



Service Bulletin

02-153

Section

02 - Cab Exterior

Description

Model 320/520 Doghouse Insulation

Release Date

11/22/2019

Introduction

Some model 320 and 520 vehicles built before 3/11/2019 [may](#) experience loss or loosening of doghouse insulation. Improper insulation can cause cab temperature regulation difficulties in extreme conditions.

Resolution

Information Only

Follow the procedure in this bulletin to replace the doghouse insulation if the vehicle's interior becomes too warm. Reference the procedure in the attachment section to properly remove and replace the insulation.

Mechanically fastened insulation has been implemented as of 3/11/19 for all Model 320 and 520 vehicles drive configurations.

Warranty

- 1.50 hours to remove and replace the doghouse insulation.
- File a long claim from referencing 02-153.

For Field...	Enter...
Failure Location	002-048-029
Failure Type	240
Claim Type	N
Campaign Number	02-153

Labor	B02-153 1.50 hours of labor to perform a removal and installation of doghouse insulation.
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Parts

Parts are available from PACCAR Parts.

Quantity	Part Number	Description
1	R72-6049	Insulation Kit
1	R74-6029	Bracket Kit
14	W01-10-03G11N035B	Self-tapping Screws
10	HWC01980	¼ Bolt-Hex
20	HWC03152	Flat Washers
10	HWC00141	Nylock Nut

Procedure

Consult the link in the attachment section for the full procedure to replace the doghouse insulation.

Attachments

[Replacing Doghouse Insulation](#)

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