing procedure "CBS correction, tester data".
	 The display of the pre-delivery check in instrument panel is disabled. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear. The state of charge of the battery is calculated.
	10. All fault memories in the vehicle are deleted.

Transport Mode Deletion Procedure (continued)

 Confirm the phone numbers for breakdown assistance (roadside assistance), technical support (Customer Experience Center/customer support), and dealer (service department).
 Select the "Enter phone numbers in the vehicle" box and click Continue.

NOTE

If a phone number needs to be edited, select the box next to the number that needs to be edited and click Continue.

Figure 10.

Integrated Service Technical Application Vehicle: TOYOTA//29/Course/SPX 40//858/ALITO/US/L1/201						
ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61						
Procedure	Functional Descrip- tion Testing Instructions					
The phone numbers transferred to the vehicle can be changed by selecting the following menu items.						
Suggested phone numbers:	Content of pre-delivery check					
"Breakdown assistance" phone number: 18003314331	1. The transport mode of all control units in the vehicle is disabled. 2. Date and time of the diagnostic system are entered in the vehicle. 3. The annual kilometre setting is reset.					
"Technical support" phone number: 18003314331 "Dealer" phone number:	The phone numbers for Dealer (Service exchange) Technical Support Technical Support Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.					
Hide in the vehicle	5. In the case of vehicle with a navigation system , the maps can be enabled.					
Enter phone numbers in the vehicle.	 by entering the case or msr registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS concellon, tester data". 					
Notice!	7. The display of the pre-delivery check in instrument panel is disabled.					
A permanent change in the phone numbers suggested here can be made in the "CBS correction, tester data" service function.	8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear. 9. The state of charge of the battery is calculated. 10. All fault memories in the vehicle are deleted.					
Back Keyboard	Full Screen Continue					

Transport Mode Deletion Procedure (continued)

13. Menu display: "The online services will be updated in the following procedure..." Click Continue.

Figure 11.

1 Integrated Service Technical	
Application VIN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/	US/LL/2019/03 KL 15: - KL 30: -
ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61	
Procedure	Functional Descrip- tion
The online services will be updated in the following pro- cedure.	
The diagnosis system will thereby automatically determine which control units must be updated.	Content of pre-delivery check
	 The transport mode of all control units in the vehicle is disabled. Date and time of the diagnostic system are entered in the vehicle.
CF Notice!	3. The annual kilometre setting is reset.
An update requires that the diagnosis system is con- nected to the server through the network (online mode). If the diagnosis system is not operated in the network (of- fline mode), an automatic update is not possible.	4. The phone numbers for - Dealer (Service or exchange) - Technical Support - Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.
Click on Next to start the update for the online services.	5. In the case of vehicle with a navigation system, the maps can be enabled.
	6. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test an be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure CBS correction, tester data".
	The display of the pre-delivery check in instrument panel is disabled.
	On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.
	9. The state of charge of the battery is calculated.
	10. All fault memories in the vehicle are deleted.
Back Keybox	ard Full Screen Continue

14. Once the head unit and telematics control unit service updates are complete, click Continue. Figure 12.

Integrated Service Technical Application	
Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO	US/LL/2019/03 KL 15: - KL 30: -
BL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61	
Procedure	Functional Descrip- tion
he online services were updated as follows.	
control unit:Telematics control unit	Content of pre-delivery check
tatus of the services: Services updated successfully.	1. The transport mode of all control units in the vehicle is disabled.
Control unit:Head unit	Date and time or the diagnostic system are entered in the vehicle. The annual kilometre setting is reset
tatus of the services: Services updated successfully. feasure: he online services update has been successfully completed. lo further measures are necessary.	The phone numbers for Dealer (Service or exchange) Technical Support Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.
ress Continue to end display.	 In the case of vehicle with a navigation system, the maps can be enabled. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data".
	 Ine ospary or the pre-denivery checks in insurument panel is disabled. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear. The state of charms of the battery is calculated.
	10. All fault memories in the vehicle are deleted.

© 2019 Toyota Motor Sales, USA

Transport Mode Deletion Procedure (continued)

15. Maps should update automatically if license key has been received.

Once map activation is complete, click Continue.

NOTE

- Following successful map activation, maps will become available after the vehicle has been powered off for AT LEAST 3 minutes. This can be done after competition of this entire procedure.
- If activation was unsuccessful, ensure that a map activation license key order has been placed for this VIN and with sufficient processing time (refer to the notes on pg. 3). The procedure may be continued without enabling the maps; map activation can be completed later.

Figure 13.



Transport Mode Deletion Procedure (continued)

16. Menu display: "The steering angle sensor is not initialised!" Click Continue to initialize.

Figure 14.

Figure 15.



17. Menu display: "Electrical steering assistance is now activated."

Follow the directions on the screen, then click Continue once initialization is complete.

