

10 Engine cover loose or rattles

10 19 16 2057260/1 November 19, 2019.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
RS4, RS5	2018	000001 - 904217	Not Applicable

Condition

Customer states:

 Rattling noises from engine compartment and the trim panel comes off engine compartment cover (Figure 1).



Figure 1. Engine compartment cover.

Technical Background

Optimized bonding.

Production Solution

Not applicable.

Service



Bond the engine compartment cover and the trim panel as described below:

Required Shop Tools (Figure 2):

- Plastic wedge
- Adhesive tape
- Cleaning solution G 065 567 A2
- Cartridge press
- Elastosil silicon rubber E14 RTV-1 Brand Wacker
- Cardboard
- Screw clamp



Figure 2. Required tools.

Repair instructions



 Mask the engine compartment cover in the area of the trim panel (Figure 3).



Figure 3. Masking the engine compartment.

2. Carefully lift the trim panel with a plastic wedge and clean the bonding surfaces (Figure 4).

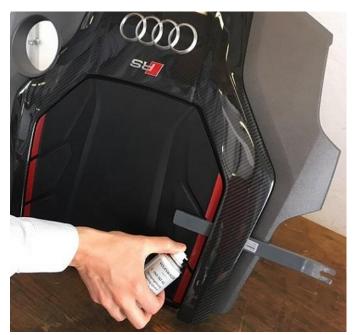


Figure 4. Lift the trim panel and clean.



3. Apply the adhesive generously on the middle edge of the two surfaces below the trim panel (Figure 5 – 6).



Figure 5. Applying adhesive.



Figure 6. Applying adhesive.



4. Put the trim panel and the engine compartment cover in position with a screw clamp and let the adhesive harden for 4 hours (Figure 7).



Figure 7. Put the cover in position and clamp together.

Warranty

Claim Type:	 110 up to 48 Months/50,000 Miles. If the vehicle is outside any warranty, this Technical Service Bulletin is informational only. 		
Service Number:	1083		
Damage Code: 0015			
Labor Operations:	Remove and install cover	1083 1900	See SRT
	Secure/repair cover	1083 1399	20 TU
Diagnostic Time:	GFF	No allowance	0 TU
	Road test prior to the service procedure	0121 0002	10 TU



	Road test after the service procedure	0121 0004	10 TU
Claim Comment:	As per TSB #2057260/1		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.						
Part Number	Part Description	Quantity				
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA				
N/A	Elastosil silicon rubber E14 RTV-1 (Brand Wacker)	Shop supply				

Additional Information

All parts and service references provided in this TSB (2057260) are subject to change and/or removal.

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