

CRESTLINE®	Crestline Coach Ltd SERVICE BULLETIN	DOCUMENT NO:	
	CRESTLINE®	SB-005	
	EQUIPMENT RESTRAINT STRAPS	REV: 0	DATE: 3-DEC-19

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SERVICE BULLETIN DOCUMENT



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1 Purpose

This service bulletin is intended to provide instructions to assess if the Equipment Restraint Strap has been installed correctly and to provide guidelines for correct installation including measures to prevent the removal of the Equipment Restraint Strap once correctly installed.

2 Responsibility

It is the responsibility of all management and personnel at Crestline Coach Ltd. to abide by this procedure herein. Specific assigned responsibilities are detailed in the procedure.

3 Scope

This Service Bulletin applies to requirements for use by service technicians/service centers to inspect and install Equipment Restraint Strap part number 42080, 42083 & 42085 to prevent the Equipment Restraint Straps from being assembled backwards causing a potential safety issue with the Equipment Restraint Straps. This Service Bulletin Applies to the following Equipment Restraint Straps:

- Safety Restraint Net (Crash Net)
- O2-To-Go Vertical Restraint
- Removable Spine Board Straps

4 Parts Required / Tools Required

4.1 Parts Required: Crestline Part Number 48295 Button Seat Belt

4.2 Tools Required: Awl Tool



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5 Service Bulletin – Equipment Restraint Straps

5.1 Inspection of Equipment Restraint Straps

- 1) Inspect every assembly that contains Equipment Restraint Straps Part Numbers 42080, 42083 & 42085, in particular the tongue side of the buckle of the restraint. Specifically:
 - Safety Restraint Net (Crash Net)
 - O2-To-Go Vertical Restraint
 - Removable Spine Board Straps



Figure 1 – Seat Restraint System Assembled Backwards / Incorrectly

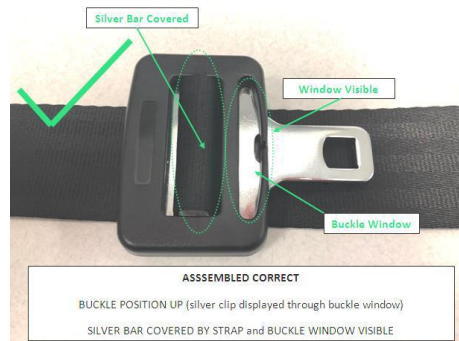


Figure 2 – Seat Restraint System Assembled Correctly

- 2) If the buckle is installed incorrectly per Figure 1 please refer to RMI-137 Buckle Inspection & Installation Section 6.2 Corrective Action – Buckle Installation & Section 6.3 Preventive Measure – Button Installation.
- 3) If the buckle is installed correctly per Figure 2 please refer to RMI-137 Buckle Inspection & Installation Section 6.3 Preventive Measure – Button Installation.

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6 Preventative Measures – Adding Button to Equipment Restraint Straps

6.1 Adding Button to Equipment Restraint Straps

- 1) Using the Awl Punch (or equivalent Tool), punch a small hole through the belt strap approximately 1” from the folded strap end. See Figure 3.



Figure 3 – Hole Location to Add Button to Equipment Restraint Straps

- 2) Place the button piece with the knob through the hole in the belt.
- 3) Place the button piece with the hole in it into the button piece with the knob and compress the 2 pieces together until they snap securely in place.



Figure 4 – Compressed Buttons Snapping Together

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7 Work Approval & Claims

1. Contact the Service & Warranty Administrator for Work or Claims to be approved prior to the start of any work. Any Invoices without an authorized Claim Number will be rejected.
2. Time to Complete: 2 Minutes per Equipment Restraint Strap
3. Once the Repair is completed, send invoice to the Service & Warranty Administrator at Crestline Coach Ltd.

warranty@crestlinecoach.com

Office: 306-986-5601 Direct Line

8 Associated Documents

- RMI-137 Buckle Inspection & Installation

9 Distribution

- P / Document Library / ISO / QMS Documents / Active / Service Bulletins
- Roch C / Trevor V / Allen E / Jim B (Electronic Copy)

10 Revision History Table

REV:	DATE:	DESCRIPTION:	PREP:	REVIEW:	APPR:
0	3-Dec-19	Initial Release of Service Bulletin for Equipment Restraint Straps.	Paul M	Engineering	

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