



# Technical Journal

TITLE:

**Loose Outer Window Seal on Door**

<b>REF NO:</b> TJ 35038.1.1	<b>ISSUING DEPARTMENT:</b> Technical Service	<b>CAR MARKET:</b> United States and Canada	
<b>PARTNER:</b> 3 US 7510 Volvo Car USA		<b>ISSUE DATE:</b> 2019-07-16	<b>STATUS DATE:</b> 2019-07-19
<b>FUNC GROUP:</b> 8451	<b>FUNC DESC:</b> Sealing moulding for side door	Page 1 of 7	

“Right first time in Time”

## Attachment

File Name	File Size
Loose OWS Rework.pptx	1.3886 MB

## Vehicle Type

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
224							2019-2020		-	201835-201933

## CSC Customer Symptom Codes

Code	Description
M3	Exterior trim/components/Moldings, trim loose
M4	Exterior trim/components/Moldings, trim poorly aligned or fit
ZP	Sealings doors, windows, lids/Loose, poor fit, warped

## VST Operation Number

VST Operation Number	Description
84122-2	Trim Moulding door glass lower edge replace

## DTC Diagnostic Trouble Codes

Rows beginning with \* are modified

Note! If using a printed copy of this Technical Journal, first check for the latest online version.



## **Text**

### **DESCRIPTION:**

Left Rear door outer window seal may be loose or become loose. In some case other doors may have a loose seal also.

### **SERVICE:**

If window moulding is found loose, add a piece of tape on moulding edge as shown in the attachment using (US Wurth PN. 1894912), (Canada Wurth PN. 894.910).

**Note:** The moulding does not need to be replaced.

### **VEHICLE REPORT:**

Yes, please submit a Vehicle Report if the service solution described in this TJ has no effect. Use concern area "Vehicle Report" and sub concern area " Support Needed", use function group 8451.

**To view TJ attachment continue to next page. This TJ has one attachment.**

# LOOSE OWS REWORK



1. Identify car needing repair (loose OWS).



2. Unseat OWS enough to apply tape.

# LOOSE OWS REWORK P. 2



3. Obtain 15-25 mm piece of tape (3/4-1 inch).



4. Apply tape to flange where door begins to bend upward.

# LOOSE OWS REWORK, P. 3



**NOTE**: It is critical that the tape is not applied to the bend at the bottom of the flange, or the tape will be visible after the OWS is seated.





# LOOSE OWS REWORK, P. 4



5. Fold tape around flange.



6. Reseat OWS. Use fingers to get to the initial position, and finish with a mallet.

# LOOSE OWS REWORK P. 5



7. Ensure the entire OWS is seated and that the tape is not showing anywhere.

**NOTE:** This step is extremely critical to quality, as this is a very visible area to our customers.

