



Technical Service Bulletin

GROUP BODY INTERIOR	NUMBER 19-BD-006G
DATE SEPTEMBER 2019	MODEL(S) G80 (DH) G90 (HI)


SUBJECT: FRONT SEAT NOISE REPAIR

Description: Some vehicles may experience seat noise from seat bottom when vehicle is turning. This bulletin describes the procedure to install an e-ring clip to the tilt pipe housing on the front seat.



Applicable Vehicles: 2019MY-2020MY G80 (DH), 2019MY- Present G90 (HI)

Parts Information:

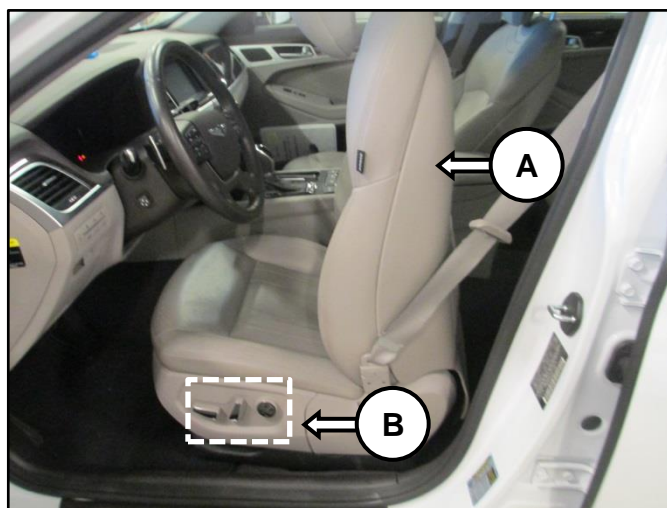
Parts Name	Before After	Qty.
E-RING KIT	 88535-B1000FFF	1 (6 e-rings in package)

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
G80 (DH) G90 (HI)	88535F00	FRONT SEAT E-RING INSTALLATION (ONE SIDE)	0.3 M/H	88110-B1160 (DH) 88110-D2040 (HI)	Q55	ZZ1
G80 (DH) G90 (HI)	88535F01	FRONT SEAT E-RING INSTALLATION (BOTH SIDES)	0.4 M/H	88110-B1160 (DH) 88110-D2040 (HI)		

Service Procedure: G80 (DH)

1. Adjust seat back (A) forward and move seat forward to furthest positions using seat switch (B).



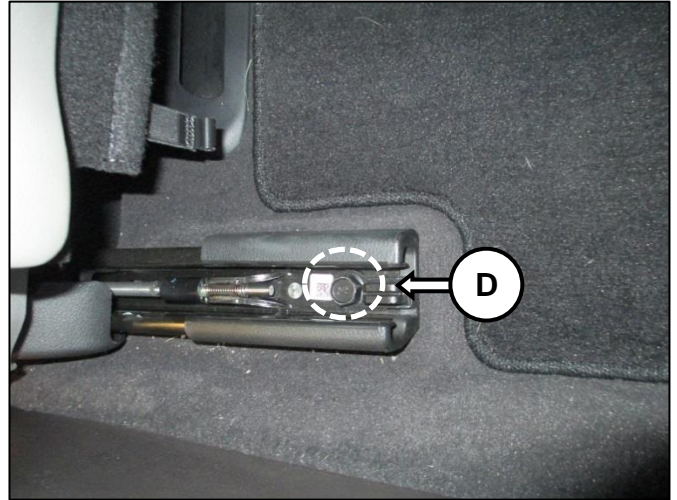
2. Pull the rear seat track covers (C) backward and remove them.



Remove the 14MM mounting bolts (D) on each side.

