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January 3rd, 2020

Submitted via electronic mail to: tsb@nhtsa.dot.gov

Re: 579.5 Notices, bulletins, customer satisfaction campaigns, consumer advisories, and other communications for the month of December, 2019

Manufacturer: Polaris Inc. (Victory Motorcycle Division; Indian Motorcycle Company; Global Electric Motorcars (GEM), Slingshot)

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Polaris Inc. sent the following 579.5 communications in the month of December, 2019:

Date	Comm. Type	Number	Product	Summary	Previously Submitted
12/05/19	Tech Direct	TDT-19-01	2015-2019 Polaris Slingshot	Clutch Master Cylinder Kit	No

Copies of the above are attached to this report.

If you have any questions with this report, please feel free to contact me.

Thank you,

Stephen Berg
Product Safety Specialist
Polaris Inc.



TECH DIRECT

Release Date: December 05, 2019

Expiration Date: December 05, 2021

SLI

Communication #: TDT-19-01

Model Year(s): 2015-2019

— Confidential and Proprietary: For Internal Use Only —

VERSION: R01 (December 05, 2019)

SUBJECT: CLUTCH MASTER CYLINDER KIT AFFECTED MODELS

MODEL YEAR	MODELS
2015-2019	Slingshot S / SL / LE / SLR / GT (Built on or Before 01/18/2020)

PROBLEM DESCRIPTION

Team Tip T-19-11-01 was released 12/05/2019 to address a clutch master cylinder update.

Due to a vendor change, the clutch master cylinder (PN 24249817) used on the affected models listed above is no longer available and has been replaced with Kit 2208233.

A protective boot has been added to the new clutch master cylinder in Kit 2208233 to reduce dirt and contaminant intrusion, which could lead to

- Premature wear of the internal seals
- Master cylinder leaks
- Low clutch pedal return / soft clutch pedal feel
- Difficulty shifting gears

RECOMMENDED ACTION / COVERAGE GUIDELINES

Parts and labor warranty coverage for defective clutch master cylinders should be provided for a period of two years from the date Team Tip T-19-11-01 was released. Warranty coverage expires 12/05/2021.

PARTS AND LABOR INFORMATION

Parts: Kit 2208233 (QTY 1)

Labor Time: 1.5 hours (90 minutes)

NOTICE

This kit installation time is longer than the listed flat rate for clutch master cylinder replacement due to the footwell modifications needed to install the new part.

CASE TYPES AND FAIL CODES

Use CASE TYPES:

1. Warranty
2. In/Out
3. TD

Use FAIL CODES:

1. Transmission / Gearcase (122)
2. Manual Clutch (199)
3. Improper Function (152)

COVERAGE EXPIRATION

December 05, 2021