

Corrosion on Cab at Lower Corner(s) of Center Stop Lamp Assembly

Service Category Vehicle Exterior

Section Lighting (ext)

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2007 - 2020	Tundra	

REVISION NOTICE

November 05, 2019 Rev1:

- The Warranty Information section has been updated.
- Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2007 – 2020 model year Tundra vehicles may exhibit surface corrosion and/or perforation corrosion on the back of the cab near the lower corner(s) of the center stop lamp assembly. Follow the Repair Procedure in this bulletin to address this condition.

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Production Change Information

This bulletin applies to:

- All 2007 model year TMMI-built Tundra vehicles.
- All 2007 – 2019 model year TMMTX-built Tundra vehicles.
- 2020 model year TMMTX-built Tundra vehicles produced BEFORE the Production Change Effective VINs shown below.

MODEL	PLANT	ENGINE	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Tundra	TMMTX	3UR-FE	2WD	5TFRY5F1#LX256685
				5TFTY5F1#LX010920
				5TFSY5F1#LX257596
				5TFEY5F1#LX256682
				5TFFY5F1#LX256663
				5TFGY5F1#LX256686
			4WD	5TFUY5F1#LX875091
				5TFCY5F1#LX025694
				5TFBY5F1#LX875163
				5TFDY5F1#LX875076
				5TFHY5F1#LX875070
				5TFAY5F1#LX875079

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1908	Inspect for Corrosion – Sublet to Body Shop	0.2	81570-0C050	99	41

*Use sublet type "ZZ" for body shop repair amount.

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
81570-0C050	81570-0C051	Lamp Assembly, Center Stop	1

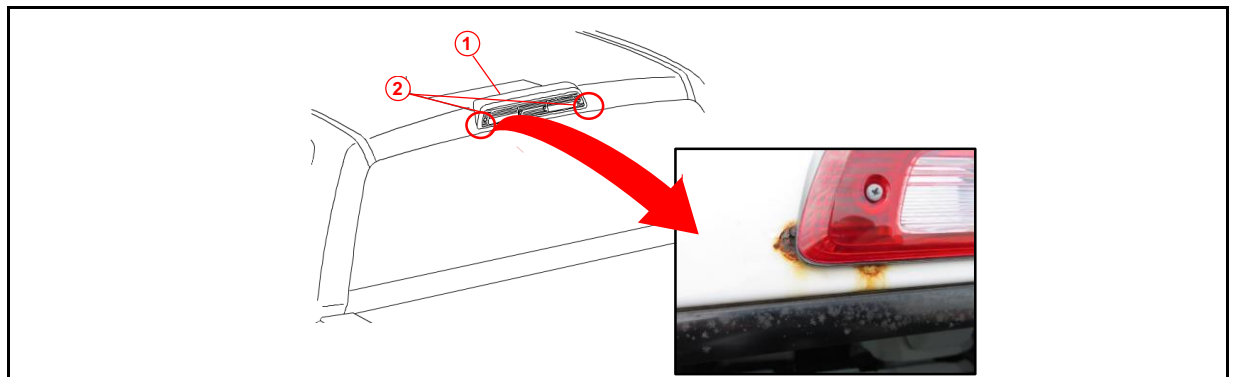
Repair Procedure

1. Confirm the condition exists.

Does surface corrosion and/or perforation corrosion exist at the lower corner(s) of the center stop lamp assembly?

- **YES** — Continue to step 2.
- **NO** — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

Figure 1.



1	Center Stop Lamp Assembly
2	Surface Corrosion and/or Perforation Corrosion

2. Order the center stop lamp assembly service part and sublet to a body shop for repair of the surface corrosion and/or perforation corrosion.
3. Confirm the repair.