



GROUP	NUMBER
INTERIOR	19-BD-004G
DATE	MODEL(S)
AUGUST 2019	G80 (DH)

Technical Service Bulletin

SUBJECT: SEAT BACKBOARD CLIP REPLACEMENT

Description: This bulletin describes the procedure to replace the seat backboard clip. Some vehicles may experience the seat backboard coming loose.



Applicable Vehicles: 2019MY-2020MY G80 (DH)

Parts Information:

<i>Parts Name</i>	<i>Part Number</i>	<i>Qty.</i>
CLIP ASSEMBLY		1
	88399-B1000FFF	

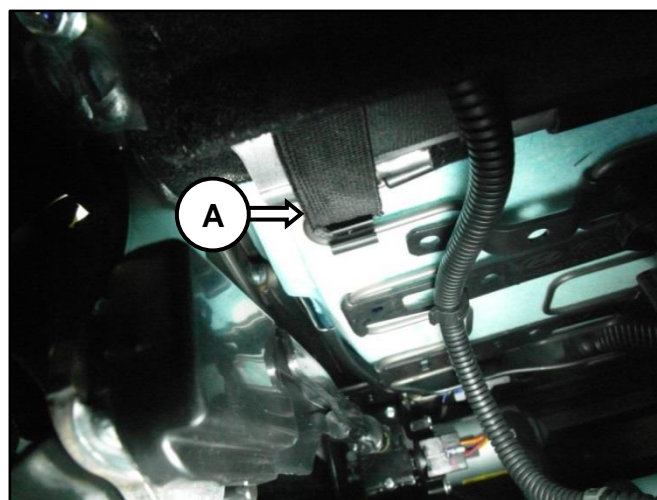
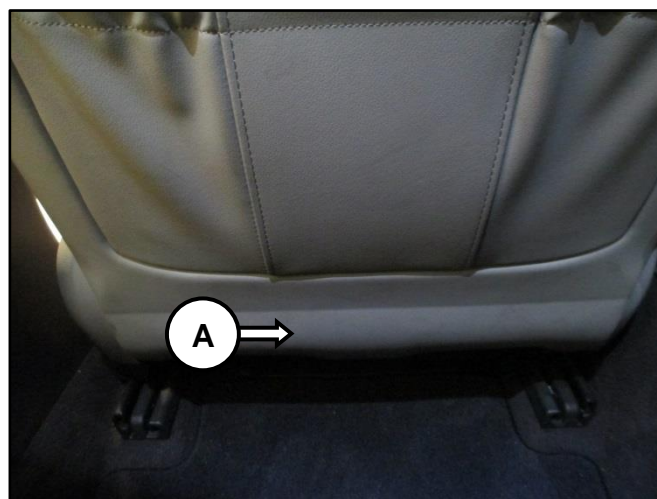
Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

Warranty Information:

<i>Model</i>	<i>Op. Code</i>	<i>Operation</i>	<i>Op. Time</i>	<i>Causal Part</i>	<i>Nature Code</i>	<i>Cause Code</i>
G80 (DH)	88399F00	SEAT BACKBOARD MOUNTING CLIP REPLACEMENT (1~2EA)	0.3	88399- B1000FFF	I86	ZZ6
	88399F01	SEAT BACKBOARD MOUNTING CLIP REPLACEMENT (3~4EA)	0.5	88399- B1000FFF		

Service Procedure:

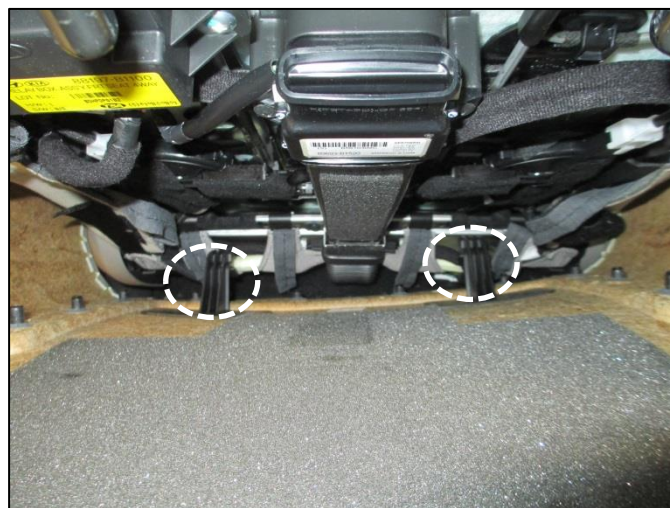
1. Remove the protector (A) bottom straps located under the seat.



