



# Technical Service Bulletin

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## 10 Engine cover loose or rattles

10 19 16 2057260/1 November 19, 2019.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
RS4, RS5	2018	000001 - 904217	Not Applicable

## Condition

### Customer states:

- Rattling noises from engine compartment and the trim panel comes off engine compartment cover (Figure 1).



• *Figure 1. Engine compartment cover.*

## Technical Background

Optimized bonding.

## Production Solution

Not applicable.

## Service



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Bond the engine compartment cover and the trim panel as described below:

Required Shop Tools (Figure 2):

- Plastic wedge
- Adhesive tape
- Cleaning solution G 065 567 A2
- Cartridge press
- Elastosil silicon rubber E14 RTV-1 Brand Wacker
- Cardboard
- Screw clamp



*Figure 2. Required tools.*

## Repair instructions



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1. Mask the engine compartment cover in the area of the trim panel (Figure 3).



**Figure 3.** Masking the engine compartment.

2. Carefully lift the trim panel with a plastic wedge and clean the bonding surfaces (Figure 4).



**Figure 4.** Lift the trim panel and clean.



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3. Apply the adhesive generously on the middle edge of the two surfaces below the trim panel (Figure 5 – 6).



**Figure 5.** Applying adhesive.



**Figure 6.** Applying adhesive.



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4. Put the trim panel and the engine compartment cover in position with a screw clamp and let the adhesive harden for 4 hours (Figure 7).



*Figure 7. Put the cover in position and clamp together.*

## Warranty

<b>Claim Type:</b>	<ul style="list-style-type: none"><li>• 110 up to 48 Months/50,000 Miles.</li><li>• If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.</li></ul>		
<b>Service Number:</b>	1083		
<b>Damage Code:</b>	0015		
<b>Labor Operations:</b>	Remove and install cover	1083 1900	See SRT
	Secure/repair cover	1083 1399	20 TU
<b>Diagnostic Time:</b>	GFF	No allowance	0 TU
	Road test prior to the service procedure	0121 0002	10 TU



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	Road test after the service procedure	0121 0004	10 TU
<b>Claim Comment:</b>	As per TSB #2057260/1		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.		
Part Number	Part Description	Quantity
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA
N/A	Elastosil silicon rubber E14 RTV-1 (Brand Wacker)	Shop supply

## Additional Information

All parts and service references provided in this TSB (2057260) are subject to change and/or removal.

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