



Technical Service Bulletin

10 Engine cover is loose or rattles

10 19 17 2057260/2 December 20, 2019. Supersedes Technical Service Bulletin Group 10 number 19-16 dated November 19, 2019 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
RS4, RS5	2018 - 2020	All	Not Applicable

Condition

REVISION HISTORY		
Revision	Date	Purpose
2	-	Revised header (Added Model Years)
1	11/19/2019	Initial publication

Customer states:

- Rattling noises from engine compartment and the trim panel comes off engine compartment cover (Figure 1).



Figure 1. Engine compartment cover.



Technical Service Bulletin

Technical Background

Optimized bonding.

Production Solution

Not applicable.

Service

Bond the engine compartment cover and the trim panel as described below:

Required Shop Tools (Figure 2):

- Plastic wedge
- Adhesive tape
- Cleaning solution G 065 567 A2
- Cartridge press
- Elastosil silicon rubber E14 RTV-1 Brand Wacker
- Cardboard
- Screw clamp



Figure 2. Required tools.



Technical Service Bulletin

Repair instructions

1. Mask the engine compartment cover in the area of the trim panel (Figure 3).



Figure 3. Masking the engine compartment.



Technical Service Bulletin

2. Carefully lift the trim panel with a plastic wedge and clean the bonding surfaces (Figure 4).



Figure 4. Lift the trim panel and clean.



Technical Service Bulletin

3. Apply the adhesive generously on the middle edge of the two surfaces below the trim panel (Figure 5 – 6).



Figure 5. Applying adhesive.



Technical Service Bulletin



Figure 6. Applying adhesive.



Technical Service Bulletin

4. Put the trim panel and the engine compartment cover in position with a screw clamp and let the adhesive harden for 4 hours (Figure 7).



Figure 7. Put the cover in position and clamp together.

Warranty

Claim Type:	<ul style="list-style-type: none">• 110 up to 48 Months/50,000 Miles.• If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	1083		
Damage Code:	0015		
Labor Operations:	Remove and install cover	1083 1900	See SRT
	Secure/repair cover	1083 1399	20 TU
Diagnostic Time:	GFF	No allowance	0 TU
	Road test prior to the service procedure	0121 0002	10 TU



Technical Service Bulletin

	Road test after the service procedure	0121 0004	10 TU
Claim Comment:	As per TSB #2057260/2		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.		
Part Number	Part Description	Quantity
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA
Not Applicable	Elastosil silicon rubber E14 RTV-1 (Brand Wacker)	Shop supply

Additional Information

All parts and service references provided in this TSB (2057260) are subject to change and/or removal.

©2019 Audi of America, Inc. All rights reserved. The information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Audi of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites without the prior expressed written permission of the publisher.