NOTICE

*Tightening Torque: 49.0~63.7 Nm
(5.0~6.5 kgf.m, 36.1~47.0 lb-ft)*



3. Move seat back to furthest position.

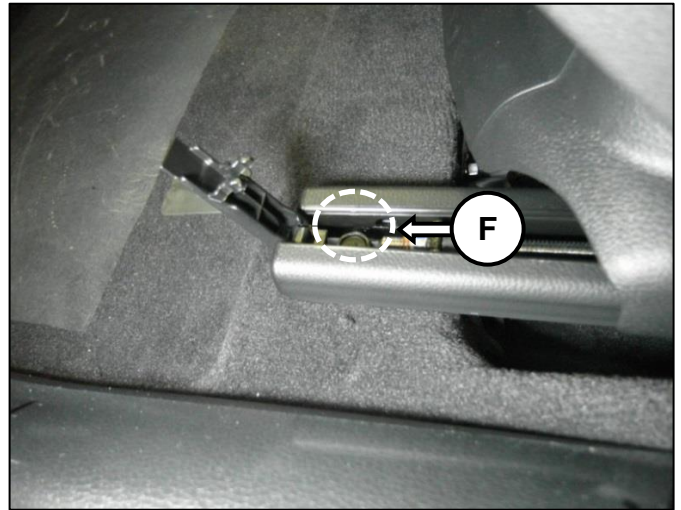


4. Lift the front seat track cover (E) and remove the 14MM mounting bolts (F) on each side.

NOTICE

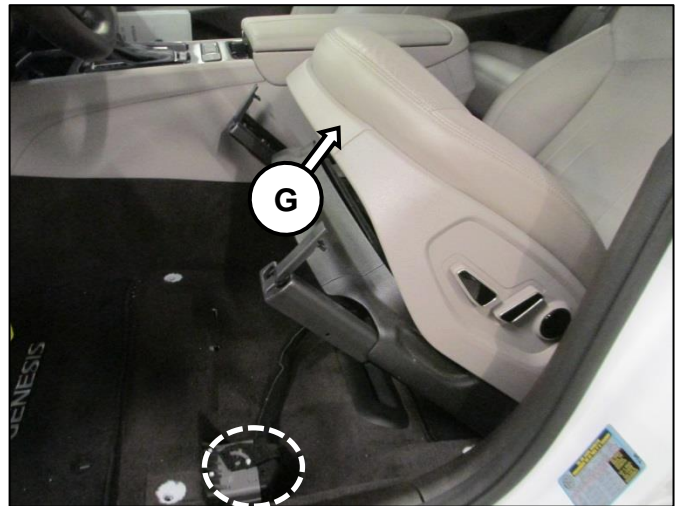
*Tightening Torque: 49.0~63.7 Nm
(5.0~6.5 kgf.m, 36.1~47.0 lb-ft)*





5. Tilt the seat (G) back as shown to the right.

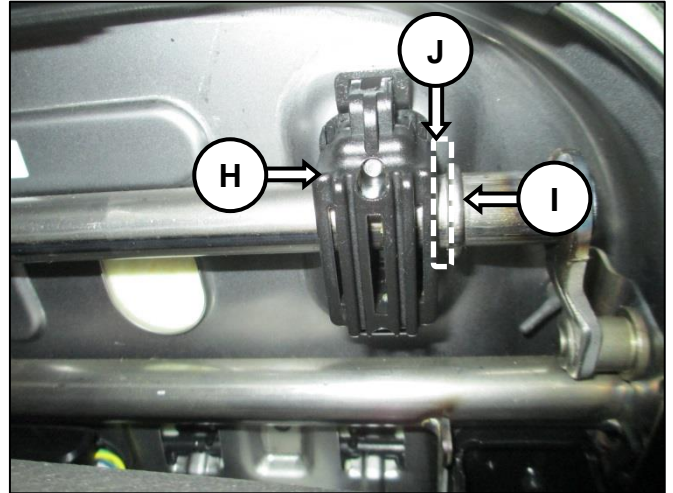
⚠ CAUTION
 Do not pull on lower seat harness when tilting seat.



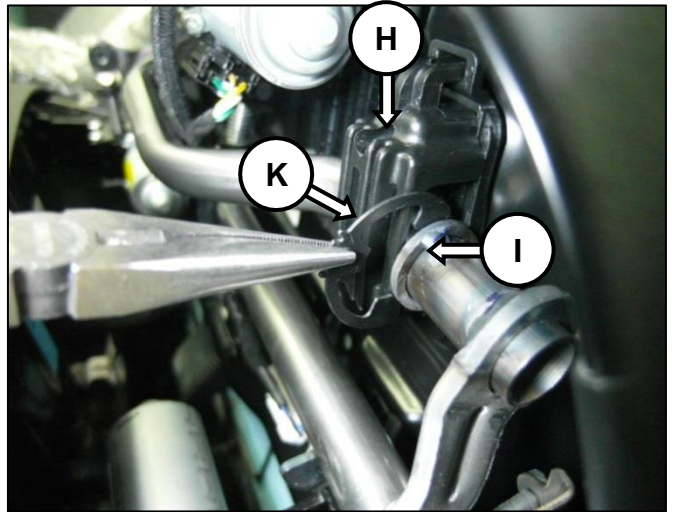
6. Move the seat cushion upward to the max position using the seat controls for the seat cushion.