VIN Vehicle TOYOTAJ29/Coupe/SPX 40i/B58/	TO/US/LL/2019/03 KL 15: -	KL 30: -
ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61		
Procedure	Functional Description	
Electrical steering assistance is now activated.		
To initialise the steering angle sensor, turn the steering to the right and left lock. Briefly hold the steering wheel at full lock in each direction.	Content of pre-delivery check	
It is not necessary to start the engine.	1. The transport mode of all control units in the vehicle is disabled.	
The electrical steering assistance is deactivated as soon as the steering angle sensor has been successfully initialised or if the steering angle sensor could not be initialised within 60 seconds.	Date and time of the diagnostic system are entered in the vehicle. The phone numbers for Dealer (Service or exchange) Tachnical Support Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can this way. Entering the phone numbers with international dialing codes also ensures customer con national borders.	i be established in itact across
	 and task of remote which a terry provide system, the maps can be that they general integration of the state of the system is the	ection and corresponding id out in testing
	10. All fault memories in the vehicle are deleted.	•

© 2019 Toyota Motor Sales, USA

Transport Mode Deletion Procedure (continued)

18. If the battery state of charge is less than 70%, charge the battery with the DCA-8000 battery charger using the Manual Charge option.

Refer to the <u>DCA-8000 Battery Diagnostic Charger Instruction Manual</u> for complete battery charging procedures.

Click Continue.

NOTICE

- Connect the battery charger to the under-hood jump starting posts (do NOT connect directly to the battery).
- Do NOT charge at a voltage of more than 14.8V at room temperature (no rapid charging).

Figure 16.

1 Integrated Service Technical Application		
VIN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/	US/LL/2019/03	03 KL 15: - KL 30: -
ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61		🗖 🖸
Procedure		Functional Descrip- tion
Charge status of 12 volt battery 70 50 87		Content of pre-delivery check
0 100		The transport mode of all control units in the vehicle is disabled. Date and time of the diagnostic system are entered in the vehicle.
The 12 V battery is 69 percent charged.		3. The annual kilometre setting is reset.
Recharge the 12 V battery before handing over the vehicle to the customer! The check of the state of charge provides no indication of any battery faults!		 The phone numbers for Dealer (Service or exchange) Technical Support Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.
DIAGCODE: D6121 00000000 01 320		In the case of vehicle with a navigation system, the maps can be enabled.
		6. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data".
		7. The display of the pre-delivery check in instrument panel is disabled.
		8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.
		9. The state of charge of the battery is calculated.
	2	10. All fault memories in the vehicle are deleted.
Back Keybox	ard	Full Screen Continue

Transport Mode Deletion Procedure (continued)

19. Fault memories should clear automatically. Once complete, review the pre-delivery check status list, then click Continue.

Figure 17.



20. Menu display: "Service function finished"

Click Continue.

Figure 18.

IN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO	VUS/LL/2019/03 KL 15: - KL 30: -
BL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61	
Procedure	Functional Descrip- tion
ervice function finished	
ੇਡਾ Notice!	Content of pre-delivery check
The fault memories/information memories have been read out again. After completing pre-delivery check, cal- culate and work through new test plan.	 The transport mode of all control units in the vehicle is disabled. Date and time of the diagnostic system are entered in the vehicle. The annual kilometre setting is reset.
	4. The phone numbers for - Desire (Service or exchange) - Technical Support - Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.
	5. In the case of vehicle with a navigation system, the maps can be enabled.
	6. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaus-gas test can be determined automatically. The exhaus-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation // deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester date".
	7. The display of the pre-delivery check in instrument panel is disabled.
	8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.
	9. The state of charge of the battery is calculated.
	10. All rauit memories in the venicle are deleted.

© 2019 Toyota Motor Sales, USA

Transport Mode Deletion Procedure (continued)

- Transport mode deletion is completed.
 The Transport mode indicator in the combination meter should now be OFF.
- To close the operation in ISTA, enter the following menus: Operations Active Operation List Select the VIN and click Close operation.
 Figure 19.

1								E× .	/	?		\times
Integrate Applicat	ed Service tion	Technical								¢	\square	\times
Operat	ions	Vehicle Vehicle information	Vehicle	Service plan								
New		Finished	Active									
Operati	on List											
Nr.	Color	Basic features		VIN		Device ID						
1	0	TOYOTA/J29/Coupe/S	PX 40i/B58/AUTO/US/L	L/2019/03 WZ1DB4C	0	WZ1DB4C0						
												_
								Clos	e operation	Op	en operat	ion

Transport Mode Deletion Procedure (continued)

23. When the Close operation window appears, click OK.

Figure	20.

1							A	E.	۶	?	Ţ
Integrated Service	Technical									-¢-	\square
VIN	Vehicle										L
Operations	Vehicle information	on Vehicle management	Service plan								
New	Finished	Active									
Operation List			Close operation			\times					
Nr. Color	Basic features										
				eration							
			Cancel		ОК						
			Cancel		ОК						
			Cancel		ОК						
			Cancel		ок						

- 24. Turn the vehicle OFF by pressing the Start-Stop engine switch once, then hold the power button on the head unit until the vehicle powers down.
- 25. Disconnect the DLC3 connector from the vehicle and close ISTA.