



Aluminum to Cast Iron Flywheel Housing Replacement

Description:

trucks were mistakenly assembled with an aluminum flywheel housing, they need to be changed to cast iron for this application.

Corrective Action:

Replace the aluminum flywheel housing and replace with a cast iron flywheel housing, as outlined in the service instructions.

UCHP SCC CODE: S7437

EXPIRATION DATE: 12/31/2020

CAUSAL PART NUMBER: 23030729

PARTS MARKUP: 30%

PARTS LIST:

21868403 Flywheel Housing qty1	20499471 Engine Mounts qty2
21340868 Flywheel Bolts qty 12	85148633 Sealant qty1
22086413 Crankshaft Seal qty1	20512915 Flywheel Bearing qty1
21095721 Diffuser Gasket qty3	21487571 Valve Cover Gasket qty2
21095726 Diffuser Gasket qty1	

UCHP LABOR CODES:

2125-03-02-03 Flywheel Housing, Replacement 16.5
4111-03-02-02 Clutch, Replacement 3.6
2166-03-03-01 Flywheel Replace, Trans and clutch removed 0.4hr

FOR MORE INFORMATION CONTACT: Tim Hayes

tim.hayes@volvo.com