

# New Cascadia Pana-Pacific 540 Radio Controls Not Operating Normally

# 54-323

FLA COE  
FLB COE  
FLD Conventional  
Business Class  
FLC 112 Conventional

Century Class Conventional  
Argosy  
Cargo  
Columbia  
122SD and Coronado

Business Class M2  
Cascadia  
108SD/114SD  
> New Cascadia

**Freightliner  
Service Bulletin**

## General Information

Pana-Pacific DEA540 radios (A22-74389-000) may cease to respond to volume control settings from the steering wheel switches or the controls on the radio faceplate, resulting in erratic volume control. This is caused by incompatible radio software, and can be resolved with a hard reset.

A software update will restore the radio to normal operation. Use the instructions in this bulletin to install the correct software.

NOTE: DiagnosticLink is not required for this update. The software must be downloaded to a USB stick and installed directly on the radio.

IMPORTANT: The flash procedure will only work on Pana-Pacific DEA540 radios. The DEA540 radio is identified by the "SXM" badge on the upper right-hand corner of the radio face plate.

## Instructions

1. Park the vehicle on a level surface, apply the parking brakes, and shut down the engine. Chock the tires.
2. Download the zip file from the Pana-Pacific website: <http://www.panapacific.com/support/download>

NOTE: The radio must be in "No Source" mode by turning the ignition on and radio power off.

3. Copy the 5 files in the zip file USB\_Images\_APP one at a time to a clean USB stick (FAT32 or exFAT).

NOTE: If error message "Error 0x002F" displays at any point in the programming process, it may be due to the following causes:

- The radio model is not Pana-Pacific 540.
- The reflash file was corrupted while being copied to the USB stick.
- The USB stick is damaged

4. Plug in the USB stick to the radio. The radio will display "No Music." See [Fig. 1](#).



**Fig. 1, Radio Displaying "No Music"**

5. Press and hold buttons 3 and 6 until the radio resets. See [Fig. 2](#). The radio will display "BOOTLOADER" and "REFLASHING" during the programming process. See [Fig. 3](#) and see [Fig. 4](#).

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**Fig. 2, Holding Buttons 3 and 6**

6. Wait for "Remove USB" to display. Remove the USB. See [Fig. 5](#)



**Fig. 3, Radio Displaying "Bootloader"**



**Fig. 4, Radio Displaying "Flashing"**

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**Fig. 5, Radio Displaying "Remove USB"**

7. Programming is complete. Verify that the flash was successful.
  - 7.1 Turn the ignition on and turn the radio off.
  - 7.2 Press presets 1 and 3 until the screen changes. The following software numbers will display in sequence:
    - AA1595AC
    - 19363701
    - AA1594AC
    - 19343500

## Warranty

This procedure is warrantable only if the described condition exists and the repair is performed within the applicable base or extended coverage warranty period. If a failure is not found, this procedure is considered preventive and warranty does not apply.

Normal warranty applies. See [Table 1](#) for OWL VMRS codes and labor allowance information. Enter this service bulletin number in the *Service Bulletin #* field.

OWL VMRS Codes and Labor Allowance					
Primary Failed Part	Component Code	Cause Code	SRT Code	Description	Time: Hours
RADIO-DEA540 AM/FM/WB/CD/BT/SXM	052-003-037	03	746-5005A	Radio Programming	0.3

**Table 1, OWL VMRS Codes and Labor Allowance**