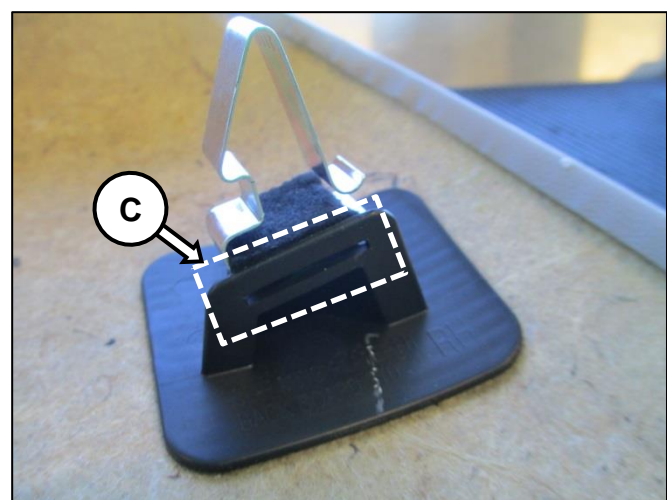
- 2. Place both hands at the bottom of seat backboard (B) and lift to remove from the seat assembly.



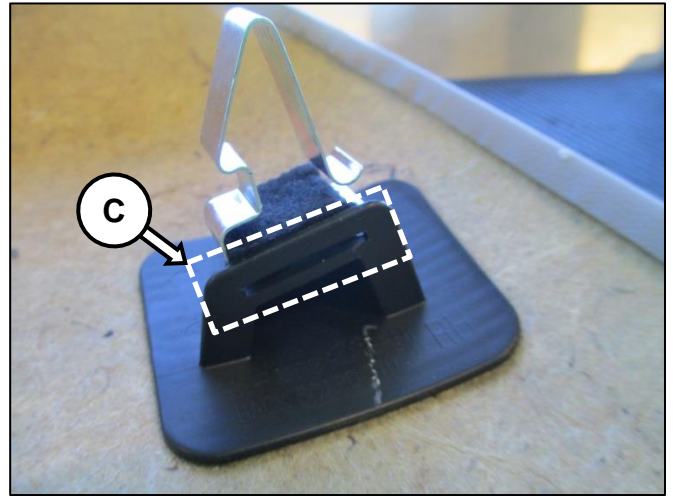
⚠ CAUTION
When removing, ensure not to damage bottom seat back retention hooks.



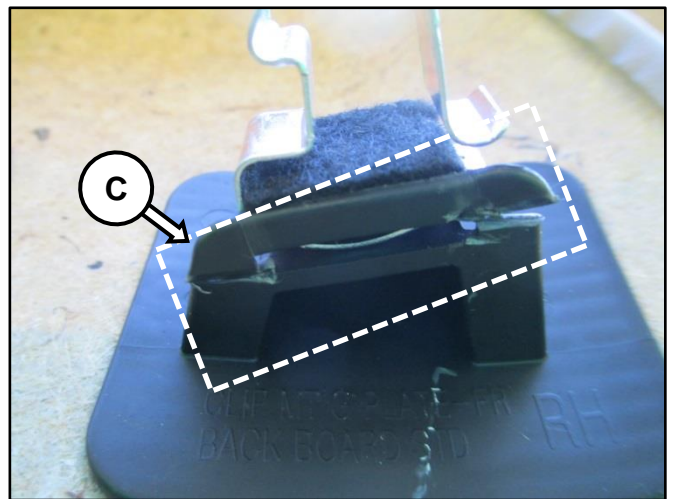
- 3. Lay the seat backboard on a clean workbench and inspect base clips (C).



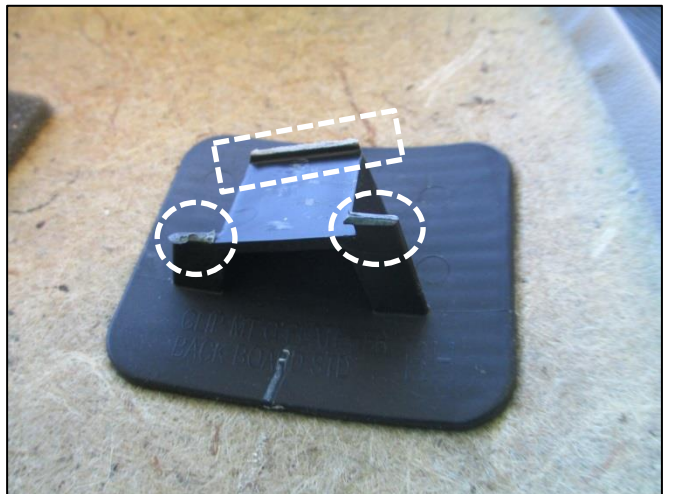
Base clip (C) appears normal.

