

Installation and Conversion Instructions

Sports Cars 17/19 ENU 4412

Decorative Wheel Rim Strips, 20/21-inch - 992/718

- Concern: Retrofitting
- Model Year: As of 2017

Models: 992, 718 Cayman and 718 Boxster

Note: The decorative wheel rim strip is a sticker around the edge of the rim with PORSCHE logo and is available in various colors for 20-inch and 21-inch rims.





Parts Info:992.044.820.56.XXX1 \Rightarrow Decorative wheel rim strips, 1 set per axle, 20-inch rims992.044.820.57.XXX1 \Rightarrow Decorative wheel rim strips, 1 set per axle, 21-inch rims

¹ See Porsche Electronic Parts Catalog – PET.

Materials:

Isopropanol (commercially available)
Cleaning cloths (commercially available)

Work Procedure:

Logo not prepared/installed correctly

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- Risk of damage to logo
- Inadequate logo adhesion
- \Rightarrow Do not touch the bonding surfaces (logo and vehicle following cleaning) with your fingers.
- ⇒ Only touch adhesive side of logo in the middle and not at the corners or along the edges (if contact is unavoidable).
- ⇒ The object (logo, vehicle, etc.) and ambient temperature must be at least 59° F. (15° C.). Maintain this or a higher temperature for approx. 24 hours.
- ⇒ Optimal adhesion of the logo to the vehicle is guaranteed after approx. 48 hours. During this period, do not apply excessive pressure on the logo, e.g. by washing the vehicle (either manually or in a car wash) or by checking adhesion by pulling or peeling off the logo, etc.



Information

Some of the repair illustrations show only one side of the vehicle. Naturally, some steps also have to be performed on the opposite side of the vehicle as well. These must be carried out as a mirror image of the steps shown.



Working temperature (object and ambient temperature) of 59° F. (15° C.) to 95° F. (35° C.).

- 1 Fit decorative wheel rim strips.
 - 1.1 Remove and install wheels \Rightarrow Workshop Manual 'Removing and installing wheel'.
 - 1.2 Remove and install tires \Rightarrow Workshop Manual 'Fitting tyres (removing and installing tyres)'.
 - 1.3 Clean dust and grease off the rim flange using a cleaning cloth and isopropanol. Check the rim size before applying the decorative strip.
 - 1.4 Remove backing sheet at the assembly aid ⇒ Figure 2-1-. Align decorative strip on the rim using the valve opening ⇒ Figure 2-2and the center point ⇒ Figure 2-3- on the rim as a guide. Position and affix assembly aid over the rim flange as an additional securing element.
 - 1.5 Lift decorative wheel rim strip \Rightarrow *Figure 3*-3and remove backing sheet \Rightarrow *Figure 3*-2only in the decorative wheel rim strip area.
 - 1.6 Check that the assembly aid \Rightarrow Figure 3 -1is affixed at the previously bonded original position.



Figure 2

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- 1.7 Affix decorative wheel rim strip so that it looks centred.
- 1.8 Clean the bonding area.

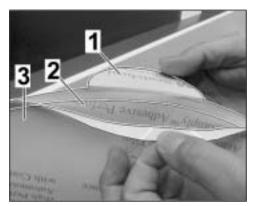


Figure 3

Working Time: 66462410 Decorative wheel rim strip affixed. Includes: Wheels and tyres removed and installed

Labor time: 295 TU

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