



Subject: Replace the engine oil pan protector			
Field change Program: Service Bulletin	Bulletin Number: 3128	Revision: A	Date: 12/02/2012
Coach Section: 03- Body	P/N: 03-59-4720		Type: Product Improvement

Application:

Coach Model	Model Year	VIN
J series	2018 -	68606 -

⚠ WARNING

Read this entire procedure before beginning work.

Use Safe Shop Practices at All Times.

To avoid personal injury:

- a. Proper Personal Protective Equipment (PPE) must be worn. Safety glasses and protective gloves are required for working with DEF Fluid.*
- b. Turn the main battery disconnect switch to the OFF position.*
- c. Ensure that both the front and the rear wheels are chocked.*
- d. Positioning the ENGINE RUN and ENGINE START switches on the engine compartment remote control box to the OFF position.*
- e. Allow enough time for components to cool down prior to working in the engine compartment.*

1.0 Description

Motor Coach Industries (“MCI”) is instructing customers facing issues with a low pan protector profile to follow this procedure to replace it with a new model with high ground clearance.

2.0 Material requirements

ITEM	PART NO	QTY	U/M	DESCRIPTION
1	03-59-7979	1	EA	Tube Assy- Engine Pan Protector

3.0 Special Tools

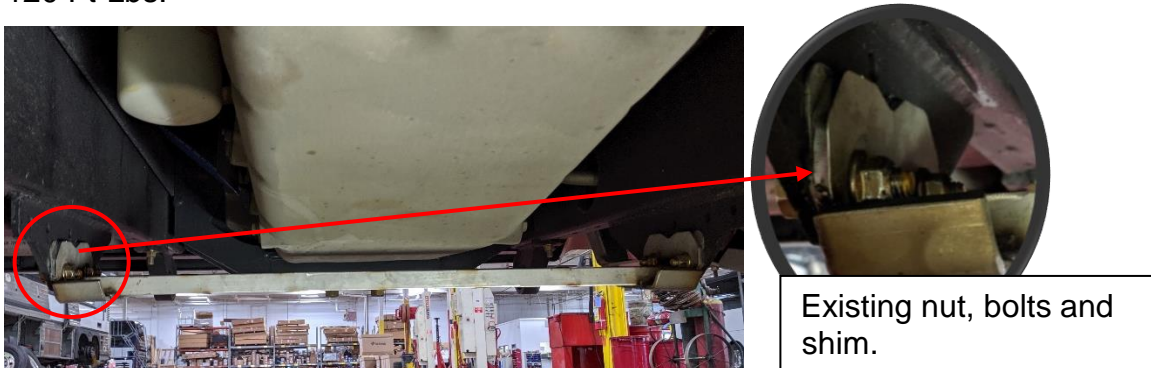
Torque seal, MCI P/N: 15G-1-43.

4.0 Procedure

Remove and save the 4 bolts and nuts securing the pan protector. Save if any shims are present and discard the pan protector.



Install the new pan protector using the nuts and bolts removed in the previous step. Use the shims as required between the coach body and pan protector. Torque the nuts to 100-120 Ft-Lbs.



Apply torque seal, MCI P/N: 15G-1-43, to all four nuts after torquing.

End of the procedure