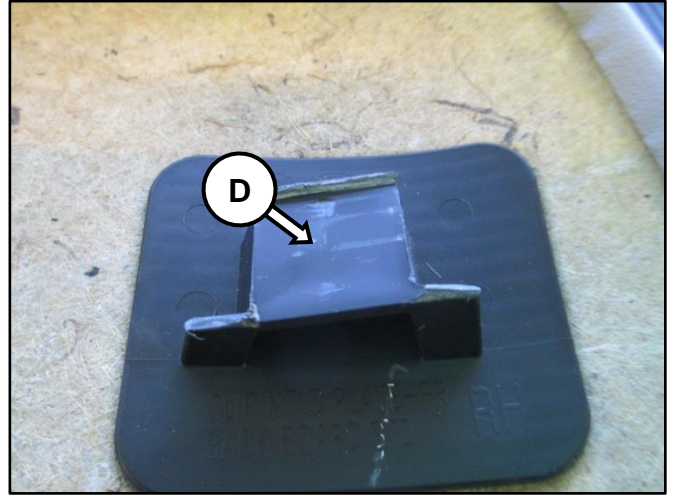


Base clip (C) is broken.

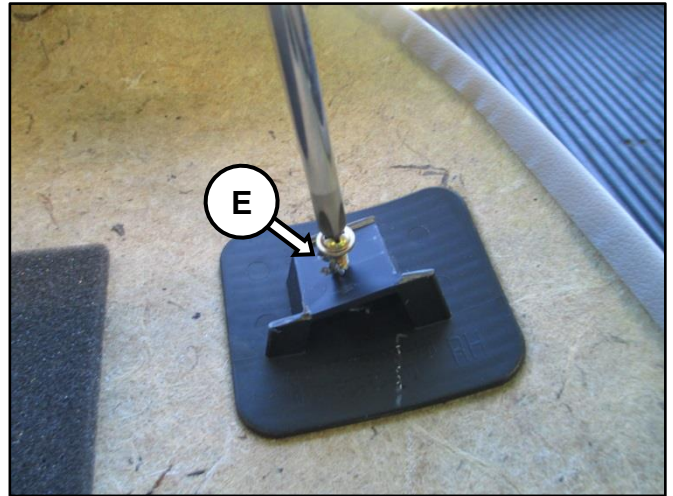


4. Remove broken base clip (C) and remove excess plastic to ensure base (D) is flat.

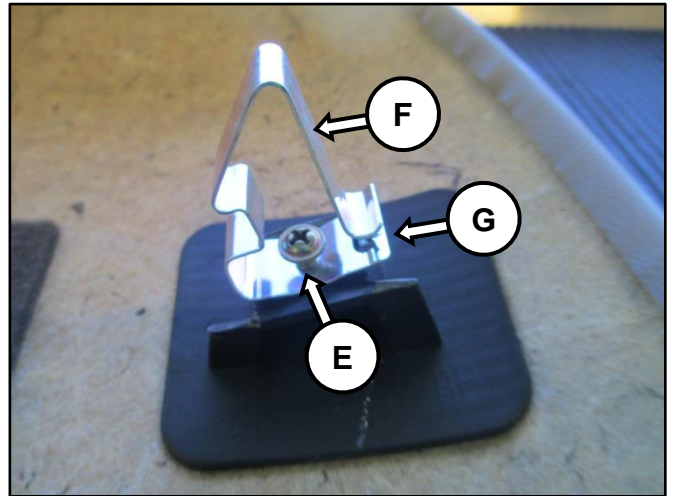




5. Tighten supplied screw (E) to half screw length in the center of the base.



6. Assemble screw (E) into the supplied new clip (F) and fully tighten to base.



NOTICE

Ensure opening (G) of clip is facing upward.

7. Reinstall seat backboard to seat assembly and reattach the protector straps.