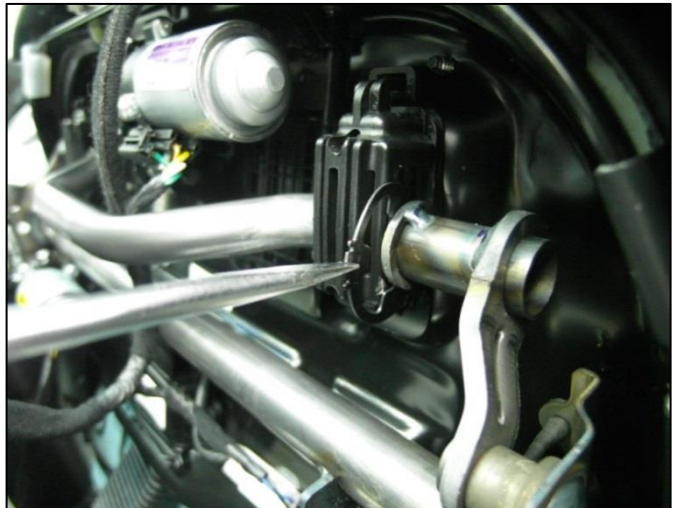
7. Inspect the gap (J) between the tilt housing (H) and pipe edge (I) on both sides of seat.



8. Insert the E-ring (K) between the tilt housing (H) and pipe edge (I).



9. Using a flathead screwdriver, insert the E-ring completely.



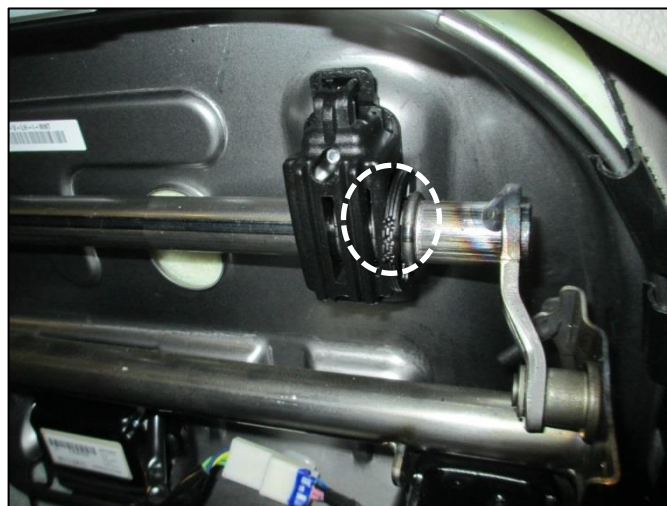
10. Tap E-ring slightly using a hammer to ensure E-ring is in place.



11. Install up to 3 E-rings until the gap is no longer present.

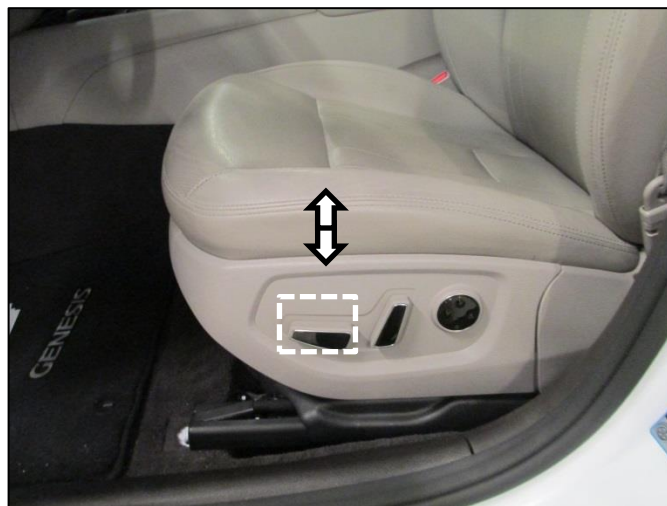
NOTICE

Driver/Passenger seat: Maximum of 3 E-rings each side of seat.



