

FLA COE
FLB COE
FLD Conventional
Business Class
FLC 112 Conventional

Century Class Conventional
Argosy
Cargo
Columbia
122SD and Coronado

Business Class M2
Cascadia
108SD/114SD
> New Cascadia

**Freightliner
Service Bulletin**

General Information

Latches on some upper cabinets may not fasten or may pop open while driving in New Cascadia Sleeper cabs. This service bulletin provides instructions for adjusting the door hinge mounting to improve the latch engagement.

Latch Rework Instructions

1. Remove the two screws on either side of two hinges that connect the cabinet door to the cabinet top panel. See [Fig. 1](#).

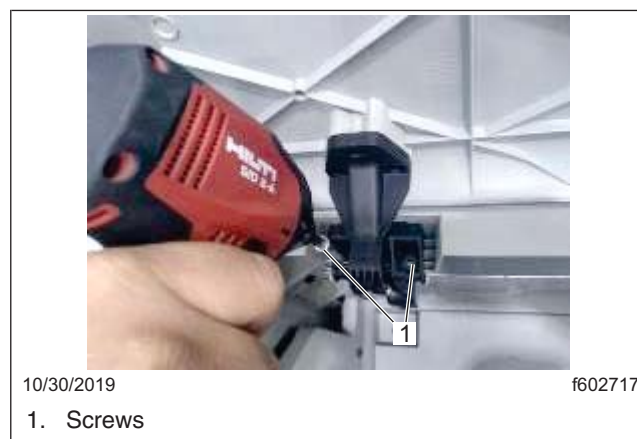


Fig. 1, Screws to Uninstall

2. With the cabinet door in the open position, pull the door forward and then down to create space between the cabinet top panel and top of the hinge. See [Fig. 2](#).

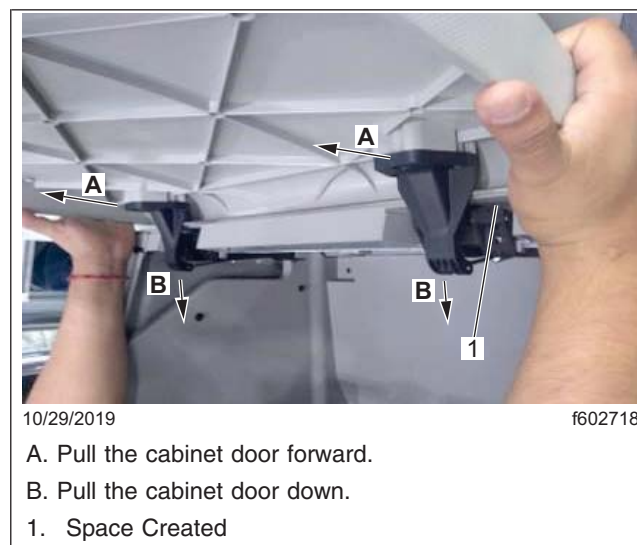


Fig. 2, Creating Space for Washers

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3. Add two or three washers between the top of the hinge and the top panel, placing them in the center of the hinge. See [Fig. 3](#).

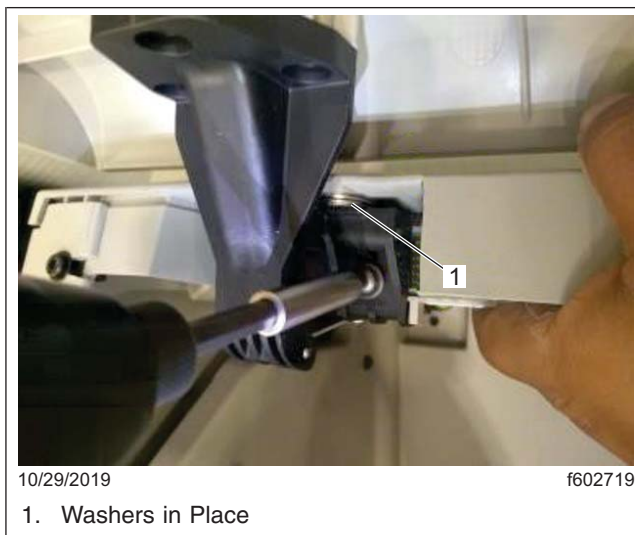


Fig. 3, Installing the Hinge Screws

4. Adjust the door back into position and install the two screws on either side of the two hinges.

Warranty

This procedure is warrantable only if the described condition exists and the repair is performed within the applicable base or extended coverage warranty period. If a failure is not found, this procedure is considered preventive and warranty does not apply.

Normal warranty applies. See [Table 1](#) for OWL VMRS codes and labor allowance information. Enter this SB bulletin number in the *Service Bulletin #* field.

OWL VMRS Codes and Labor Allowance					
Primary Failed Part	Component Code	Cause Code	SRT Code	Description	Time: Hours
A18-71222-000	002-050-326	24	64D-5000A	Cabinet Assembly - Upper Left	.1
A18-71222-000	002-050-329	24	64E-5000A	Cabinet Assembly - Upper Right	.1

Table 1, OWL VMRS Codes and Labor Allowance