

McLaren Senna – Rear Wing End Plate Rework

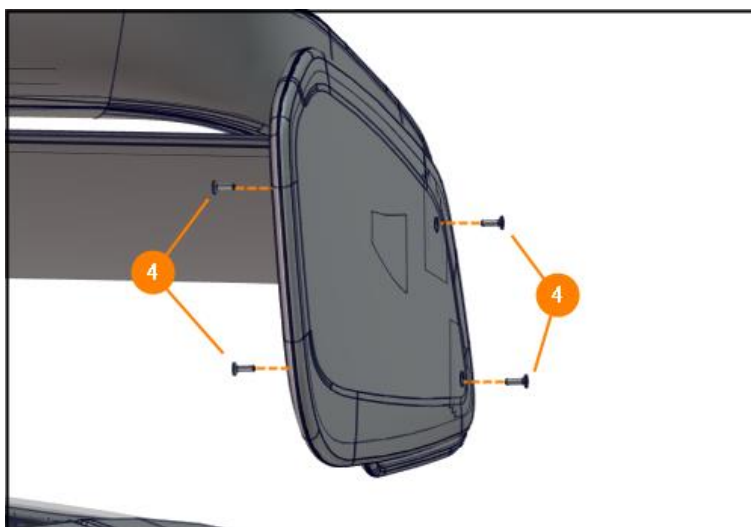
Bulletin type:	Service Campaign Bulletin
Reference number:	SCB 15 A 001
Campaign reference:	04R
Attention:	Retailer Service Managers and Retailer Technicians
Affected vehicles:	McLaren Senna
Situation:	Potential for insufficient tightening torque of the screw fixings for the Rear Wing End Plates
Procedure:	To be actioned during the vehicle's next Retailer visit. Please refer to the information outlined in this document to ensure correct fitment and tightening torque is applied to both Rear Wing End Plates
Date:	25 th July 2019

This Service Campaign Bulletin will cover:

1. Overview
2. Procedure
3. Parts Information
4. Warranty Information
5. Affected Vehicles

1. Overview

McLaren Automotive has identified through our continuous product quality monitoring, that a number of McLaren Senna vehicles may have an insufficient tightening torque of the screw fixings on both of the Rear Wing End Plates. This could result in the fixing screws and end plate(s) to become loose on its mounting point.



1 Layout overview of Rear Wing End plate and fixing screws (4)

2. Procedure

To carry out the required re-work, addition of thread locker (equivalent to Loctite 272 specification) to all of the fixing screws (on both sides) is required, as well as ensuring both Rear Wing End Plates are correctly positioned, and the fixings screws are tightened to the specified torque of 1.5Nm.

Document SCB 15 A 001 WI (attached with this bulletin), contains the relevant work instruction and care points to ensure the required repair is carried out to bring the vehicle up-to the current manufacturing standard.

3. Parts Information

The parts below are required to action this repair.

Part Number	Part Description	Quantity
00RC064 (Available via Unipart)	Washer	As required
	Thread locker (equivalent to Loctite 272 specification)	As required
N/A – Product to be sourced locally in market		
N/A – Product to be sourced locally in market	Carboflo XTR 5F	As required
N/A – Product to be sourced locally in market	Betaclean 3900	As required

4. Warranty Information

Description	Resolution Code	Repair Time
McLaren Senna – Rear Wing End Plate(s) rework	CPCPC503A11V9901	0.3 hours

5. Affected Vehicles

Your Regional Aftersales Manager will contact you with a list of affected vehicles.

If you have any questions, please speak to your Regional Aftersales Manager.

Best regards,

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Part numbers listed in McLaren bulletins are for reference only. Always check with the parts department to verify the latest part numbers.

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