12. Place seat down and move the seat cushion 3 times up/down and confirm repair.

Reinstall components in reverse order.

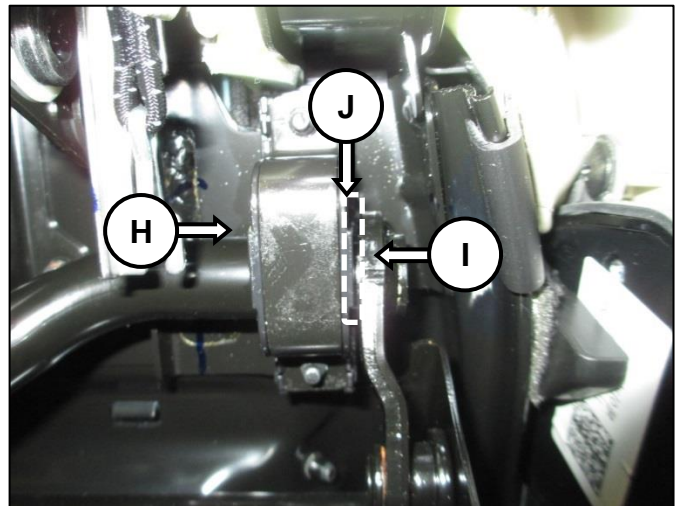


Service Procedure: G90 (HI)

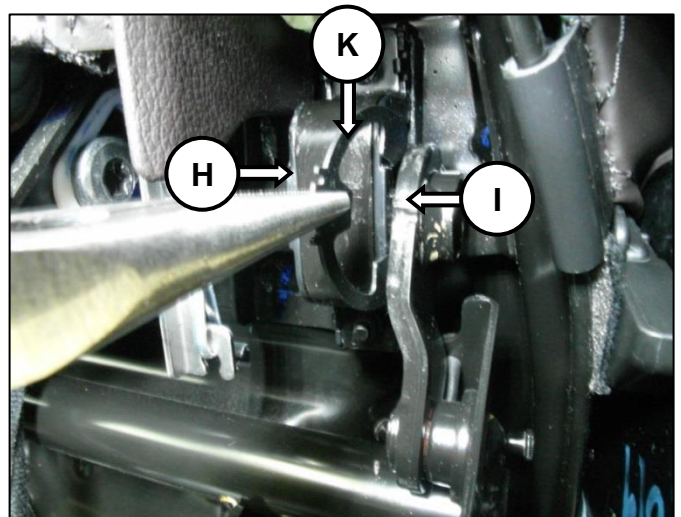
1. See above steps 1-6 to gain access to tilt housing.



2. Inspect the gap (J) between the tilt housing (H) and pipe edge (I) on both sides.



3. Insert the E-ring (K) between tilt housing (H) and pipe edge (I). Use a flathead screwdriver to insert E-ring completely.

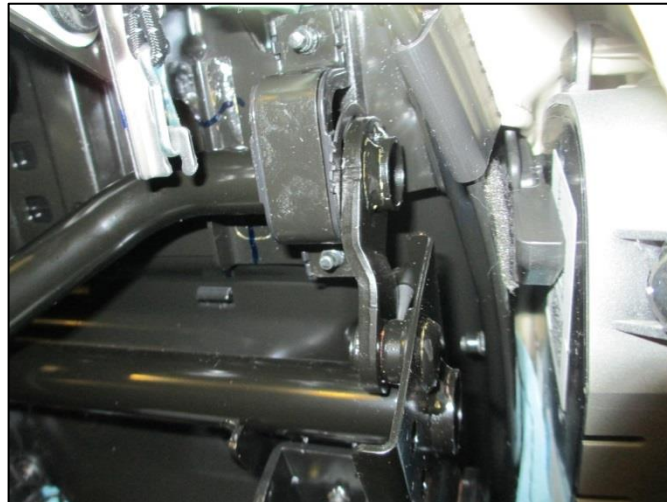


4. Ensure E-ring is fully in place by tapping lightly with a hammer; see step 10 of DH procedure.

NOTICE

Driver seat: Maximum of 1 E-ring each side of seat.

Passenger seat: Maximum of 1 E-ring on inner side of seat.



5. Place seat down and move the seat cushion 3 times up/down and confirm repair.

Reinstall components in reverse order.

